

Schöck dowel type SLD plus

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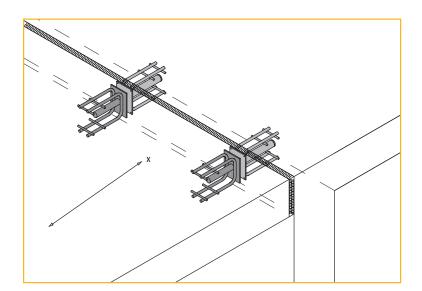
### **Design** joints

#### Why are expansion joints required?

Expansion joints are required to enable structural components to move in relation to one another. This avoids restraint forces and therefore construction damage.

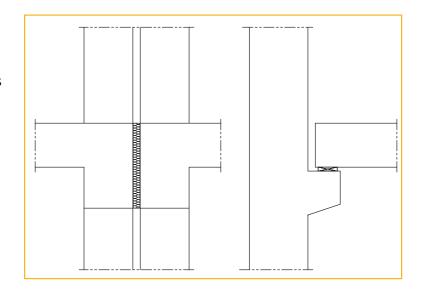
Potential causes of construction element movement are:

- Temperature changes
- Shrinkage
- Creeping
- Expansion
- Differential settlement



#### **Complex and expensive structures**

The implementation of expansion joint structures with downstand beams or corbels is time-consuming and requires elaborate formwork and reinforcement. These corbels are not only expensive to manufacture, but time-consuming work on the ensuing interior finishing make corbels uneconomic.



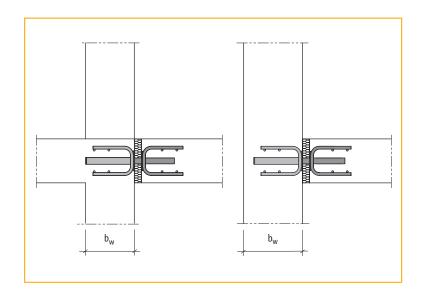
#### The solution

The Schöck dowel Type SLD plus system.

The constant high bearing capacity for joint widths up to 40 mm provides a high level of safety during design and implementation.

The formwork and reinforcement costs are significantly reduced due to the dowel construction.

The resulting gain in volume and area improves the spatial potential.



# **Connection options**

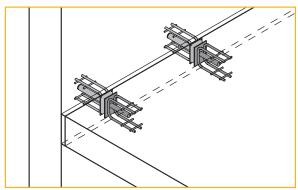


Figure 1: Connection between slab and wall

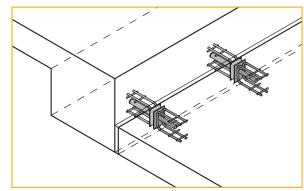


Figure 2: Connection between slab and downstand edge

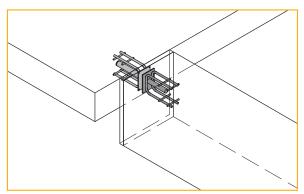


Figure 3: Connection between slab and beam face

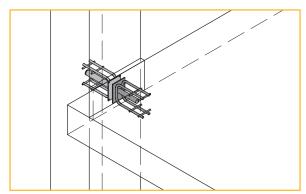


Figure 4: Connection between slab and support column

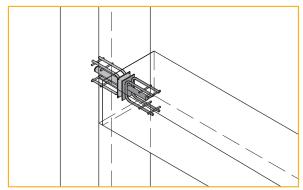


Figure 5: Connection between beam face and support column

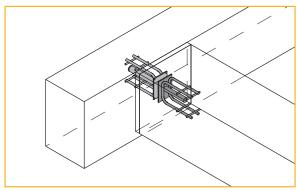


Figure 6: Connection between beam edge and beam face

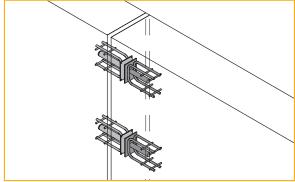


Figure 7: Connection between wall and wall (face to face)

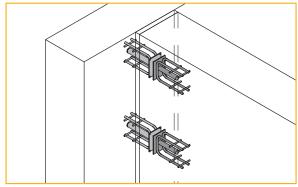
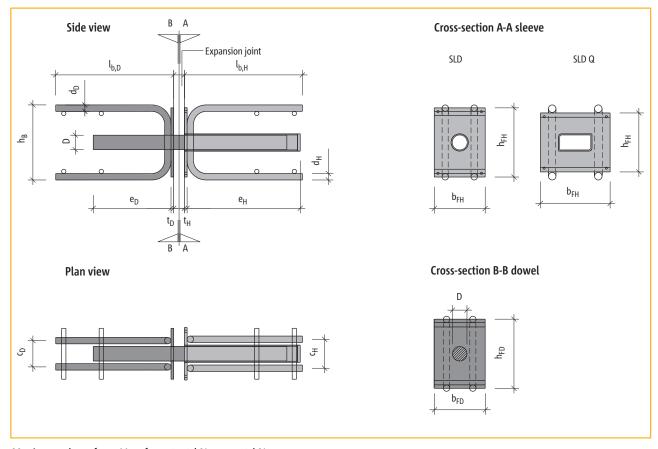


Figure 8: Connection between wall and wall (face to edge)

## Dimensions SLD 40 plus to SLD 80 plus/or SLD Q 40 plus to SLD Q 80 plus



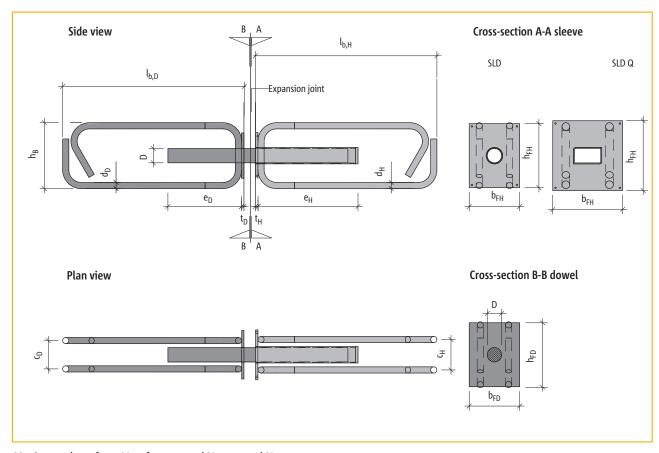
Maximum shear force  $V_{Rd,s}$  from 24.2 kN to 111.2 kN

	Dimensions [mm]					Schöd	k dowel Ty	pe SLD plus				
			40	Q 40	50	Q 50	60	Q 60	70	Q 70	80	Q 80
	Ø Dowel	D	2	2	2	2	2	24	2	7	3	0
	Dowel length	e <sub>D</sub>	10	00	13	15	1	30	14	15	1!	55
	Ø U-bar	d <sub>D</sub>	1	.0	1	0	1	.2	1	2	1	4
	U-bar length <sup>1)</sup>	l <sub>b,D</sub>	14	46	14	46	10	69	22	20	2	38
Dowel	U-bar height <sup>2)</sup>	h <sub>B</sub>	10	00	10	00	1.	20	14	10	18	30
	U-bar spacing	c <sub>D</sub>	4	-2	4	2	4	16	4	9	5	4
	Faceplate	$t_D$	4	4	4	4		4	5	5	(	5
	Faceplate height	h <sub>FD</sub>	8	5	8	7	1:	17	12	29	14	14
	Faceplate width	b <sub>FD</sub>	6	5	8	5	8	35	9	5	1:	10
	Sleeve length	e <sub>H</sub>	10	65	18	80	1	95	2:	11	27	21
	Ø U-bar	d <sub>H</sub>	1	.0	10	12	1	.2	12	14	14	16
٥	U-bar length <sup>1)</sup>	l <sub>b,H</sub>	146	168	146	175	169	171	220	214	238	294
Sleeve	U-bar spacing	CH	45	80	45	80	48	83	53	86	61	97
	Faceplate	t <sub>H</sub>	4	5	4	6	4	6	5	8	6	8
	Faceplate height	h <sub>FH</sub>	85	95	87	95	117	110	129	110	144	130
	Faceplate width	b <sub>FH</sub>	65	105	85	110	85	120	95	130	110	165

 $<sup>^{1)}</sup>$  Manufactory tolerances for bent bar length:  $\pm~10~\text{mm}$ 

<sup>&</sup>lt;sup>2)</sup> Manufactory tolerances for bent bar height: ± 5 mm

Dimensions SLD 120 plus/SLD 150 plus and SLD Q 120 plus/SLD Q 150 plus



Maximum shear force  $V_{Rd,s}$  from 144.3 kN to 263.5 kN

Dimensions				Schöck dowel Ty	pe SLD plus			
	[mm]		120	Q 120	150	Q 150		
	Ø Dowel	D	3	7	4	2		
	Dowel length	e <sub>D</sub>	19	90	23	30		
	Ø U-bar	d <sub>D</sub>	1	.6	2	0		
	U-bar length <sup>1)</sup>	l <sub>b,D</sub>	4:	57	45	58		
Dowel	U-bar height²)	h <sub>B</sub>	1	170		1.0		
	U-bar spacing	c <sub>D</sub>	7	73		2		
	Faceplate	t <sub>D</sub>	8		10			
	Faceplate height	h <sub>FD</sub>	10	165		180		
	Faceplate width	b <sub>FD</sub>	13	130		145		
	Sleeve length	e <sub>H</sub>	258	258	300	300		
	Ø U-bar	d <sub>H</sub>	16	20	20	25		
ه	U-bar length <sup>1)</sup>	l <sub>b,H</sub>	457	448	458	536		
Sleeve	U-bar spacing	C <sub>H</sub>	75	110	85	120		
	Faceplate	t <sub>H</sub>	8	10	10	10		
	Faceplate height	h <sub>FH</sub>	165	180	180	210		
	Faceplate width	b <sub>FH</sub>	130	180	145	200		

 $<sup>^{1)}</sup>$  Manufactory tolerances for bent bar length:  $\pm~10~\text{mm}$ 

<sup>&</sup>lt;sup>2)</sup> Manufactory tolerances for bent bar height: ± 5 mm

### **Installation information**

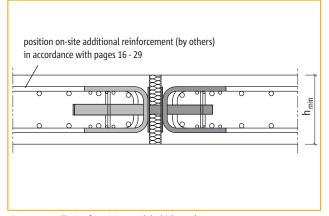


Figure 1: Installation for minimum slab thickness  $h_{\min}$ 

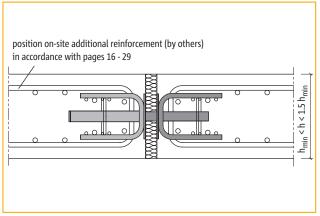


Figure 2: Installation for slab thickness  $h_{min} < h < 1.5 h_{min}$ 

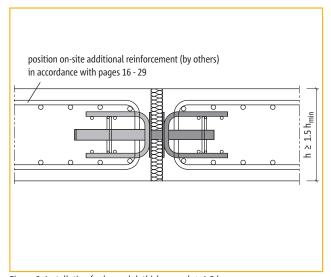


Figure 3: Installation for large slab thicknesses  $h \ge 1.5 h_{min}$ 

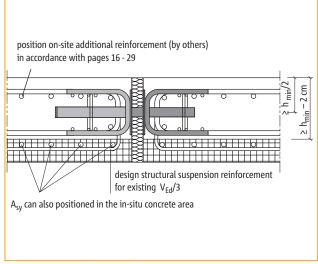


Figure 4: Installation for precast floor slabs

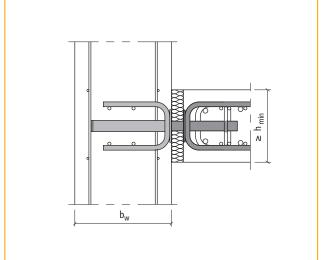


Figure 5: Connection of slab to wall

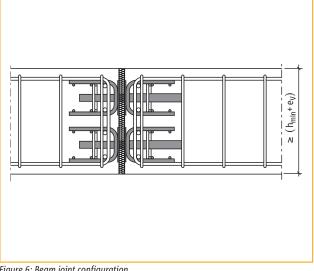


Figure 6: Beam joint configuration

### **Notes**

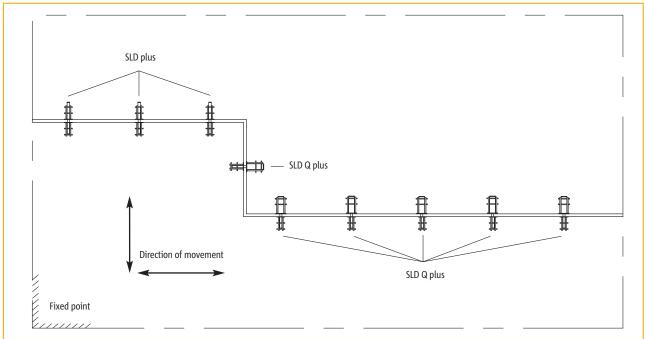
#### Area of application for the use of the Schöck dowel system

- The Schöck heavy duty dowel SLD plus is for the transfer of primarily stationary, structurally relevant shear forces in expansion joints.
- Expansion joints up to a 60 mm joint width can be produced using the SLD plus.
- The constant dowel bearing strength up to a joint width of 40 mm offers maximum design safety.

  This takes tolerances into account and helps the structural engineers to determine the appropriate joint width with respect to the design calculation.
- The dowel and sleeve are made of approved stainless steel with material numbers 1.4462, 1.4571 and 1.4404 under the German technical approval Z-30.3-6 and therefore offer durable and maintenance-free solutions for all corrosion resistance class III applications.
- The dowel system covers all expansion joints using all standard concretes from C20/25 to C50/60.
- The existing construction element reinforcement may be taken into account for the required reinforcement A<sub>sy</sub> and A<sub>sx2</sub>.
- The additional hanging reinforcement A<sub>sx1</sub> must always be installed.

#### **Construction notes**

- Expansion joints are systematically included for the avoidance of stresses in construction elements. Great care must be taken to ensure that longitudinal and transverse directions in the slab are investigated for possible movement effects such as temperature changes, shrinkage, creeping, expansion and differential settlement. For long expansion joints or expansion joints which follow structural corners, Type SLD Q plus heavy duty dowels which are movable along two axes must be used.
- Single axis movement (only along dowel axis): Schöck shear load dowel Type SLD plus
- Double axis movement (along dowel axis and horizontally in direction of the expansion joint): Schöck shear load dowel Type SLD Q plus



Dowel choice for recessed corners or long expansion joints

## Design/On-site reinforcement

The shear resistance of SLD plus is the smaller value of  $V_{Rd,s}$  (table 1) and  $V_{Rd,b}$  (table 4).

### Design resistance steel $V_{Rd,s}$

Schöck dowel type	Joint width	V <sub>Rd,s</sub> [kN]		
Schock dower type	f [mm]	C 20/25	≥ C 30/37	
	≤ 40	31.4	35.1	
SLD 40 plus	≤ 50	29.6	31.9	
	≤ 60	26.9		
	≤ 40	31.4	35.1	
SLD Q 40 plus	≤ 50	28.7		
	≤ 60	24.2		

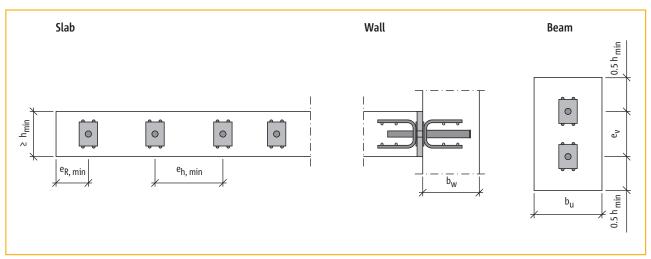
Table 1

### Minimum member dimensions and dowel spacings

Dimension in [mm]	SLD 40 plus	SLD Q 40 plus		
Minimum slab thickness h <sub>min</sub>	160			
Wall thickness b <sub>w</sub>	≥ 185	≥ 200		
Minimum horizontal dowel spacing $e_{h,min}$	240			
Minimum distance to edge e <sub>R,min</sub>	120			
Beam width b <sub>u</sub>	≥ 240			
Minimum vertical dowel spacing e <sub>v, min</sub>	120			

Table 2

#### Geometrical minimum for dowel arrangement



### Design/On-site reinforcement

#### Design resistance concrete V<sub>Rd.b</sub>

Schöck dowel type	Slab depth h [mm]	V <sub>Rd,b</sub> = min [k C 20/25	$ \begin{cases} V_{Rd,c} \\ V_{Rd,ct} \end{cases} $ N] C 30/37	A <sub>sx1</sub> 1)	A <sub>sx2</sub> 1)	A <sub>sy</sub> 1)	Pos. 1		
	160	25.9	31.7	4 Ø 8		3 Ø 10	2 4 0		
SLD 40 plus	180	38.7	47.4	- 4 Ø 10 2 Ø 10 3 Ø 12	2 Ø 10		2 Ø 17	2 Ø 8 e <sub>1</sub> = 65 mm	
	200	41.8	51.2				3 % 12	1	
	160	31.6	38.7			3 Ø 10	2.40		
SLD Q 40 plus	180	34.9	42.8	4 Ø 10	2 Ø 10	4 Ø 10 2 Ø 10 3 Ø 12		2 Ø 12	2 Ø 8 e <sub>1</sub> = 65 mm
	200	38.2	46.7						3 % 12

Table 4

#### Required minimum dowel spacing for design resistance concrete V<sub>Rd,b</sub> from table 4

Dimension in [mm]	Slab thickness h in [mm]	SLD 40 plus	SLD Q 40 plus
	160	425	455
Critical dowel spacing e <sub>h, crit</sub>	180	480	510
	200	510	540
	160	350	360
Critical edge distance e <sub>R, crit</sub>	180	390	405
	200	415	430

Table 5

If smaller spacing is necessary the punching shear proof must be carried out in accordance with page 30.

The smallest possible dowel spacings are  $e_{h, min}$  and  $e_{R, min}$ .

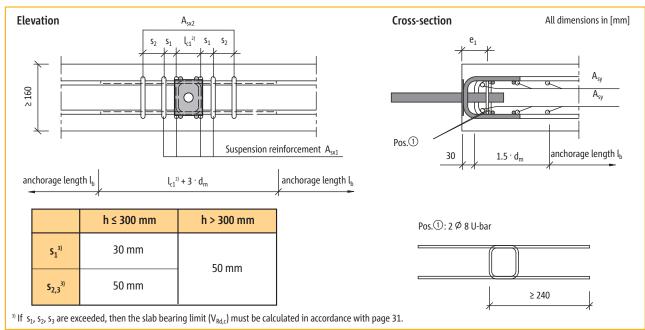


Table 6

<sup>&</sup>lt;sup>1)</sup> The selected U-bar A<sub>sx</sub> and the longitudinal reinforcement A<sub>sy</sub> are examples. Other U-bars and longitudinal reinforcement are permitted. If the specified reinforcement or the critical dowel spacings (e<sub>h,crit</sub>, e<sub>R,crit</sub>) are not met, then the punching shear (V<sub>Rd,ct</sub>) and slab bearing limit (V<sub>Rd,c</sub>) must be calculated in accordance with page 30 - 31.

<sup>&</sup>lt;sup>2)</sup> SLD 40 plus:  $l_{c1} = 62 \text{ mm}$  SLD Q 40 plus:  $l_{c1} = 92 \text{ mm}$ 

## Design/On-site reinforcement

The shear resistance of SLD plus is the smaller value of  $V_{Rd,s}$  (table 1) and  $V_{Rd,b}$  (table 4).

### Design resistance steel $V_{Rd,s}$

Schöck dowel type	Joint width	V <sub>Rd,s</sub> [kN]		
Schock dower type	f [mm]	C 20/25	≥ C 30/37	
	≤ 40	42.7	47.7	
SLD 50 plus	≤ 50	40.7	42.1	
	≤ 60	35.6		
	≤ 40	42.7	46.3	
SLD Q 50 plus	≤ 50	37.9		
	≤ 60	32.0		

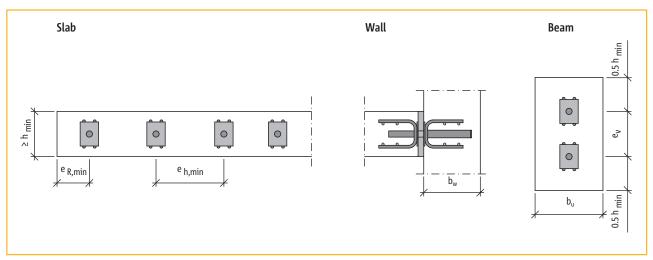
Table 1

#### Minimum member dimensions and dowel spacings

Dimension in [mm]	SLD 50 plus	SLD Q 50 plus	
Minimum slab thickness h <sub>min</sub>	160		
Wall thickness b <sub>w</sub>	≥ 200	≥ 210	
Minimum horizontal dowel spacing e <sub>h, min</sub>	240		
Minimum distance to edge e <sub>R,min</sub>	120		
Beam width b <sub>u</sub>	≥ 240		
Minimum vertical dowel spacing e <sub>v, min</sub>	1	20	

Table 2

#### Geometrical minimum for dowel arrangement



### Design/On-site reinforcement

#### Design resistance concrete V<sub>Rd.b</sub>

Schöck dowel type	Slab depth h [mm]	V <sub>Rd,b</sub> = min [k C 20/25	$ \begin{cases} V_{Rd,c} \\ V_{Rd,ct} \end{cases} $ $ [N] $ $ C 30/37 $	A <sub>sx1</sub> 1)	A <sub>sx2</sub> 1)	A <sub>sy</sub> ¹)	Pos. 1
	160	45.7	56.0		2 Ø 10		2.4.0
SLD 50 plus	180	49.7	60.8	4 Ø 12	2 Ø 12	3 Ø 12	2 Ø 8 e <sub>1</sub> = 80 mm
	200	53.5	65.5				
	160	40.2	49.3		2 Ø 10		2.40
SLD Q 50 plus	180	44.3	54.2	4 Ø 12	2 Ø 12	3 Ø 12	2 Ø 8 e <sub>1</sub> = 80 mm
	200	48.3	59.1				

Table 4

### Required minimum dowel spacing for design resistance concrete $V_{Rd,b}$ from table 4

Dimension in [mm]	Slab thickness h in [mm]	SLD 50 plus	SLD Q 50 plus
	160	420	455
Critical dowel spacing <sub>eh, crit</sub>	180	480	515
	200	515	550
	160	345	360
Critical edge distance e <sub>R, crit</sub>	180	390	405
	200	415	430

Table 5

If smaller spacing is necessary the punching shear proof must be carried out in accordance with page 30.

The smallest possible dowel spacings are  $e_{h,\,min}$  and  $e_{R,\,min}$ .

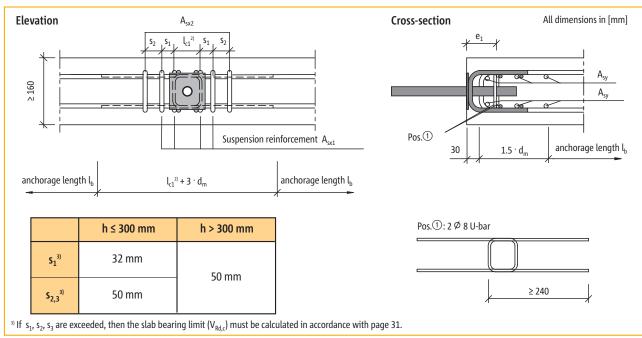


Table 6

<sup>&</sup>lt;sup>1)</sup> The selected U-bar  $A_{sx}$  and the longitudinal reinforcement  $A_{sy}$  are examples. Other U-bars and longitudinal reinforcement are permitted. If the specified reinforcement or the critical dowel spacings ( $e_{h,crit}$ ,  $e_{R,crit}$ ) are not met, then the punching shear ( $V_{Rd,ct}$ ) and slab bearing limit ( $V_{Rd,c}$ ) must be calculated in accordance with page 30 - 31.

<sup>&</sup>lt;sup>2)</sup> SLD 50 plus:  $l_{c1} = 64 \text{ mm}$  SLD Q 50 plus:  $l_{c1} = 98 \text{ mm}$ 

## Design/On-site reinforcement

The shear resistance of SLD plus is the smaller value of  $V_{Rd,s}$  (table 1) and  $V_{Rd,b}$  (table 4).

### Design resistance steel $V_{Rd,s}$

Cabilate double tupo	Joint width	V <sub>Rd,s</sub> [kN]		
Schöck dowel type	f [mm]	C 20/25	≥ C 30/37	
	≤ 40	61.5	65.9	
SLD 60 plus	≤ 50	54.3		
	≤ 60	46.0		
	≤ 40	59.2	59.3	
SLD Q 60 plus	≤ 50	48.8		
	≤ 60	41.4		

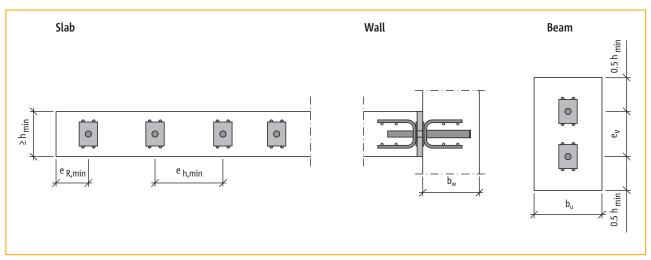
Table 1

#### Minimum member dimensions and dowel spacings

Dimension in [mm]	SLD 60 plus	SLD Q 60 plus
Minimum slab thickness h <sub>min</sub>		180
Wall thickness b <sub>w</sub>		≥ 215
Minimum horizontal dowel spacing e <sub>h, min</sub>		270
Minimum distance to edge e <sub>R,min</sub>		135
Beam width b <sub>u</sub>		≥ 270
Minimum vertical dowel spacing e <sub>v, min</sub>		140

Table 2

#### Geometrical minimum for dowel arrangement



### Design/On-site reinforcement

#### Design resistance concrete V<sub>Rd.b</sub>

Schöck dowel type	Slab depth h [mm]	V <sub>Rd,b</sub> = min [k C 20/25	V <sub>Rd,c</sub> V <sub>Rd,ct</sub> N] C 30/37	A <sub>sx1</sub> 1)	A <sub>sx2</sub> 1)	A <sub>sy</sub> 1)	Pos. 1
	180	61.1	69.9				2 Ø 8
SLD 60 plus	200	69.8	79.8	2 Ø 16	4 Ø 12	3 Ø 12	e <sub>1</sub> = 95 mm
	220	75.4	89.8				1
	180	60.5	71.9				2 4 9
SLD Q 60 plus	200	65.2	79.9	2 Ø 16	4 Ø 12	3 Ø 12	2 Ø 8 e <sub>1</sub> = 95 mm
	220	69.9	85.6				

Table 4

#### Required minimum dowel spacing for design resistance concrete V<sub>Rd.b</sub> from table 4

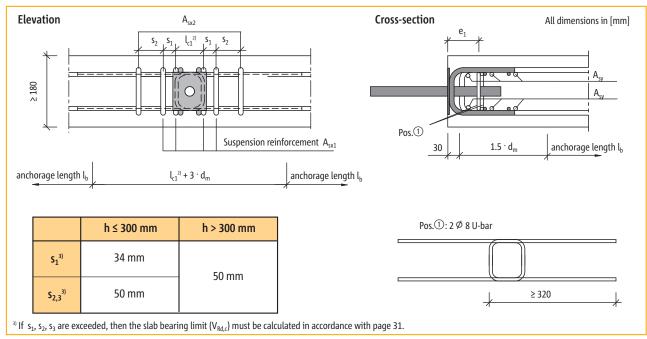
Dimension in [mm]	Slab thickness h in [mm]	SLD 60 plus	SLD Q 60 plus
	180	485	520
Critical dowel spacing <sub>eh, crit</sub>	200	540	575
	220	575	610
	180	390	405
Critical edge distance e <sub>R, crit</sub>	200	435	450
	220	460	475

Table 5

If smaller spacing is necessary the punching shear proof must be carried out in accordance with page 30.

The smallest possible dowel spacings are  $e_{h, min}$  and  $e_{R, min}$ .

#### Position on-site reinforcement (by others)



<sup>&</sup>lt;sup>1)</sup> The selected U-bar A<sub>sx</sub> and the longitudinal reinforcement A<sub>sy</sub> are examples. Other U-bars and longitudinal reinforcement are permitted. If the specified reinforcement or the critical dowel spacings (e<sub>h,crit</sub>, e<sub>h,crit</sub>, e<sub>R,crit</sub>) are not met, then the punching shear (V<sub>Rd,ct</sub>) and slab bearing limit (V<sub>Rd,c</sub>) must be calculated in accordance with page 30 - 31.

<sup>&</sup>lt;sup>2)</sup> SLD 60 plus:  $l_{c1} = 72 \text{ mm}$  SLD Q 60 plus:  $l_{c1} = 106 \text{ mm}$ 

## Design/On-site reinforcement

The shear resistance of SLD plus is the smaller value of  $V_{Rd,s}$  (table 1) and  $V_{Rd,b}$  (table 4).

### Design resistance steel $V_{Rd,s}$

Schäck dawal tupa	Joint width	V <sub>Rd,s</sub> [kN]		
Schöck dowel type	f [mm]	C 20/25	≥ C 30/37	
	≤ 40	71.1	79.5	
SLD 70 plus	≤ 50	68.4	76.2	
	≤ 60	64.8		
	≤ 40	71.1	79.5	
SLD Q 70 plus	≤ 50	68.4		
	≤ 60	58.3		

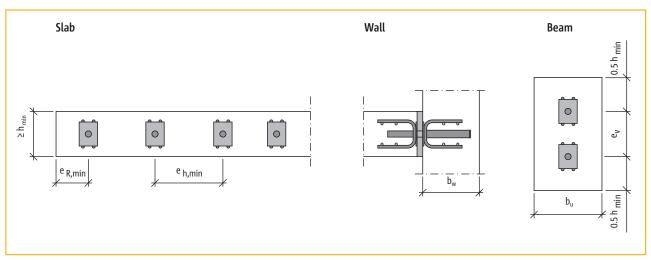
Table 1

#### Minimum member dimensions and dowel spacings

Dimension in [mm]	SLD 70 plus	SLD Q 70 plus		
Minimum slab thickness h <sub>min</sub>	200			
Wall thickness b <sub>w</sub>	≥ 255	≥ 250		
Minimum horizontal dowel spacing e <sub>h, min</sub>	300			
Minimum distance to edge e <sub>R,min</sub>	150			
Beam width b <sub>u</sub>	≥ 300			
Minimum vertical dowel spacing e <sub>v, min</sub>	16	50		

Table 2

#### Geometrical minimum for dowel arrangement



### Design/On-site reinforcement

#### Design resistance concrete V<sub>Rd.b</sub>

Schöck dowel type	Slab depth h [mm]	V <sub>Rd,b</sub> = min [k C 20/25	V <sub>Rd,c</sub> V <sub>Rd,ct</sub> N] C 30/37	A <sub>sx1</sub> 1)	A <sub>sx2</sub> 1)	A <sub>sy</sub> 1)	Pos. 1
	200	67.9	77.7				2 Ø 8
SLD 70 plus	240	84.8	97.0	6 Ø 12	2 Ø 12	3 Ø 12	e <sub>1</sub> = 105 mm
	280	93.8	114.9				1
	200	69.0	84.3				2.4.0
SLD Q 70 plus	240	77.8	95.3	6 Ø 12	2 Ø 12	3 Ø 12	2 Ø 8 e <sub>1</sub> = 105 mm
	280	103.1	125.3				1

Table 4

### Required minimum dowel spacing for design resistance concrete V<sub>Rd,b</sub> from table 4

Dimension in [mm]	Slab thickness h in [mm]	SLD 70 plus	SLD Q 70 plus
	200	550	585
Critical dowel spacing <sub>eh, crit</sub>	240	640	675
	280	790	825
	200	440	460
Critical edge distance e <sub>R, crit</sub>	240	510	530
	280	630	645

Table 5

If smaller spacing is necessary the punching shear proof must be carried out in accordance with page 30.

The smallest possible dowel spacings are  $e_{h, min}$  and  $e_{R, min}$ .

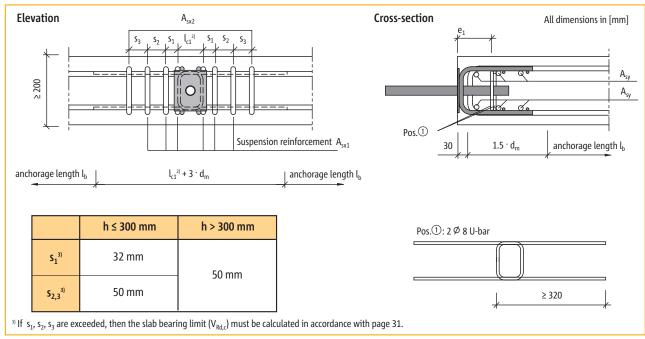


Table 6

<sup>&</sup>lt;sup>1)</sup> The selected U-bar A<sub>sx</sub> and the longitudinal reinforcement A<sub>sy</sub> are examples. Other U-bars and longitudinal reinforcement are permitted. If the specified reinforcement or the critical dowel spacings (e<sub>h,crit</sub>, e<sub>R,crit</sub>) are not met, then the punching shear (V<sub>Rd,ct</sub>) and slab bearing limit (V<sub>Rd,c</sub>) must be calculated in accordance with page 30 - 31.

<sup>&</sup>lt;sup>2)</sup> SLD 70 plus:  $l_{c1} = 73 \text{ mm}$  SLD Q 70 plus:  $l_{c1} = 111 \text{ mm}$ 

## Design/On-site reinforcement

The shear resistance of SLD plus is the smaller value of  $V_{Rd,s}$  (table 1) and  $V_{Rd,b}$  (table 4).

### Design resistance steel V<sub>Rd.s</sub>

Cabilate double tuno	Joint width	V <sub>Rd,s</sub> [kN]		
Schöck dowel type	f [mm]	C 20/25	≥ C 30/37	
	≤ 40	98.5	110.1	
SLD 80 plus	≤ 50	95.0	103.0	
	≤ 60	87.9		
	≤ 40	98.5	110.1	
SLD Q 80 plus	≤ 50	92.7		
	≤ 60	79.1		

Table 1

#### Minimum member dimensions and dowel spacings

Dimension in [mm]	SLD 80 plus	SLD Q 80 plus		
Minimum slab thickness h <sub>min</sub>	240			
Wall thickness b <sub>w</sub>	≥ 275	≥ 305 + c <sub>nom</sub> *		
Minimum horizontal dowel spacing e <sub>h, min</sub>	360			
Minimum distance to edge e <sub>R,min</sub>	240			
Beam width b <sub>u</sub>	≥ 360			
Minimum vertical dowel spacing e <sub>v, min</sub>	20	00		

Table 2

#### Geometrical minimum for dowel arrangement

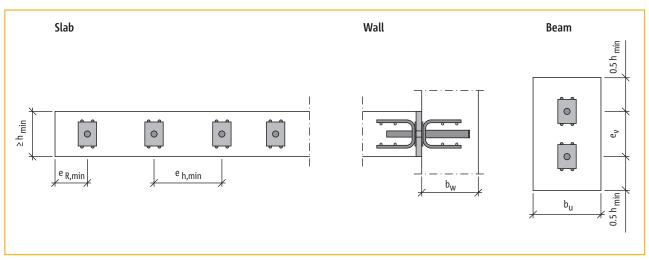


Table 3

<sup>\*</sup>c<sub>nom</sub> according to DIN 1045-1: 2008-08

### Design/On-site reinforcement

### Design resistance concrete V<sub>Rd,b</sub>

Schöck dowel type	Slab depth h [mm]	V <sub>Rd,b</sub> = min [k C 20/25	$ \begin{cases} V_{Rd,c} \\ V_{Rd,ct} \end{cases} $ $ N] $ $ C 30/37 $	<b>A</b> <sub>sx1</sub> <sup>1)</sup>	<b>A</b> <sub>sx2</sub> <sup>1)</sup>	A <sub>sy</sub> ¹)	Pos. 1
	240	104.8	119.9	6 Ø 16	2 Ø 12		2.4.0
SLD 80 plus	280	134.6	154.0	8 Ø 16	2 Ø 16	3 Ø 16	2 Ø 8 e <sub>1</sub> = 115 mm
	320	157.7	180.5	0 % 10	2 9 16		-1
	240	107.1	122.6	6 Ø 16	2 Ø 12		3 0 0
SLD Q 80 plus	280	137.0	156.8	8 Ø 16	2 Ø 16	3 Ø 16	2 Ø 8 e <sub>1</sub> = 115 mm
	320	160.1	183.3	0 % 10	2 9 10		1

Table 4

### Required minimum dowel spacing for design resistance concrete $V_{Rd,b}$ from table 4

Dimension in [mm]	Slab thickness h in [mm]	SLD 80 plus	SLD Q 80 plus
	240	670	705
Critical dowel spacing <sub>eh, crit</sub>	280	765	800
	320	910	945
	240	535	550
Critical edge distance e <sub>R, crit</sub>	280	605	620
	320	720	735

Table 5

If smaller spacing is necessary the punching shear proof must be carried out in accordance with page 30.

The smallest possible dowel spacings are  $e_{h, min}$  and  $e_{R, min}$ .

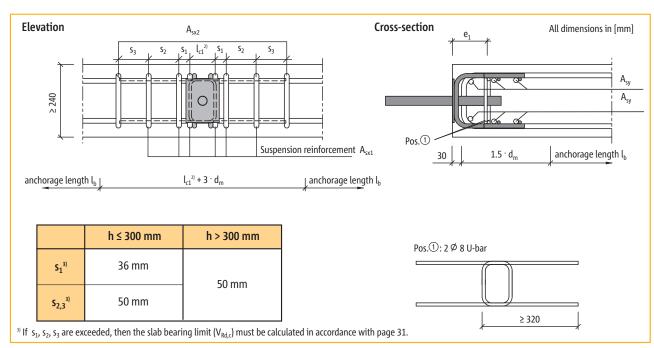


Table 6

<sup>&</sup>lt;sup>1)</sup> The selected U-bar  $A_{sx}$  and the longitudinal reinforcement  $A_{sy}$  are examples. Other U-bars and longitudinal reinforcement are permitted. If the specified reinforcement or the critical dowel spacings ( $e_{h,crit}$ ,  $e_{h,crit}$ ) are not met, then the punching shear ( $V_{Rd,ct}$ ) and slab bearing limit ( $V_{Rd,c}$ ) must be calculated in accordance with page 30 - 31.

<sup>&</sup>lt;sup>2)</sup> SLD 80 plus:  $l_{c1} = 89 \text{ mm}$  SLD Q 80 plus:  $l_{c1} = 122 \text{ mm}$ 

## Design/On-site reinforcement

The shear resistance of SLD plus is the smaller value of  $V_{Rd,s}$  (table 1) and  $V_{Rd,b}$  (table 4).

### Design resistance steel $V_{Rd,s}$

Schäck dawal tupa	Joint width	$V_{Rd,s}$	V <sub>Rd,s</sub> [kN]	
Schöck dowel type	f [mm]	C 20/25	≥ C 30/37	
	≤ 40	176.7	197.6	
SLD 120 plus	≤ 50	171.7	186.0	
	≤ 60	160.4		
	≤ 40	176.7	197.6	
SLD Q 120 plus	≤ 50	167.4		
	≤ 60	144	4.3	

Table 1

#### Minimum member dimensions and dowel spacings

Dimension in [mm]	SLD 120 plus	SLD Q 120 plus			
Minimum slab thickness h <sub>min</sub>	300				
Wall thickness b <sub>w</sub>	≥ 460 + c <sub>nom</sub> *				
Minimum horizontal dowel spacing e <sub>h, min</sub>	450				
Minimum distance to edge e <sub>R,min</sub>	225				
Beam width b <sub>u</sub>	≥ 450				
Minimum vertical dowel spacing e <sub>v, min</sub>	190				

Table 2

#### Geometrical minimum for dowel arrangement

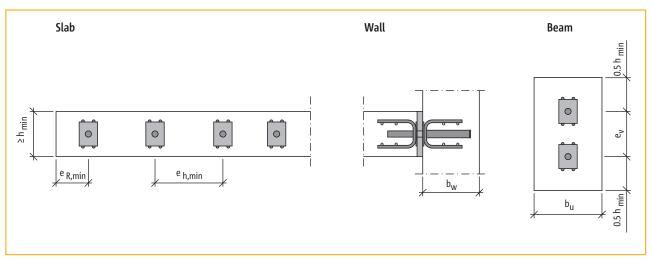


Table 3

<sup>\*</sup>c<sub>nom</sub> according to DIN 1045-1: 2008-08

### Design/On-site reinforcement

#### Design resistance concrete V<sub>Rd.b</sub>

Schöck dowel type	Slab depth h [mm]	V <sub>Rd,b</sub> = min [k C 20/25	V <sub>Rd,c</sub> V <sub>Rd,ct</sub> N] C 30/37	A <sub>sx1</sub> 1)	A <sub>sx2</sub> 1)	A <sub>sy</sub> 1)	Pos. 1
	300	154.1	176.4	8 Ø 16		4 Ø 16	2 Ø 10
SLD 120 plus	350	207.7	238.4	8 Ø 20	2 Ø 16	4 Ø 20	e <sub>1</sub> = 150 mm
	400	243.3	278.5	0 9 20		4 9 20	
	300	167.4	191.6	6 Ø 16		4 Ø 16	2 Ø 10
SLD Q 120 plus	350	187.6	229.8	8 Ø 20	2 Ø 16	4 Ø 20	e <sub>1</sub> = 150 mm
	400	234.8	282.6	0 9 20		4 \( \sigma \) ZU	

Table 4

#### Required minimum dowel spacing for design resistance concrete V<sub>Rd.b</sub> from table 4

Dimension in [mm]	Slab thickness h in [mm]	SLD 120 plus	SLD Q 120 plus
Critical dowel spacing <sub>eh, crit</sub>	300	825	860
	350	1015	1050
	400	1165	1200
Critical edge distance e <sub>R, crit</sub>	300	645	665
	350	795	815
	400	910	930

Table 5

If smaller spacing is necessary the punching shear proof must be carried out in accordance with page 30.

The smallest possible dowel spacings are  $e_{h, min}$  and  $e_{R, min}$ .

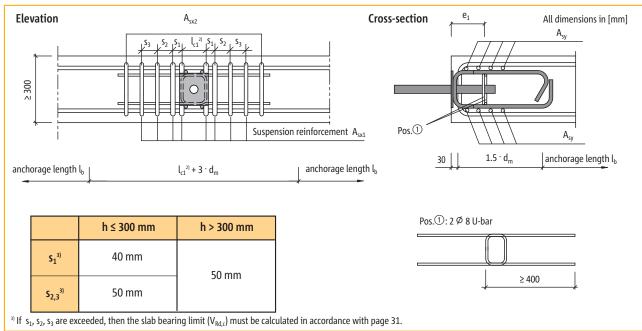


Table 6

<sup>&</sup>lt;sup>1)</sup> The selected U-bar A<sub>sx</sub> and the longitudinal reinforcement A<sub>sy</sub> are examples. Other U-bars and longitudinal reinforcement are permitted. If the specified reinforcement or the critical dowel spacings (e<sub>h,crit</sub>, e<sub>h,crit</sub>, e<sub>h,crit</sub>, are not met, then the punching shear (V<sub>Rd,ct</sub>) and slab bearing limit (V<sub>Rd,c</sub>) must be calculated in accordance with page 30 - 31.

<sup>&</sup>lt;sup>2)</sup> SLD 120 plus:  $l_{c1} = 114 \text{ mm}$  SLD Q 120 plus:  $l_{c1} = 151 \text{ mm}$ 

## Design/On-site reinforcement

The shear resistance of SLD plus is the smaller value of  $V_{Rd,s}$  (table 1) and  $V_{Rd,b}$  (table 4).

### Design resistance steel $V_{Rd,s}$

Schöck dowel type	Joint width	V <sub>Rd,s</sub> [kN]	
Schock dower type	f [mm]	C 20/25	≥ C 30/37
51B 455 1	≤ 40	235.7	263.5
SLD 150 plus	≤ 50	230.1	257.2
	≤ 60	224.7	
	≤ 40	235.7	260.2
SLD Q 150 plus	≤ 50	230.1	237.6
	≤ 60	206.4	

Table 1

#### Minimum member dimensions and dowel spacings

Dimension in [mm]	SLD 150 plus SLD Q 150 plus				
Minimum slab thickness h <sub>min</sub>	350				
Wall thickness b <sub>w</sub>	$\geq$ 460 + c <sub>nom</sub> * $\geq$ 540 + c <sub>nom</sub> *				
Minimum horizontal dowel spacing $\mathbf{e}_{\mathrm{h,min}}$	530				
Minimum distance to edge e <sub>R,min</sub>	265				
Beam width b <sub>u</sub>	≥ 530				
Minimum vertical dowel spacing e <sub>v, min</sub>	235				

Table 2

#### Geometrical minimum for dowel arrangement

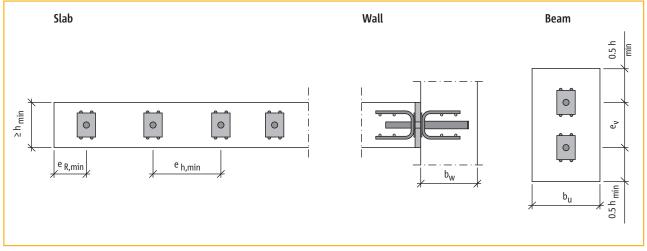


Table 3

<sup>\*</sup>c<sub>nom</sub> according to DIN 1045-1: 2008-08

### Design/On-site reinforcement

#### Design resistance concrete V<sub>Rd.b</sub>

Schöck dowel type	Slab depth h [mm]	V <sub>Rd,b</sub> = min [k C 20/25	$\begin{cases} V_{Rd,c} \\ V_{Rd,ct} \end{cases}$ N] C 30/37	A <sub>sx1</sub> 1)	A <sub>sx2</sub> 1)	A <sub>sy</sub> 1)	Pos. 1
CID 450 I	350	209.9	240.3	8 Ø 20		4 Ø 20	2 4 12
SLD 150 plus	400	277.7	317.9	8 Ø 25	2 Ø 16	4 Ø 25	2 Ø 12 e <sub>1</sub> = 185 mm
	450	318.4	364.5	0 9 25			1
CID 0 450 J	350	193.1	236.5	8 Ø 20		4 Ø 20	2 4 12
SLD Q 150 plus	400	248.4	304.2	8 Ø 25	2 Ø 16	4 Ø 25	2 Ø 12 e <sub>1</sub> = 185 mm
	450	323.0	369.7	0 % 23			1

Table 4

#### Required minimum dowel spacing for design resistance concrete V<sub>Rd.b</sub> from table 4

Dimension in [mm]	Slab thickness h in [mm]	SLD 150 plus	SLD Q 150 plus
	350	1030	1075
Critical dowel spacing <sub>eh, crit</sub>	400	1165	1205
	450	1315	1355
	350	805	825
Critical edge distance e <sub>R, crit</sub>	400	910	930
	450	1025	1045

Table 5

If smaller spacing is necessary the punching shear proof must be carried out in accordance with page 30.

The smallest possible dowel spacings are  $e_{h,\,min}$  and  $e_{R,\,min}$ .

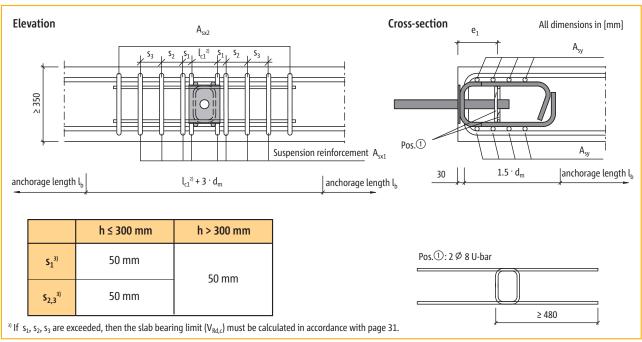


Table 6

<sup>&</sup>lt;sup>1)</sup> The selected U-bar A<sub>sx</sub> and the longitudinal reinforcement A<sub>sy</sub> are examples. Other U-bars and longitudinal reinforcement are permitted. If the specified reinforcement or the critical dowel spacings (e<sub>h,crit</sub>, e<sub>h,crit</sub>, e<sub>R,crit</sub>) are not met, then the punching shear (V<sub>Rd,ct</sub>) and slab bearing limit (V<sub>Rd,c</sub>) must be calculated in accordance with page 30 - 31.

<sup>&</sup>lt;sup>2)</sup> SLD 150 plus:  $l_{c1}$  = 131 mm SLD Q 150 plus:  $l_{c1}$  = 171 mm

### Punching shear proof in accordance with BS 8110

#### Proof of punching shear resistance must be provided:

- if the amount of reinforcement is reduced in comparison with the suggestions on page 16 29
- if the critical dowel or edge conditions are not met while complying with the conditions  $e_{h,min} \le e_h < e_{h,crit}$  and

 $e_{R,min} \le e_R \le e_{R,crit}$ 

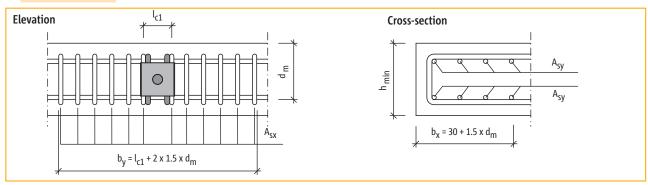


Figure 1: Effective lengths  $b_x$  and  $b_y$  and allowable reinforcement cross-section  $A_{sx}$  and  $A_{sy}$  for determination of the reinforcement grade $\rho_1$ 

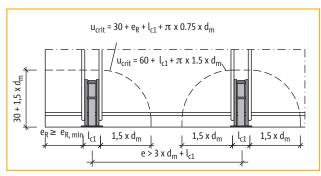


Figure 2: Critical circular section for dowel spacing  $e > e_{crit}$ 

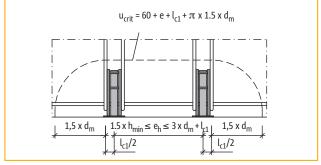


Figure 3: Critical circular section for reduced dowel spacing

$$V_c = 0.79 \times (\frac{100 \times A_s}{b_v \times d_m})^{1/3} \times (\frac{400}{d_m})^{1/4} \times \frac{U_{crit} \times d_m}{\gamma_m \times \beta} \ge V_{Ed}$$

$$V_c = 0.79 \ x \Big[ \Big( \frac{100 \ x \ A_{sx}}{b_y \ x \ d_m} + \frac{100 \ x \ A_{sy}}{b_x \ x \ d_m} \Big) / 2 \Big]^{1/3} x \Big( \frac{400}{d_m} \Big)^{1/4} x \frac{U_{crit} \ x \ d_m}{\gamma_m \ x \ \beta} \ * \Big]^{1/4} + \frac{100 \ x \ A_{sy}}{\gamma_m \ x \ \beta} + \frac{100 \ x \ A_{sy}}{a_m \ x \ A_{sy}} + \frac{100 \ x \ A_{sy}}{a_m \ x \ A_{sy}} + \frac{100 \ x \$$

#### Condition:

$$\begin{split} & [ (\frac{100 \times A_{sx}}{b_y \times d_m} + \frac{100 \times A_{sy}}{b_x \times d_m}) / 2 \ ]^{1/3} \leq 3 \\ & (\frac{400}{d_m})^{1/4} \geq 1 \end{split}$$

#### Legend:

b<sub>v</sub>: width of section

 $Y_m$ : partial safety factor of strength of materials  $b_x$ : area of the longitudinal reinforcement  $A_{sy}$   $b_y$ : area of the transverse reinforcement  $A_{sx}$ 

 $d_m$ : effective depth  $d_m = \frac{d_x + d_y}{2}$ 

U<sub>crit</sub>: lenght of punching shear perimeter

β: load factor; here: β = 1.4

 $l_{c1}$ : spacing of the innermost U-bars in the transverse direction (see page 16 - 29)

<sup>\*</sup>for concrete C > 25/30 and C  $\leq$  40/45:  $V_c \cdot \left(\frac{f_{cu}}{25}\right)^{1/3}$ 

l<sub>0</sub>/2

### Schöck dowel Type SLD plus

### Slab bearing limit according to method of Prof. Eligehausen<sup>1)</sup>

#### Proof of the slab bearing limit must be established:

- if the amount of reinforcement is reduced in comparison with the suggestions on page 16 29
- if the distances s<sub>1</sub>, s<sub>2</sub>, s<sub>3</sub> of the suspension reinforcement are exceeded, pages 16 29

The slab design resistance is given by:

$$V_{Rd,c} = \Sigma \ V_{Rd,1i} + \Sigma \ V_{Rd,2i} \leq \Sigma \ A_{sx1} \ x \ f_{yd}$$

#### V<sub>Rd.1i</sub> transferable force from hook bearing effect

$$V_{Rd,1i} = 0.357 \text{ x } \psi_i \text{ x } A_{sx1,i} \text{ x } f_{yk} \text{ x} \sqrt{f_{ck}/30 / \gamma}_{MC}$$

 $\psi_i \ : \ Coefficient for taking account of the distance of the suspended reinforcement from the dowel$ 

$$\psi_i$$
: 1 – 0,2 x [( $l_{ci}/2$ )/ $c_1$ ]

 $l_{ci}$  /2: Axis separation of the suspension reinforcement  $A_{sx1,2}$  from the dowel

l<sub>c1</sub>: see pages 16 - 29

c<sub>1</sub>: Distance to edge measured from centre of dowel to the free edge

A<sub>sx1.i</sub>: cross-section of a suspension reinforcement leg in the failure cone

 $f_{yk}$ : characteristic yield strength of the reinforcement:  $f_{yk} = 500 \text{ N/mm}^2$ 

f<sub>ck</sub>: characteristic cylindrical compressive strength of concrete

 $\gamma_{MC}$ : partial safety factor for concrete,  $\gamma_{MC}$  = 1.5

#### $V_{Rd,2i}$ transferable composite force

$$V_{Rd,2i} = \pi \times d_s \times l'_i \times f_{bd}$$

d<sub>s</sub>: suspension reinforcement diameter [mm]

 $l_1$ : suspension reinforcement leg lengths which can be applied

 $l_1 = c_1 + (0.5 \text{ x h}_B - d_H) - \xi \text{ x d}_s - c_{nom}$ 

h<sub>B</sub>, d<sub>H</sub>: see pages 10 and 11

 $c_1 = 0.5 x h$ 

 $\xi$  = 3.0 for d<sub>s</sub> < 20 mm

 $\xi$  = 4.5 for d<sub>s</sub>  $\geq$  20 mm

 $c_{nom}$ : concrete covering for suspension reinforcement  $\geq$  30 mm

l'i : effective anchoring length in failure cone

 $l'_i = l_1 - (l_{ci}/2) x tan 33^\circ$ 

f<sub>bd</sub>: Design value of bond stress for reinforcing steel

 $f_{vd}$ : Design value of suspension reinforcement yield strength

 $f_{vd} = f_{vk}/\gamma_s$  using the partial safety factor for reinforcing steel  $\gamma_s = 1.15$ 

<sup>&</sup>lt;sup>1)</sup> Professor of University of Stuttgart, Institute of Construction Materials, Departement of Fastening Technique

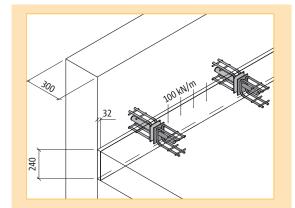
### Calculation example

#### Connection of a floor slab to a wall

C 20/25 Concrete Slab thickness h = 240 mmEffective depth  $d_{\rm m} = 194 \; {\rm mm}$ Wall thickness  $b_{w} = 300 \text{ mm}$ 

Concrete cover  $c_{\text{nom,u}} = c_{\text{nom,o}} = 30 \text{ mm}$ 

Design value of shear force  $V_{Ed} = 100 \text{ kN/m}$ l<sub>f</sub> = 1.6 m Joint length Designed joint width f = 32 mm Start joint width 20 mm



#### Calculation for Schöck dowel SLD plus

Dowel type

Choice: Schöck dowel SLD 80 plus

 $h_{min}$  = 240 mm  $\leq$  240 mm =  $h_{exist}$ 

 $V_{Rd,s}$  = 98.5 kN for f ≤ 40 mm and C20/25

On-site reinforcement

Choice: according to page 24

req. wall thickness b<sub>W</sub> = 270 mm ≤ 300 mm = exist. b<sub>W</sub>

Dowel spacing

Choice: e = 400 mm

> $400 \text{ mm} > 360 \text{ mm} = e_{\min} \sqrt{}$  $400 \text{ mm} < 670 \text{ mm} = e_{crit}!$

Distance to edge

Choice:  $e_{R} = 600 \text{ mm}$ 

> 600 mm > 180 mm =  $e_{R.min} \sqrt{ }$ 600 mm > 535 mm =  $e_{R,crit} \sqrt{ }$

A punching shear proof and verification of the slab bearing limit are necessary.

Required wall thickness see page 25.

Checking the dowel spacings see page 25.

The maximum joint opening must be determined by a structural design engineer. This value can be determined by taking into account deformations due to shrinkage, load and temperature changes.

The deciding factor for the design is the maximum joint opening f = 32 mm.

### Benefit:

The same high load-bearing strength with joints up to 40 mm

### Calculation example

#### Punching shear proof according to BS 8110

$$\begin{split} V_c &= 0.79 \ x \, \big( \frac{100 \ x \, A_s}{b_v \, x \, d_m} \big)^{1/3} \, x \, \, \big( \frac{400}{d_m} \, \big)^{1/4} \, x \, \frac{U_{crit} \, x \, d_m}{\gamma_m \, x \, \beta} \\ &= 0.79 \, x \Big[ \big( \frac{100 \ x \, A_{sx}}{b_y \, x \, d_m} + \, \frac{100 \ x \, A_{sy}}{b_x \, x \, d_m} \big) / 2 \Big]^{1/3} \, x \, \big( \, \frac{400}{d_m} \big)^{1/4} \, x \, \frac{U_{crit} \, x \, d_m}{\gamma_m \, x \, \beta} \Big] \\ \Sigma A_{sx} &= 2 \, x \, [6 \, x \, 2.01] + 2 \, x \, [2 \, x \, 1.13] = 28.64 \, cm^2 \\ &\qquad \qquad [2 \, (6 \, \varnothing \, 16 + 2 \, \varnothing \, 12)] \\ A_{sy} &= 3 \, x \, 2.01 = 6.03 \, cm^2 \\ &\qquad \qquad (3 \, \varnothing \, 16) \end{split}$$

 $b_x = 30 + 1.5 \text{ x d}_m = 30 + 1.5 \text{ x } 194 = 321 \text{ mm}$ 

 $b_v = 2 \times 1.5 \times d_m + l_{c1} + e = 3 \times 194 + 89 + 400 = 1071 \text{ mm}$ 

 $u_{crit}^{'}$  = 60 +  $l_{c1}$  +  $\pi$  x 1,5 x  $d_m$  + e = 60 + 89 +  $\pi$  x 1,5 x 194 + 400 = 1463.2 mm

#### **Condition:**

$$\left[ \left( \frac{100 \times A_{sx}}{b_y \times d_m} + \frac{100 \times A_{sy}}{b_x \times d_m} \right) / 2 \right]^{1/3} = 1.05 \le 3 \text{ } \sqrt{$$

$$\left( \frac{400}{d_m} \right)^{1/4} = 1.2 \ge 1 \text{ } \sqrt{$$

$$V_c = (0.79 \times 1.05 \times 1.2 \times \frac{1463.2 \times 194}{1.25 \times 1.4}) / 1000$$

$$= 161.5 \text{ kN}$$

#### Calculation of slab bearing limit according to Prof. Eligehausen

$$V_{Rd,c} = \sum V_{Rd,1i} + \sum V_{Rd,2i} \leq \sum A_{sx1} \times f_{yd}$$

$$V_{Rd,1i} = 0.357~x~\psi_i~x~A_{sx1,i}~x~f_{yk}~x\sqrt{f_{ck}~/30~/\gamma}_{MC}$$

 $\psi_i = 1 - 0.2 \text{ x } [(l_{ci}/2)/c_1]$ 

 $A_{sx1,i} = 2.01 \text{ cm}^2$ 

 $f_{yk} = 500 \text{ N/mm}^2$ 

 $f_{ck} = 20 \text{ N/mm}^2$ 

 $c_1 = 0.5 \times 240 = 120 \text{ mm}$ 

 $l_{c1} = 89 \text{ mm}$ 

 $\psi_1 = 1 - 0.2 \text{ x} [(89/2)/120] = 0.93$ 

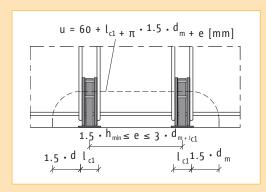
 $V_{Rd,11} = 0.357 \times 0.93 \times 2.01 \times 50.0 \times \sqrt{20/30} / 1.5 = 18.16 \text{ kN}$ 

 $l_{c2} = l_{c1} + 2 \times s_1 = 89 + 2 \times 36 = 161 \text{ mm}$ 

 $\psi_2 = 1 - 0.2 \text{ x} [(161/2)/120] = 0.87$ 

 $V_{Rd,12}$  = 0.357 x 0.87 x 2.01 x 50.0 x $\sqrt{20/30}$  /1.5 = 16.99 kN

Allowable reinforcement cross-section  $A_{sx}$  and  $A_{sy}$  and effective lengths  $b_x$  and  $b_y$  see page 30. Linear connection, so the punching shear proof must be carried out for two adjacent dowels.



 $l_{c1}$  = Spacing of the innermost U-bars in the transverse direction  $A_{sx1}$  see page 24

### Calculation example

$$\begin{aligned} &l_{c3} = l_{c2} + 2 \text{ x s}_2 = 161 + 2 \text{ x } 50 = 261 \text{ mm} \\ &\psi_3 = 1 - 0.2 \text{ x } \left[ (261/2)/120 \right] = 0.78 \\ &V_{Rd.13} = 0.357 \text{ x } 0.78 \text{ x } 2.01 \text{ x } 50.0 \text{ x} \sqrt{20/30} / 1.5 = 15.23 \text{ kN} \end{aligned}$$

The fourth U-bars lies outside the calculated failure cone and is therefore not taken into account.

$$V_{Rd,2i} = \pi \times d_s \times l'_i \times f_{bd}$$

d<sub>c</sub> = 16 mm

 $f_{bd}$  = 2.3 N/mm<sup>2</sup> for C20/25 in accordance with DIN 1045-1, Table 25

 $h_B = 180 \text{ mm} \text{ (see page 12)}$ 

 $d_H$  = 14 mm (see page 12)

 $\xi$  = 3.0, da d<sub>s</sub> = 16 mm < 20 mm

 $c_{nom} = 30 \text{ mm}$ 

 $l_1 = c_1 + (0.5 \text{ x h}_B - d_H) - \xi \text{ x d}_s - c_{nom}$ 

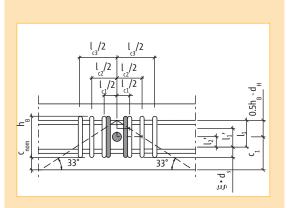
 $l_1 = 120 + (0.5 \times 180 - 14) - 3.0 \times 16 - 30 = 118 \text{ mm}$ 

 $l'_i = l_1 - (l_{c1}/2) x tan 33^\circ$ 

$$l'_1 = 118 - 89/2 \text{ x tan } 33^\circ = 89.1 \text{ mm}$$
  
 $V_{\text{Rd } 21} = \pi \text{ x } 16 \text{ x } 89.1 \text{ x } 2.3 \text{ x } 10^{-3} = 10.30 \text{ kN}$ 

$$I'_2 = 118 - (161/2) x tan 33^\circ = 65.72 mm$$
  
 $V_{Rd,22} = \pi x 16 x 65.72 x 2.3 x 10^3 = 7.60 kN$ 

$$I'_3 = 118 - (261/2) x tan 33° = 33.25 mm$$
  
 $V_{Rd,23} = \pi x 16 x 33.25 x 2.3 x 10³ = 3.84 kN$ 



f<sub>bd</sub>: Design value for the bond stress in accordance with DIN 1045-1

d<sub>s</sub>: Diameter of rear suspended reinforcement [mm]

l'<sub>i</sub> : effective anchoring length

c<sub>nom</sub>: Concrete covering of rear suspended reinforcement

h: Slab thickness

f<sub>ck</sub>: characteristic cylindrical compressive strength of the concrete

f<sub>yk</sub>: Yield strength of the rear suspended reinforcement

$$\begin{split} &V_{Rd,c} = \sum V_{Rd,1i} + \sum V_{Rd,2i} \leq \sum A_{sx1} \, x \, f_{yd} \\ &V_{Rd,c} = 2 \, x \, (18.16 + 16.99 + 15.23 + 10.30 + 7.60 + 3.84) = 144.24 \, kN \leq 6 \, x \, 2.01 \, x \, 43.5 = 524.6 \, kN \end{split}$$

#### **Proofs:**

1) Punching shear  $V_c = 161.5 \text{ kN} > V_{Ed} = 100 \text{ kN/m x } 1.60 \text{ m} = 160 \text{ kN}$ 

2) Slab bearing limit  $V_{Rd.c} = 144.24 \text{ kN} > V_{ed} = (100 \text{ kN/m x } 1.60 \text{ m}) : 2 = 80 \text{ kN}$ 

3) Steel load-bearing capacity  $V_{Rd.s} = 98.5 \text{ kN} > V_{ed} = (100 \text{ kN/m x } 1.60 \text{ m}) : 2 = 80 \text{ kN}$ 

Conclusion: The steel load-bearing capacity is the deciding factor for the maximum transferable shear force of the Schöck dowel SLD 80 plus.

## Installation instructions

