

**SINTEF Building and Infrastructure**
**Oslo**

Forskingsveien 3b, 0373 Oslo  
P.O.Box 124 Blindern, 0314 Oslo  
Telephone: 22 96 55 55  
Telefax: 22 69 94 38

**Trondheim**

Høgskoleringen 7b  
7465 Trondheim  
Telephone: 73 59 33 90  
Telefax: 73 59 33 80

E-mail: byggforsk@sintef.no  
Internet: www.sintef.no/byggforsk  
Enterprise No: NO 948 007 029 MVA

Client Hafa Bathroom Group AB
Client's address Box 525 Svarvaregatan 5 SE-301 80 Halmstad
Client's contact-person Jörgen Carlsson

Project/archive no. 3B061904	Date 2012-02-06	Rev. date	No. of pages 16	Appendixes 3	Classification Restricted	Author(s) Geir Lippe Stavnes
Project leader Geir Lippe Stavnes	Sign. <i>GLS</i>	Responsible manager Lars-Erik Fiskum	Sign. <i>lef</i>	Quality assurance Lars Erik Fiskum	Sign. <i>lef</i>	

**Assignment Report**

# Testing of thermostatic mixers from Hafa Bathroom Group AB/Westerbergs. Test method NS-EN 1111.


**Sanitary laboratory**

The test results are valid exclusively for the tested objects.

**TEST 107**

Summary			
<p>SINTEF Building and Infrastructure has on behalf of Hafa Bathroom Group AB, carried out testing of thermostatic shower and bath mixers, type Lime, Rain round, 38, Smartmix and Wave.</p> <p>The tests have been carried out in accordance with NS-EN 1111:1999 "Sanitary tapware - Thermostatic mixing valves (PN 10) - General technical specifications".</p> <p>Determination of lead and cadmium has been carried out in accordance with NKB 4 "Product rules for sanitary taps for hot and cold water supply", Clause 3.3.2. See Appendix 1.</p>			
Result: Passed			
Address of the building			Built (year)
Method NS-EN 1111	Keywords Thermostatic mixer		Filename 3B061904 Hafa EN 1111

## 1. INTRODUCTION

SINTEF Building and Infrastructure has on behalf of Hafa Bathroom Group AB, carried out testing of thermostatic shower and bath mixers, type Lime, Rain round, 38, Smartmix and Wave.

The tests in accordance with NS-EN 1111 were conducted by Monica Malmedal and Geir Lippe Stavnes. The analyses of Pb and Cd were performed by Eurofins according to NS-EN ISO 11885. Eurofins is accredited for this method.

## 2. TEST METHOD

The tests have been carried out in accordance with NS-EN 1111:1999 "Sanitary tapware - Thermostatic mixing valves (PN 10) - General technical specifications". See Table 4.1 for conducted tests.

Determination of lead and cadmium has been carried out in accordance with NKB 4 "Product rules for sanitary taps for hot and cold water supply", Clause 3.3.2. See Appendix 1.

## 3. TEST OBJECT

The test objects are thermostatic shower/bath mixes, see Fig. 3.1-3.7 and Table 3.1

The mixers were delivered by post on 5.12.2012; they were in good condition on arrival.

Table 3.1: Controlled mixers

Mixer	Number	Figure	Aerator	Remark
Lime – 1500045	3	3.1	-	
Rain round – 1500121	3	3.2	-	
38 – 1445380	3	3.3	-	
38 – 1445383	3	3.4	Neoperl D	
Smartmix – 1445385	3	3.5	-	
Smartmix – 1445386	1	3.6	-	C/C160 version of 1445385
Wave – 20030021	3	3.7	-	Branded Westerbergs

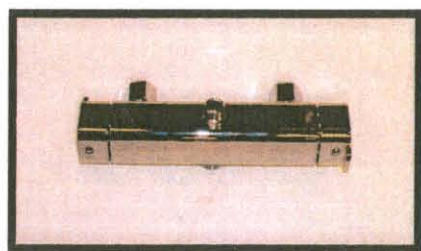


Figure 3.1: Lime – 1500045

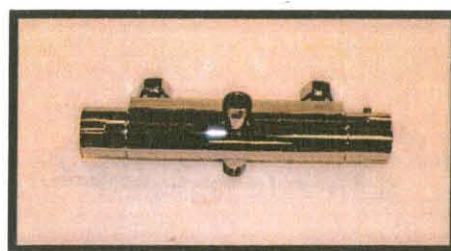


Figure 3.2: Rain round – 1500121

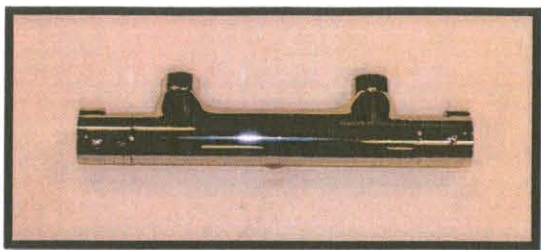


Figure 3.3: 38 – 1445380

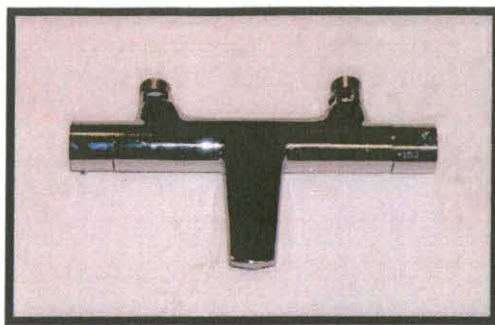


Figure 3.4: 38 – 1445383

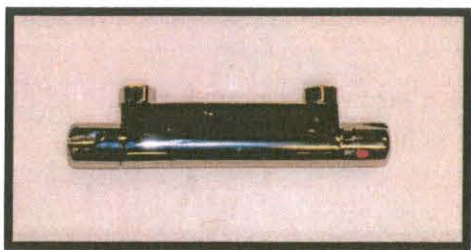


Figure 3.5: Smartmix – 1445385

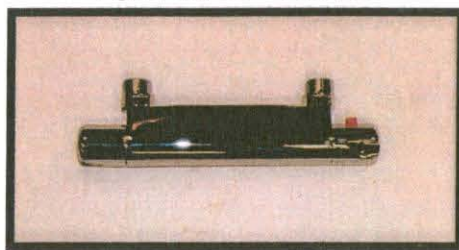


Figure 3.6: Smartmix – 1445386

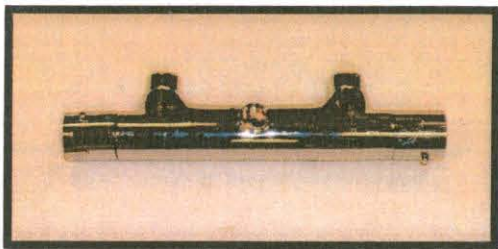


Figure 3.7: Wave – 20030021



#### 4. TESTS, METHOD, REQUIREMENTS AND RESULTS

Table 4.1: Summary of results

Clause in NS-EN 1111	Test	Passed		Accredited test	
		Yes	No	Yes	No
6.1	Marking	x		x	
6.2	Identification	x		x	
7.1	Chemical and hygienic characteristics	x			x
9.3	Leaktightness of the mixing valve upstream of the obturator	x		x	
9.4	Leaktightness of the obturator: cross flow between hot water and cold water	x		x	
9.5	Leaktightness of the mixing valve downstream of the obturator	x		x	
9.6	Leaktightness of diverters with manual return	x		x	
9.7	Leaktightness of diverters with automatic return	- <sup>1)</sup>		x	
10.5	Hydraulic characteristics	x		x	
10.6	Sensitivity	x		x	
10.7	Test of safety with cold water failure	x		x	
10.8	Testing of temperature stability with varying inlet pressure	x		x	
10.9	Testing of temperature stability with varying inlet temperature	x		x	
11.3	Testing of mechanical performance of the thermostatic mixing valve upstream of the obturator in the closed position.	x		x	
11.4	Testing of mechanical performance of the thermostatic mixing valve downstream of the obturator in the open position.	x		x	
12.2	Mechanical endurance of the control device	x		x	
12.3	Mechanical endurance of diverters of thermostatic mixing valves	x		x	
12.4	Mechanical endurance of swivel nozzles	- <sup>1)</sup>		x	
13	Mechanical strength of control device	x		x	
14	Acoustic characteristics	x		x	

<sup>1)</sup> Not applicable

**4.1 Marking (NS-EN 1111, Clause 6.1)**

Mixer	Passed	Not passed
Lime – 1500045 <sup>1)</sup>	x	
Rain round – 1500121 <sup>1)</sup>	x	
38 – 1445380 <sup>1)</sup>	x	
38 – 1445383 <sup>1)</sup>	x	
Smartmix – 1445385 <sup>1)</sup>	x	
Smartmix – 1445386 <sup>1)</sup>	x	
Wave – 20030021 <sup>2)</sup>	x	

Remark: 1) The mixers are marked "HAFA"  
 2) The mixer is marked "Westerbergs"

**4.2 Identification (NS-EN 1111, Clause 6.2)**

Mixer	Passed	Not passed
Lime – 1500045	x	
Rain round – 1500121	x	
38 – 1445380	x	
38 – 1445383	x	
Smartmix – 1445385	x	
Smartmix – 1445386	x	
Wave – 20030021	x	

**4.3 Chemical and hygienic characteristics (NS-EN 1111, Clause 7)**

*Method: NKB 4, Clause 3.3.2*

Mixer	Passed	Not passed
Smartmix – 1445385	x	

Remark: See Appendix 1.

#### 4.4 Leaktightness of the mixing valve upstream of the obturator

(NS-EN 1111, Clause 9.3)

*Method: Outlet orifice open and the obturator closed*

Mixer	Water pressure (MPa)	Result	
		Passed	Not passed
Lime – 1500045	1,6	x	
Rain round – 1500121	1,6	x	
38 – 1445380	1,6	x	
38 – 1445383	1,6	x	
Smartmix – 1445385	1,6	x	
Smartmix – 1445386	1,6	x	
Wave – 20030021	1,6	x	

#### 4.5 Leaktightness of the obturator: cross flow between hot water and cold water (NS-EN 1111, Clause 9.4)

*Method: Outlet orifice open and the obturator closed*

Mixer	Water pressure (MPa)	Result	
		Passed	Not passed
Lime – 1500045	0,4	x	
Rain round – 1500121	0,4	x	
38 – 1445380	0,4	x	
38 – 1445383	0,4	x	
Smartmix – 1445385	0,4	x	
Smartmix – 1445386	0,4	x	
Wave – 20030021	0,4	x	

#### 4.6 Leaktightness of the mixing valve downstream of the obturator (NS-EN 1111, Clause 9.5)

*Method: Outlet orifice closed and the obturator open*

Mixer	Water pressure (MPa)	Result	
		Passed	Not passed
Lime – 1500045	0,4	x	
Rain round – 1500121	0,4	x	
38 – 1445380	0,4	x	
38 – 1445383	0,4	x	
Smartmix – 1445385	0,4	x	
Smartmix – 1445386	0,4	x	
Wave – 20030021	0,4	x	

**4.7 Leaktightness of diverters with manual return (NS-EN 1111, Clause 9.6)**

Mixer	Water pressure (MPa)	Result	
		Passed	Not passed
Lime – 1500045	0,4	x	
Rain round – 1500121	0,4	x	
38 – 1445383	0,4	x	

Remark: The diverter is the closing mechanism

**4.8 Leaktightness of diverters with automatic return (NS-EN 1111, Clause 9.7)**

Mixer	Water pressure (MPa)	Result	
		Passed	Not passed
	0,4		

Remark: Not applicable.



**4.9 Hydraulic characteristics (NS-EN 1111, Clause 10.5)**

Lime – 1500045 Down <sup>1)</sup>	Flow rate (l/s)	Result	
	0,3 MPa	Passed	Not passed
Fully open cold water	0,20	x	
34 °C	0,20	x	
38 °C	0,20	x	
42 °C	0,20	x	
Fully open hot water	0,20	x	

Lime – 1500045 Up <sup>2)</sup>	Flow rate (l/s)	Result	
	0,3 MPa	Passed	Not passed
Fully open cold water	0,21	x	
34 °C	0,22	x	
38 °C	0,22	x	
42 °C	0,22	x	
Fully open hot water	0,20	x	

Rain round – 1500121 Down/up <sup>1)</sup>	Flow rate (l/s)	Result	
	0,3 MPa	Passed	Not passed
Fully open cold water	0,20	x	
34 °C	0,20	x	
38 °C	0,20	x	
42 °C	0,20	x	
Fully open hot water	0,20	x	

38 – 1445380 <sup>2)</sup>	Flow rate (l/s)	Result	
	0,3 MPa	Passed	Not passed
Fully open cold water	0,21	x	
34 °C	0,23	x	
38 °C	0,23	x	
42 °C	0,23	x	
Fully open hot water	0,21	x	

38 – 1445383 Shower outlet <sup>2)</sup>	Flow rate (l/s)	Result	
	0,3 MPa	Passed	Not passed
Fully open cold water	0,20	x	
34 °C	0,21	x	
38 °C	0,21	x	
42 °C	0,20	x	
Fully open hot water	0,20	x	

38 – 1445383 Bath outlet <sup>3)</sup>	Flow rate (l/s)	Result	
	0,3 MPa	Passed	Not passed
Fully open cold water	0,27	x	
34 °C	0,30	x	
38 °C	0,30	x	
42 °C	0,30	x	
Fully open hot water	0,25	x	



Smartmix – 1445385 <sup>2)</sup>	Flow rate (l/s)	Result	
	0,3 MPa	Passed	Not passed
Fully open cold water	0,20	x	
34 °C	0,22	x	
38 °C	0,22	x	
42 °C	0,22	x	
Fully open hot water	0,20	x	

Wave – 20030021 Down/up <sup>2)</sup>	Flow rate (l/s)	Result	
	0,3 MPa	Passed	Not passed
Fully open cold water	0,21	x	
34 °C	0,22	x	
38 °C	0,22	x	
42 °C	0,22	x	
Fully open hot water	0,20	x	

The flow rate measured at 0,3 MPa shall be at least 0,20 l/s from fully open cold water to fully open hot water for shower outlets.

The flow rate measured at 0,3 MPa shall be at least 0,30 l/s from 34 °C to 42 °C for bath outlets.

<sup>1)</sup> Hydraulic resistance Class A in accordance with NS-EN 1111, Clause 14.3.3.

<sup>2)</sup> Hydraulic resistance Class S in accordance with NS-EN 1111, Clause 14.3.3.

<sup>3)</sup> Hydraulic resistance Class D in accordance with NS-EN 1111, Clause 14.3.3.

**4.10 Test of sensitivity (NS-EN 1111, Clause 10.6)**

Mixer	Passed	Not passed
Lime – 1500045	x	
Rain round – 1500121	x	
38 – 1445380	x	
Smartmix – 1445385	x	

Remark: See Appendix 3.

**4.11 Test of safety with cold water failure (NS-EN 1111, Clause 10.7)**

Mixer	Passed	Not passed
Lime – 1500045	x	
Rain round – 1500121	x	
38 – 1445380	x	
Smartmix – 1445385	x	

Remark: See Appendix 2.

**4.12 Testing of temperature stability with varying inlet pressure  
(NS-EN 1111, Clause 10.8)**

Mixer	Passed	Not passed
Lime – 1500045	x	
Rain round – 1500121	x	
38 – 1445380	x	
Smartmix – 1445385	x	

Remark: See Appendix 2.

**4.13 Testing of temperature stability with varying inlet temperature  
(NS-EN 1111, Clause 10.9)**

Mixer	Passed	Not passed
Lime – 1500045	x	
Rain round – 1500121	x	
38 – 1445380	x	
Smartmix – 1445385	x	

Remark: See Appendix 2.

#### 4.14 Testing of mechanical performance of the thermostatic mixing valve downstream of the obturator in the closed position (NS-EN 1111, Clause 11.3)

*Method: Outlet orifice open and the obturator closed*

Mixer	Water pressure (MPa)	Result	
		Passed	Not passed
Lime – 1500045	2,5	x	
Rain round – 1500121	2,5	x	
38 – 1445380	2,5	x	
Smartmix – 1445385	2,5	x	

#### 4.15 Testing of mechanical performance of the thermostatic mixing valve downstream of the obturator in the open position (NS-EN 1111, Clause 11.4)

*Method: Outlet orifice open and the obturator open*

Mixer	Water pressure (MPa)	Result	
		Passed	Not passed
Lime – 1500045	0,4	x	
Rain round – 1500121	0,4	x	
38 – 1445380	0,4	x	
38 – 1445383	0,4	x	
Smartmix – 1445385	0,4	x	
Wave – 20030021	0,4	x	

#### 4.16 Mechanical endurance of the control device (NS-EN 1111, Clause 12.2)

*Method: Subjecting the control device to a specific number of movements*

Mixer	Movements	Result	
		Passed	Not passed
Lime – 1500045	50 000	x	
Rain round – 1500121	50 000	x	
38 – 1445380	50 000	x	

**4.17 Mechanical endurance of diverters of thermostatic mixing valves  
(NS-EN 1111, Clause 12.3)**

*Method: Subjecting the diverter to a specific number of movements*

Mixer	Movements	Result	
		Passed	Not passed
Lime – 1500045	30 000	x	
Rain round – 1500121	30 000	x	
38 – 1445383	30 000	x	

**4.18 Mechanical endurance of swivel nozzles (NS-EN 1111, Clause 12.4)**

*Method: Subjecting the swivel nozzle to a specific number of movements*

Mixer	Movements	Result	
		Passed	Not passed
	80 000		

Remark: Not applicable.

**4.19 Mechanical strength of control device (NS-EN 1111, Clause 13)**

Mixer	Passed	Not passed
Lime – 1500045	x	
Rain round – 1500121	x	
38 – 1445380	x	



**4.20 Acoustic characteristics (NS-EN 1111, Clause 14)**

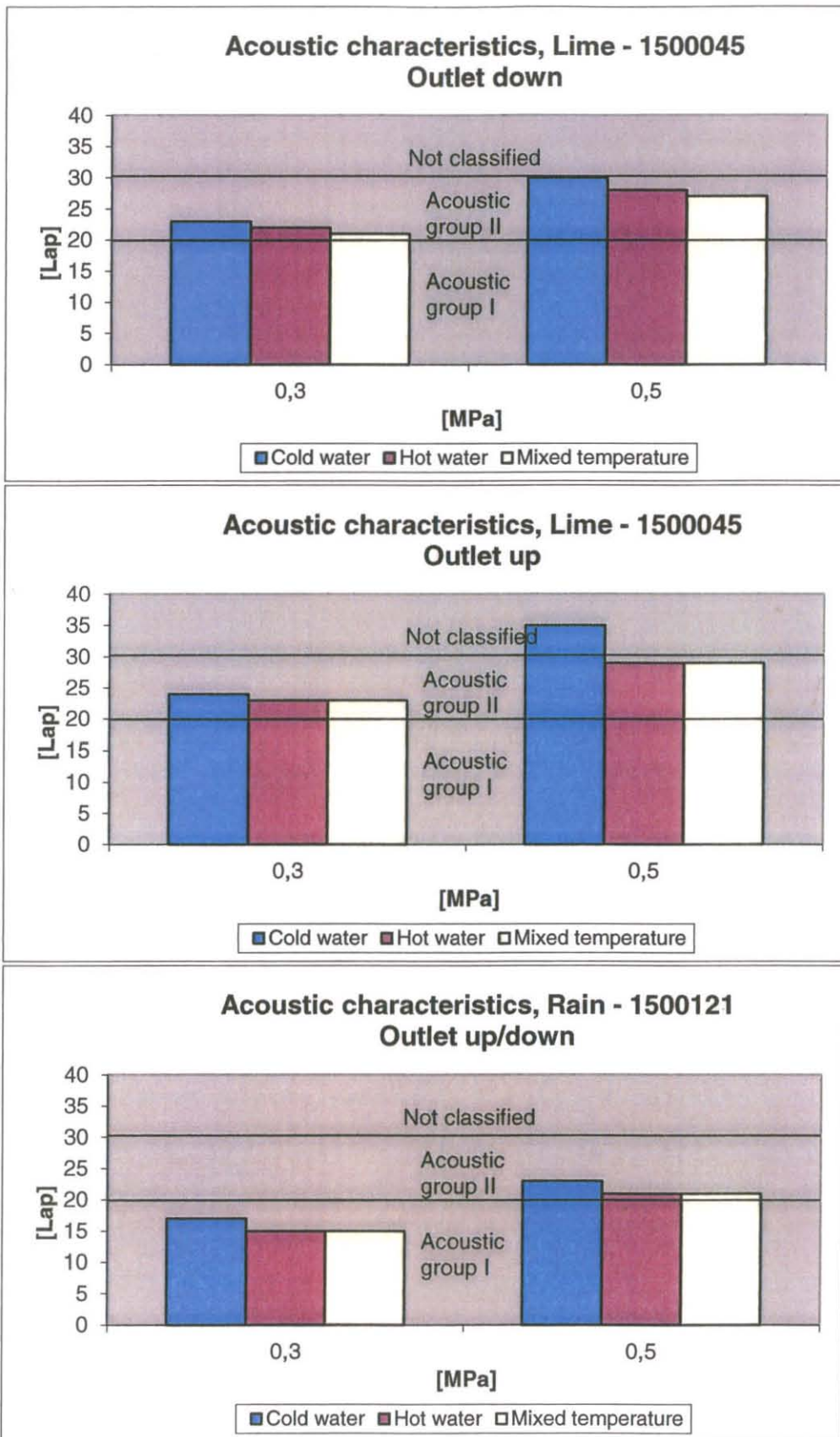
Method: EN ISO 3822

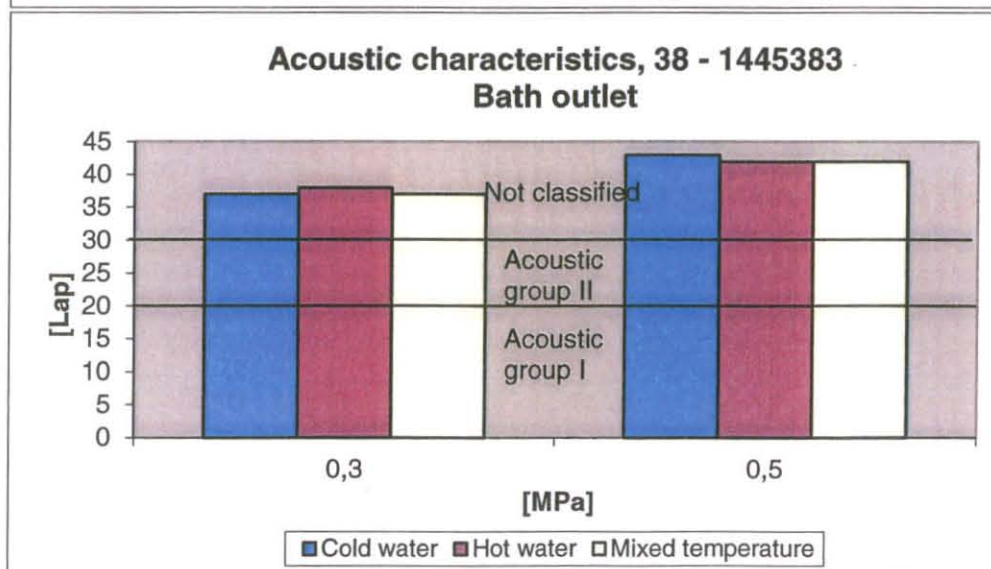
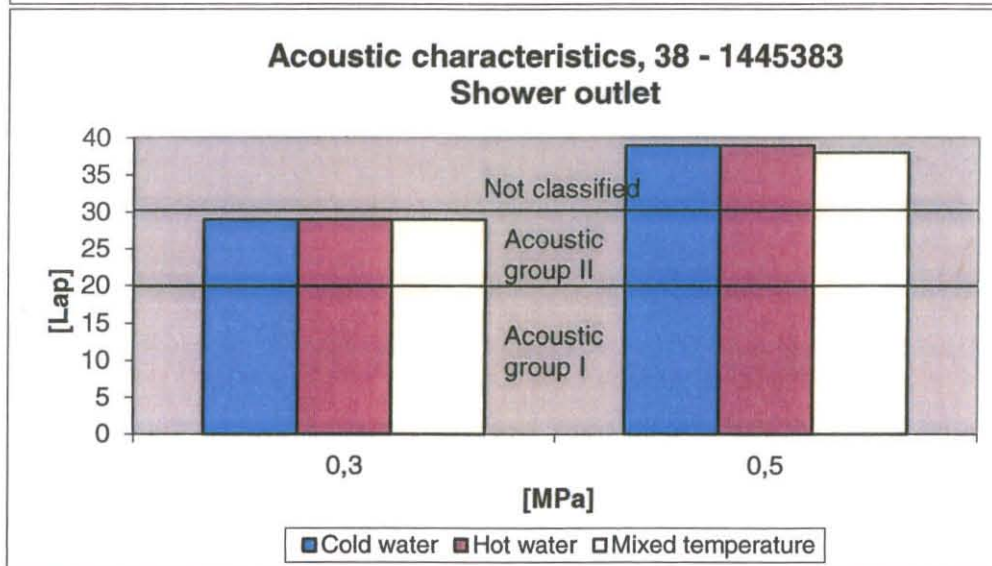
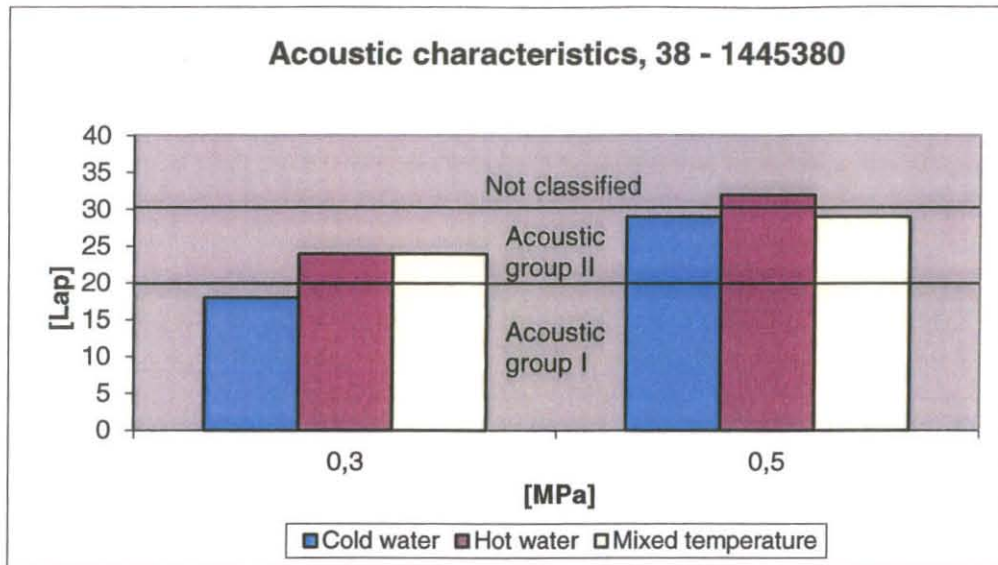
Mixer	Acoustic group			0,3 MPa			0,5 MPa		
				Cold	Hot	Mixed	Cold	Hot	Mixed
Lime – 1500045 <sup>1)</sup> Down	II	Fully open	L <sub>ap</sub>	17	17	18	23	20	21
			I/s	0,20	0,20	0,20	0,25	0,25	0,25
		Max sound pressure	L <sub>ap</sub>	23	22	21	30	28	27
			I/s	0,13	0,06	0,06	0,16	0,12	0,12
Lime – 1500045 <sup>2)</sup> Up	II	Fully open	L <sub>ap</sub>	19	18	18	30	25	25
			I/s	0,22	0,22	0,22	0,29	0,29	0,28
		Max sound pressure	L <sub>ap</sub>	24	23	23	35	29	29
			I/s	0,08	0,12	0,13	0,14	0,14	0,14
Rain round – 1500121 <sup>1)</sup> Down/up	I	Fully open	L <sub>ap</sub>	17	15	15	23	21	21
			I/s	0,20	0,20	0,20	0,25	0,25	0,25
		Max sound pressure	L <sub>ap</sub>	17	15	15	23	21	21
			I/s	0,20	0,20	0,20	0,25	0,25	0,25
38 – 1445380 <sup>2)</sup>	II	Fully open	L <sub>ap</sub>	14	20	20	20	25	24
			I/s	0,21	0,21	0,23	0,27	0,27	0,27
		Max sound pressure	L <sub>ap</sub>	18	24	24	29	32	29
			I/s	0,16	0,16	0,16	0,14	0,14	0,14
38 – 1445383 <sup>2)</sup> Shower	II	Fully open	L <sub>ap</sub>	22	22	22	33	32	33
			I/s	0,22	0,22	0,22	0,28	0,28	0,28
		Max sound pressure	L <sub>ap</sub>	29	29	29	39	39	38
			I/s	0,15	0,15	0,15	0,23	0,23	0,23
38 – 1445383 <sup>3)</sup> Bath	U	Fully open	L <sub>ap</sub>	25	24	24	38	37	38
			I/s	0,27	0,26	0,28	0,35	0,35	0,35
		Max sound pressure	L <sub>ap</sub>	37	38	37	43	42	42
			I/s	0,20	0,20	0,20	0,24	0,24	0,24
Smartmix – 1445385 <sup>2)</sup>	II	Fully open	L <sub>ap</sub>	18	19	19	24	25	25
			I/s	0,20	0,20	0,20	0,26	0,26	0,26
		Max sound pressure	L <sub>ap</sub>	22	26	26	30	31	31
			I/s	0,13	0,13	0,13	0,18	0,18	0,18
Wave – 20030021 <sup>2)</sup> down/up	II	Fully open	L <sub>ap</sub>	20	21	21	34	27	27
			I/s	0,21	0,21	0,20	0,27	0,27	0,26
		Max sound pressure	L <sub>ap</sub>	28	28	28	35	31	31
			I/s	0,15	0,14	0,15	0,24	0,24	0,24

<sup>1)</sup> Hydraulic resistance Class A in accordance with NS-EN 1111, Clause 14.3.3.

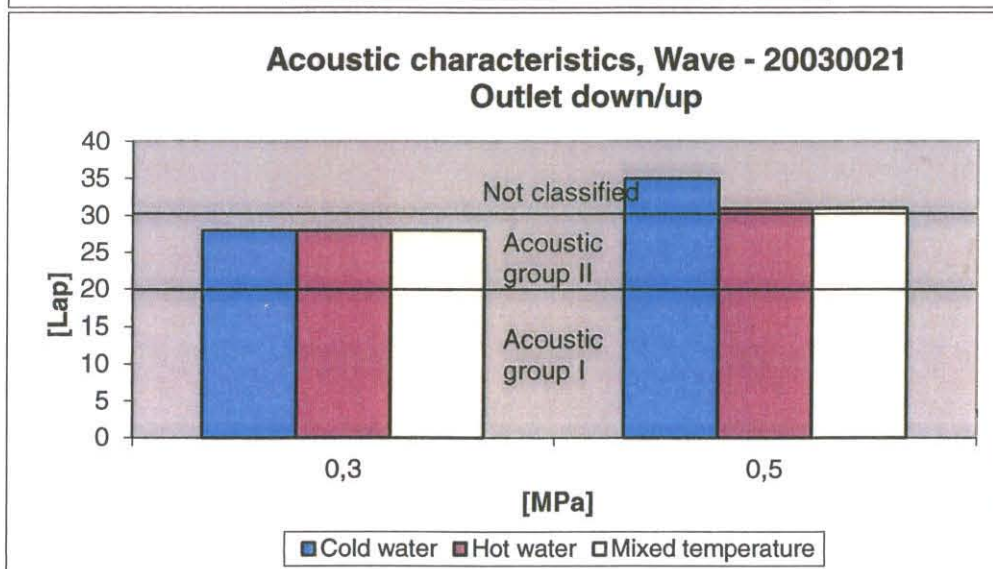
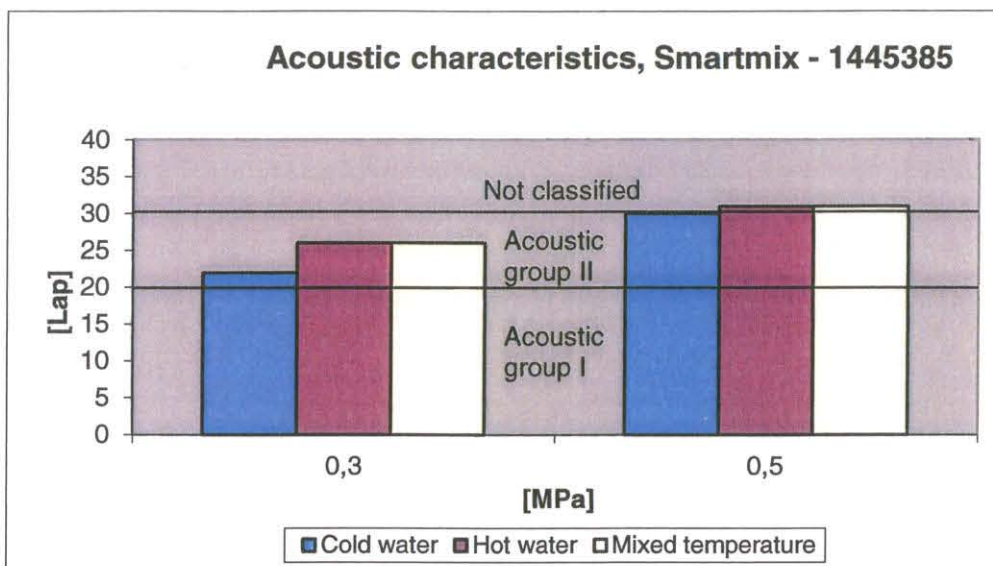
<sup>2)</sup> Hydraulic resistance Class S in accordance with NS-EN 1111, Clause 14.3.3.

<sup>3)</sup> Hydraulic resistance Class D in accordance with NS-EN 1111, Clause 14.3.3.









Oslo, 06.02.2012  
SINTEF Building and Infrastructure

*Geir Lippe Stavnes*  
Geir Lippe Stavnes



**SINTEF Building and Infrastructure**
**REPORT**
***DETERMINATION OF LEAD AND CADMIUM IN SYNTHETIC SUPPLY WATER***

Project no. :	3B061904	Date:	6.2.2012
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Test method:	Determination of the leaching content of lead and cadmium in synthetic supply water according to the Norwegian Standard NS 3834 / NKB 4
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Exposure conditions:	pH in test solution;	7.0
	Temperature (°C);	22.0

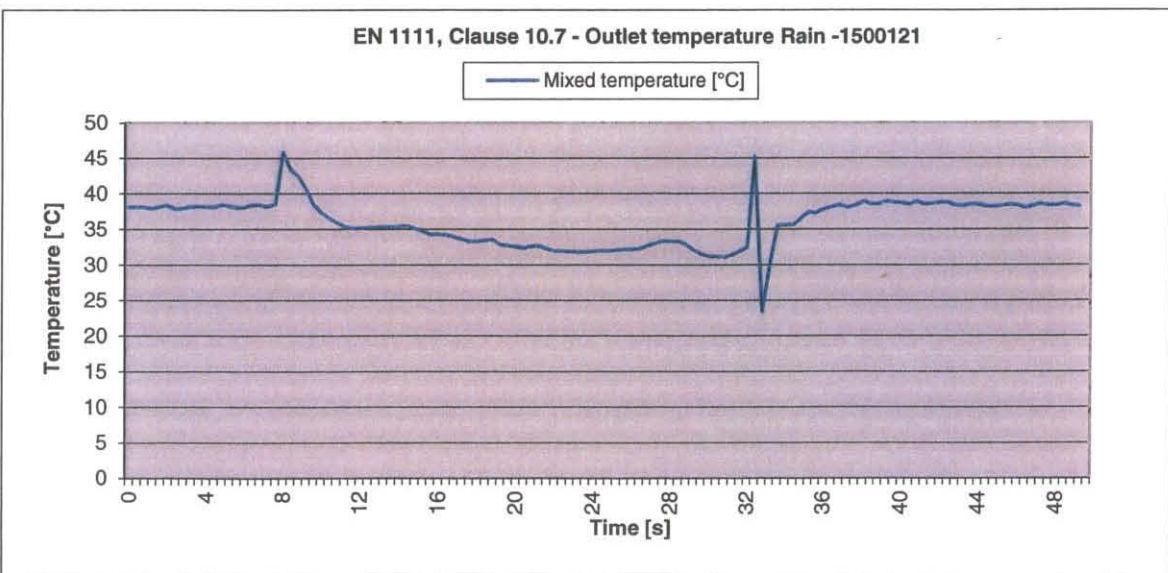
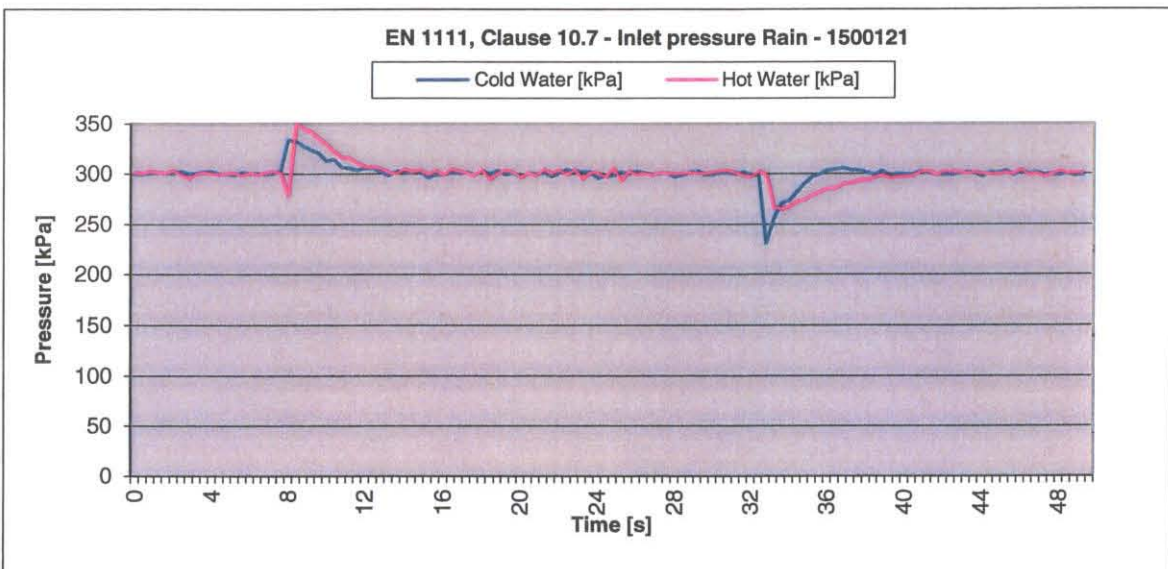
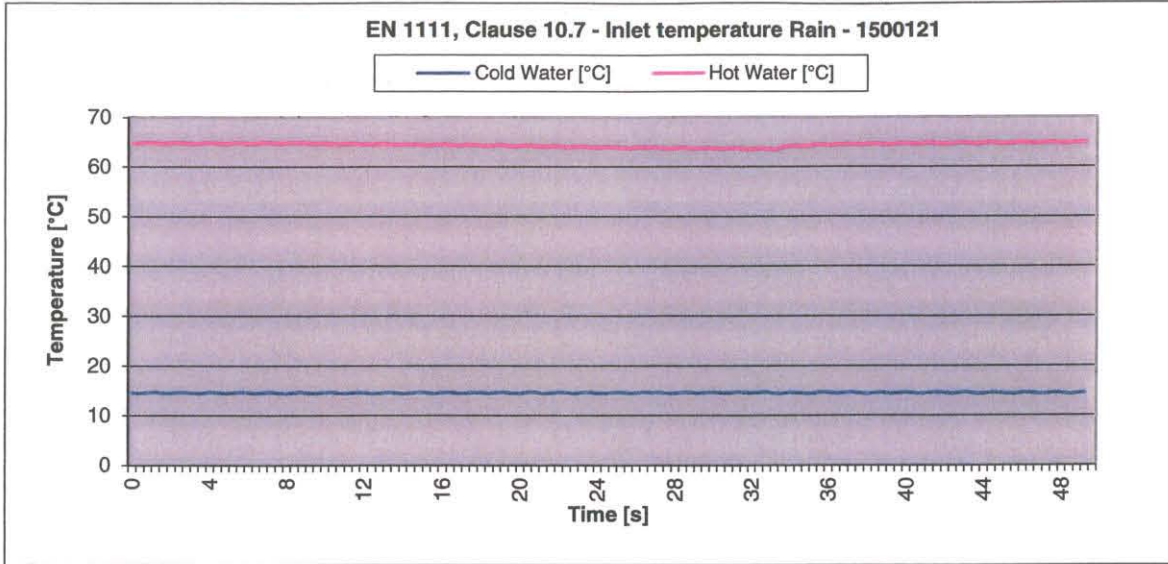
Sample name:	Hafa - 1445385
Number of samples:	1
Performed by:	GLS
Note:	Shower mixer

Criteria:	Cd (µg)	Pb (µg)
	< 2	< 200

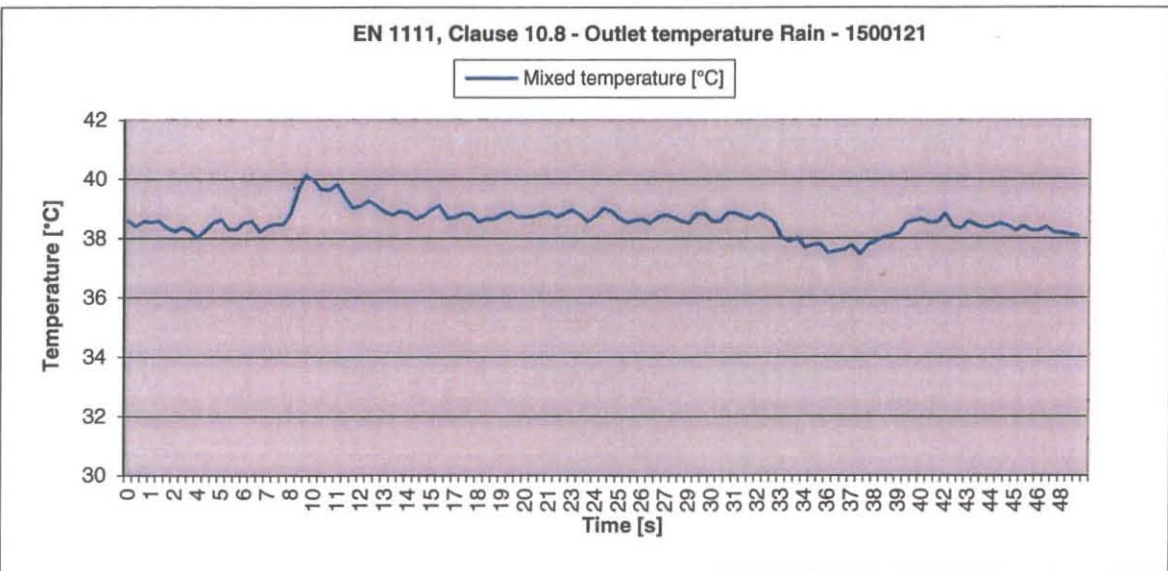
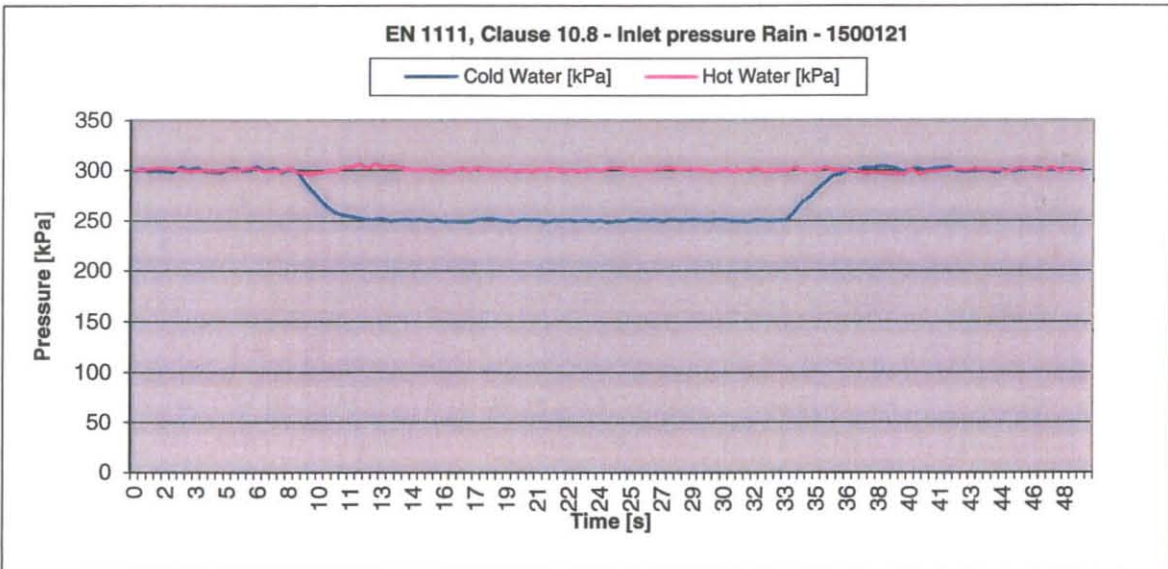
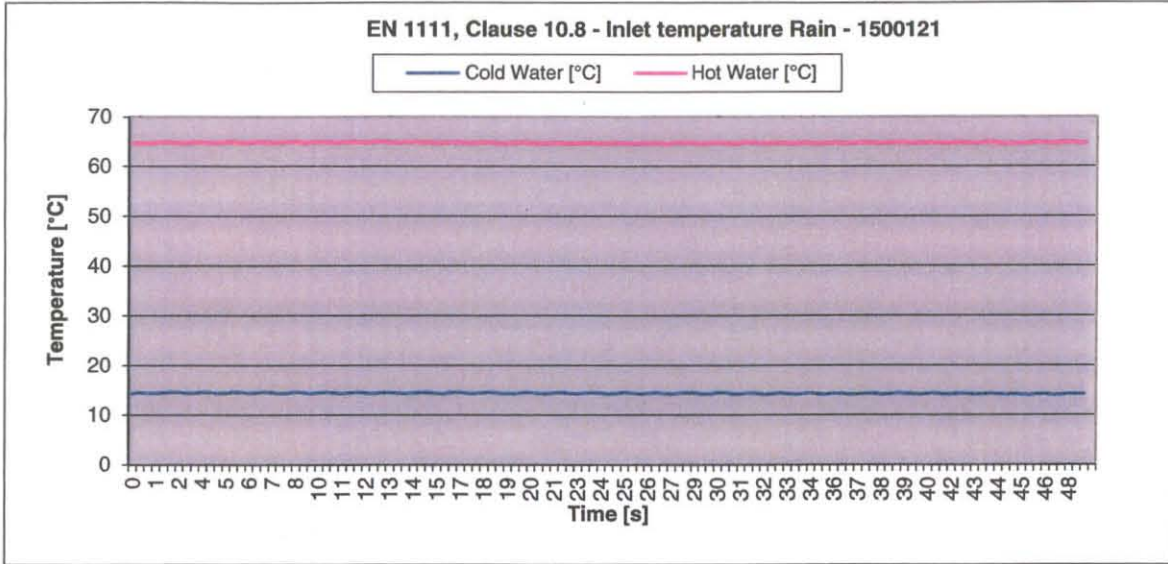
Results:		Concentration (µg/L) <sup>1)</sup>		Volume (mL)	Total amount (µg)	
		Cd	Pb		Cd	Pb
Hafa - 1445385	Day 9	< 1	140	58.2	< 0.06	8.15
	Day 10	< 1	130	58.2	< 0.06	7.57
Reference water	Day 9	< 1	< 5			
	Day 10	< 1	< 5			

<sup>1)</sup> Measurement uncertainty of the analyses, Cd = 10 % and Pb = 15 %

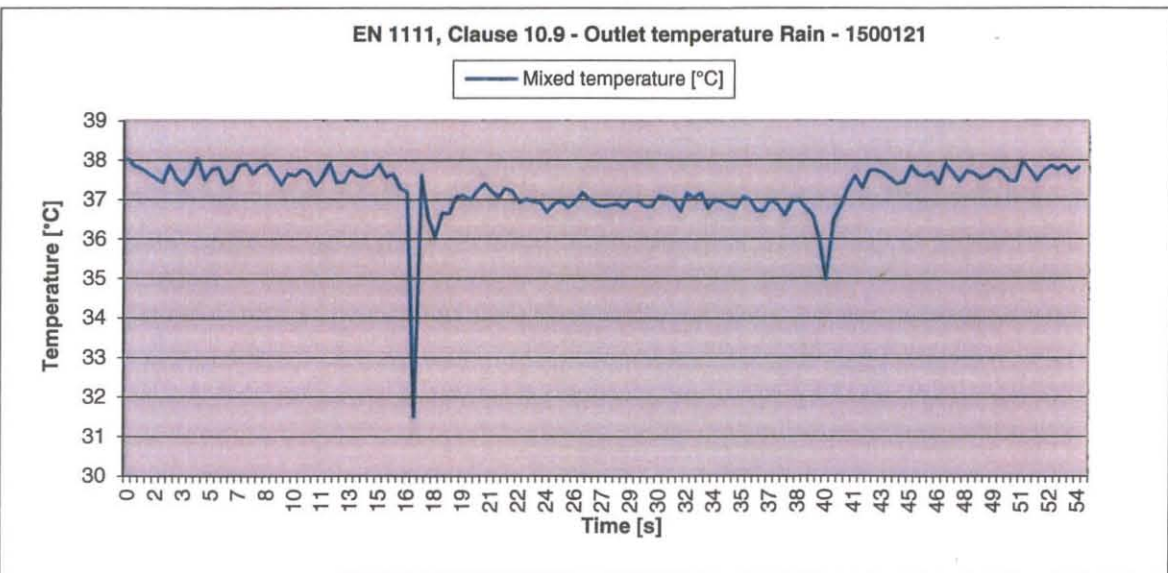
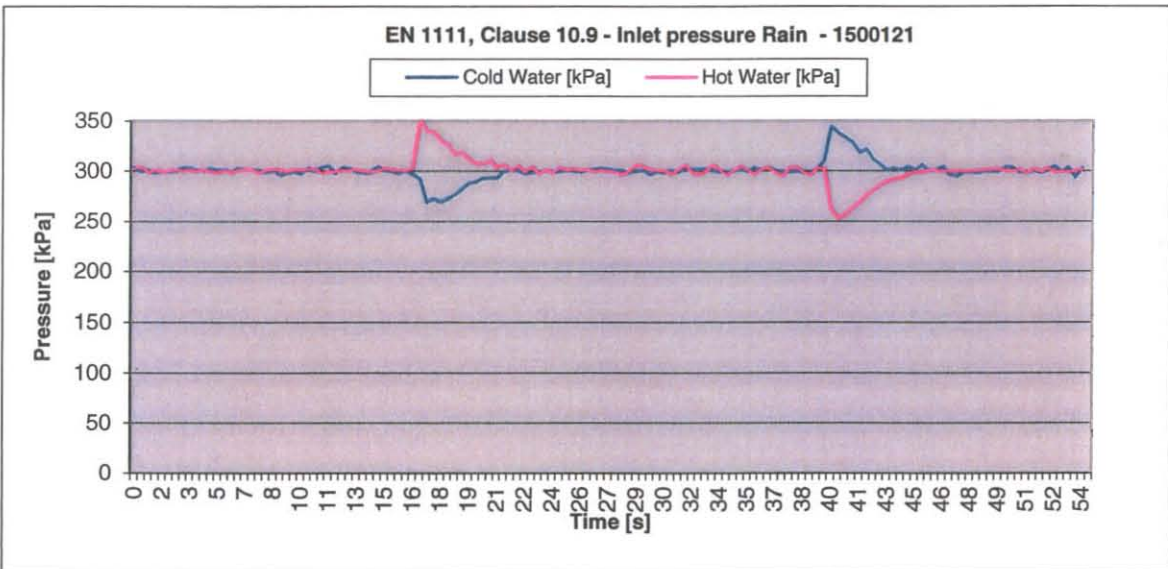
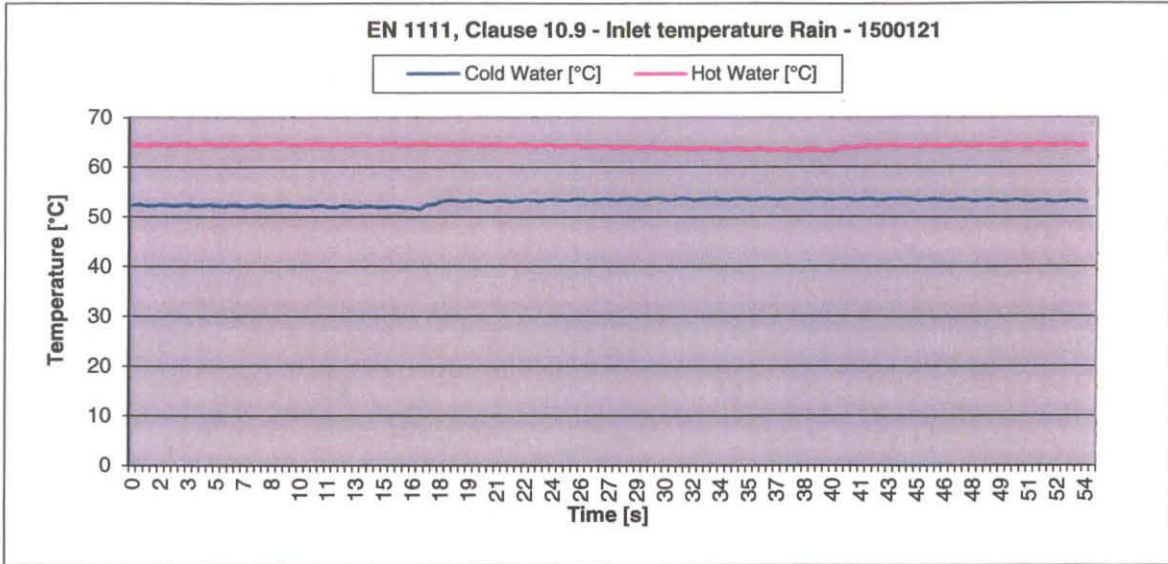
Date:	6.2.2012	Signature:	<i>Monica N. Malmedal</i> Monica Nodland Malmedal
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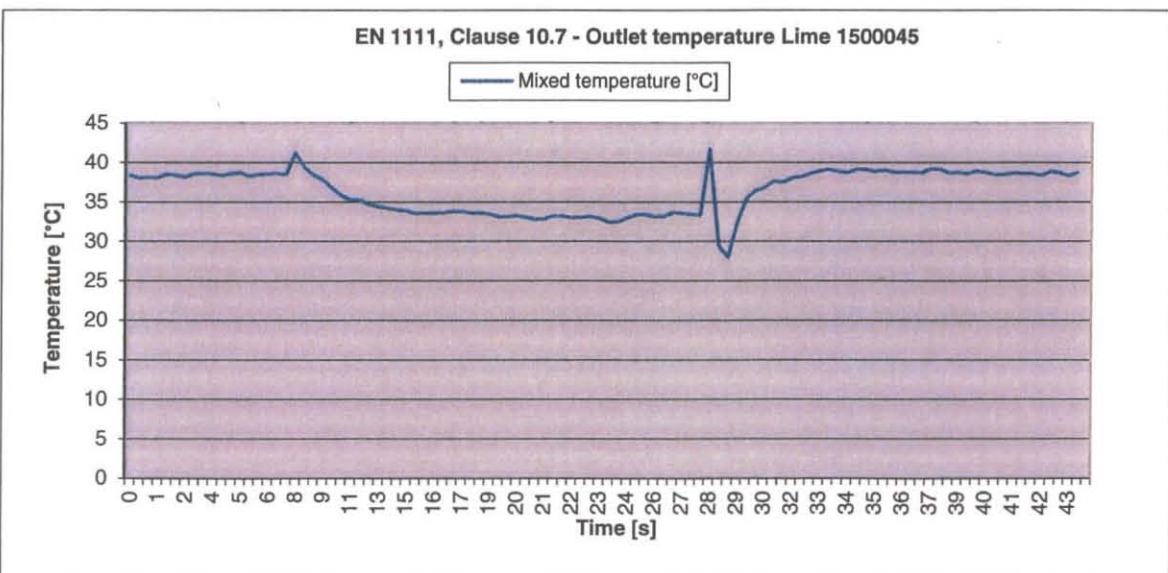
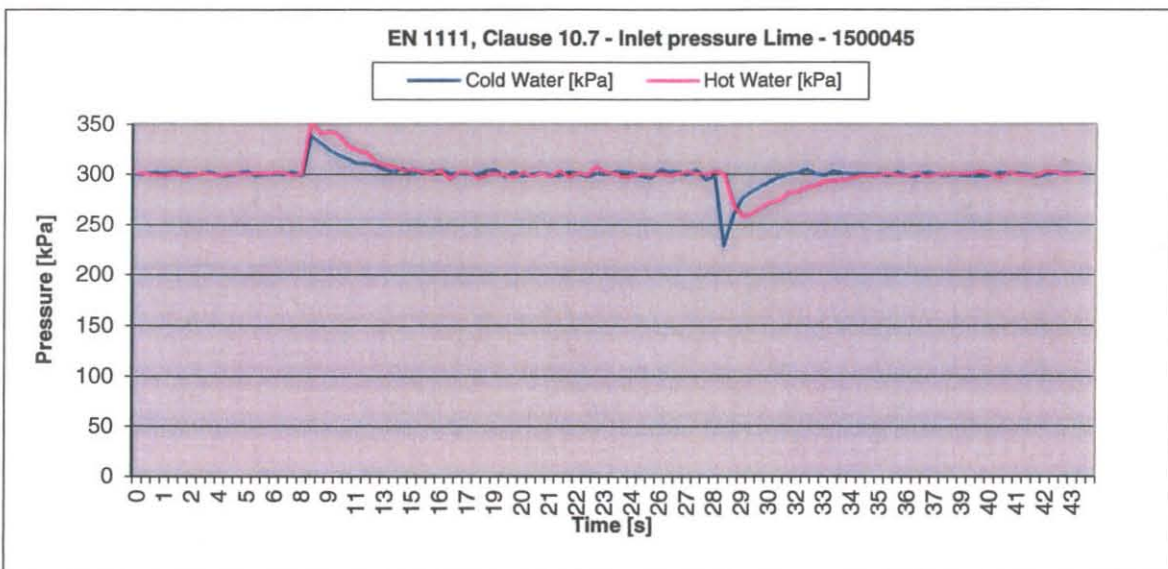
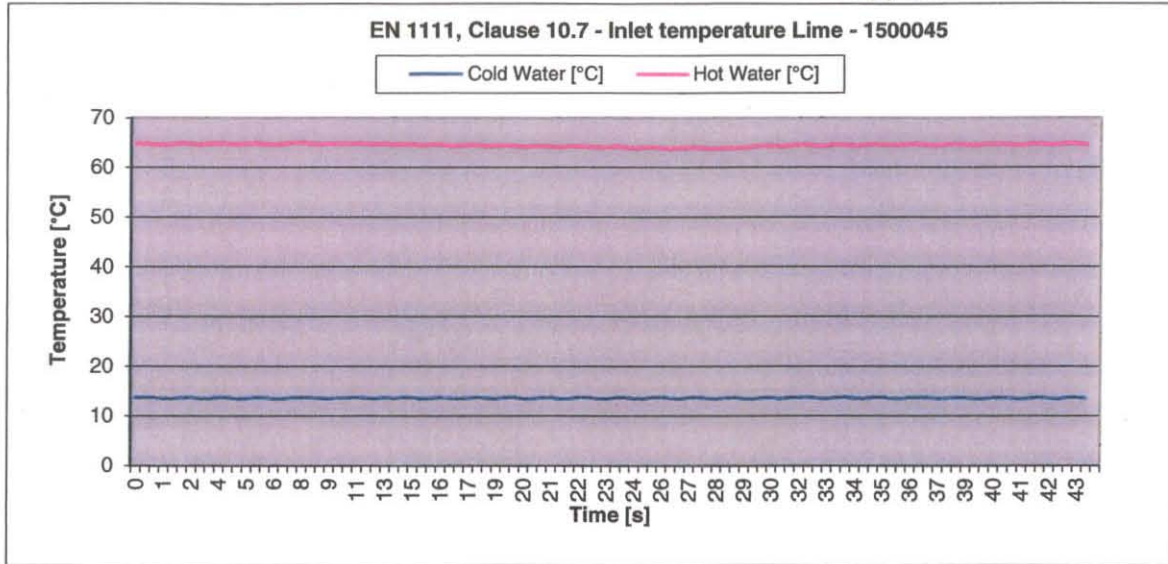
Water volume after 5 seconds: 20 ml. Water volume the next 30 seconds: 20 ml.



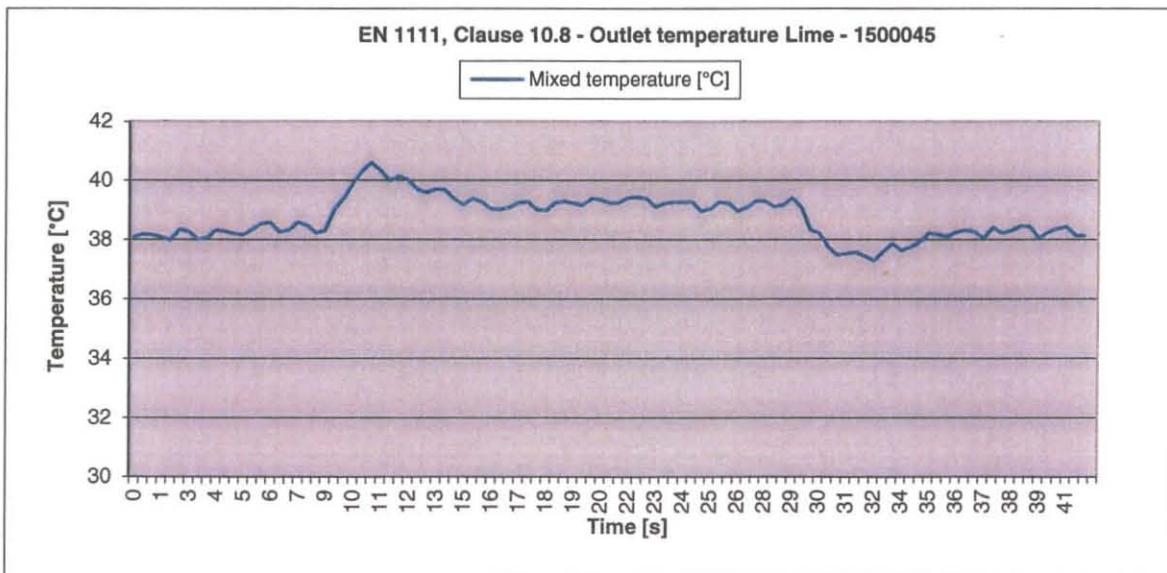
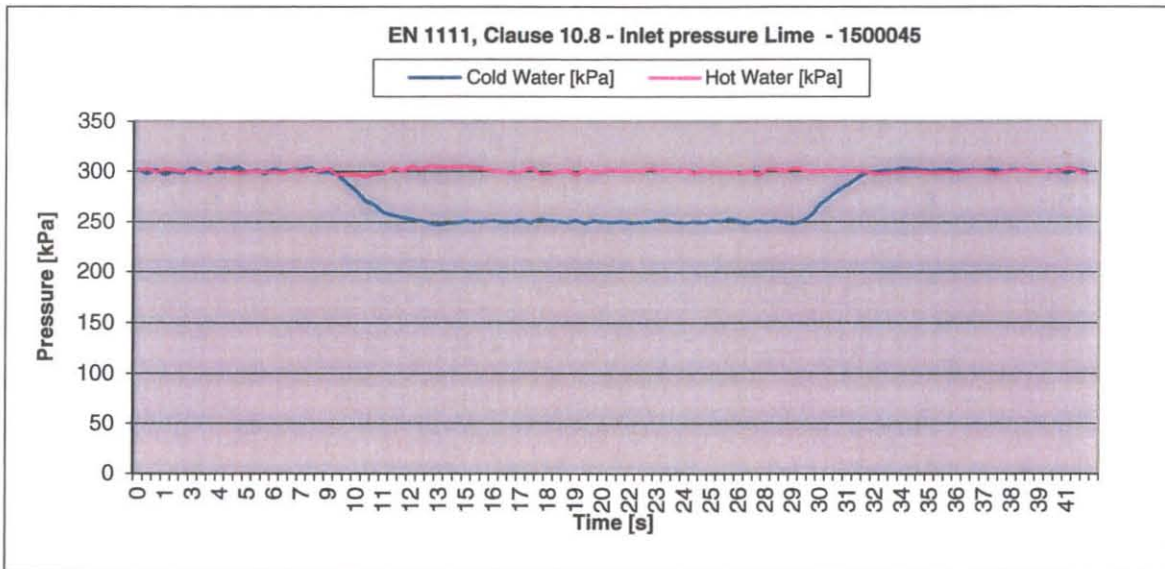
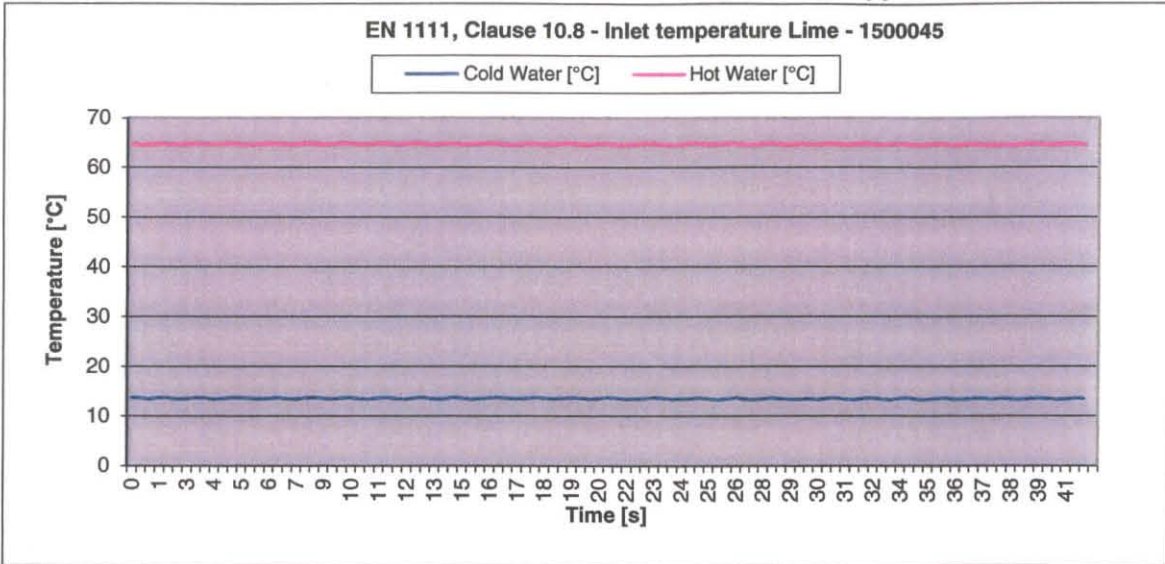




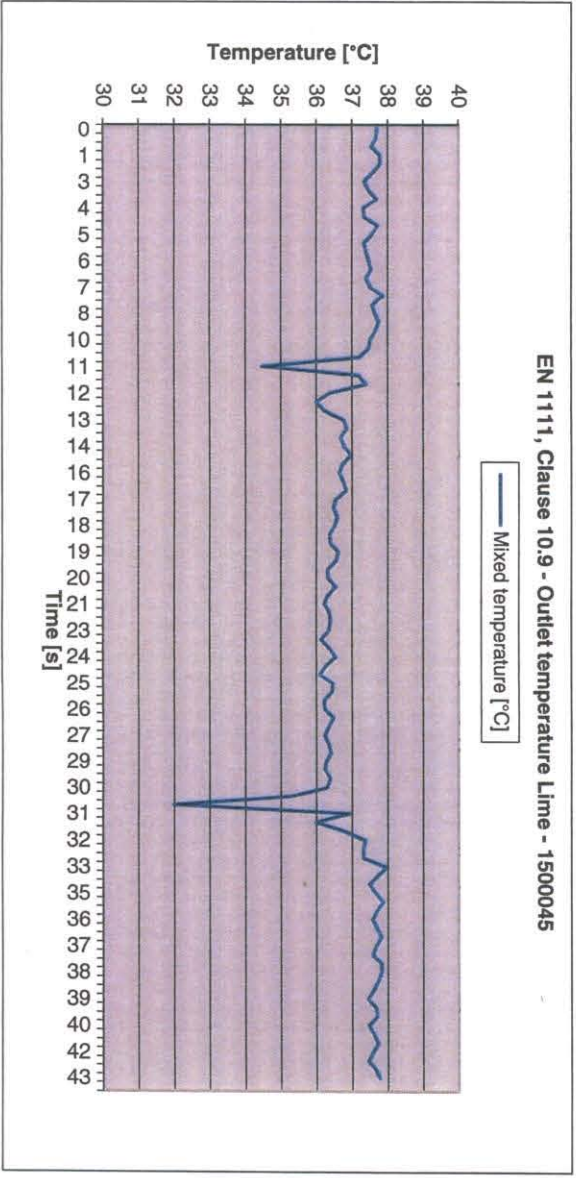
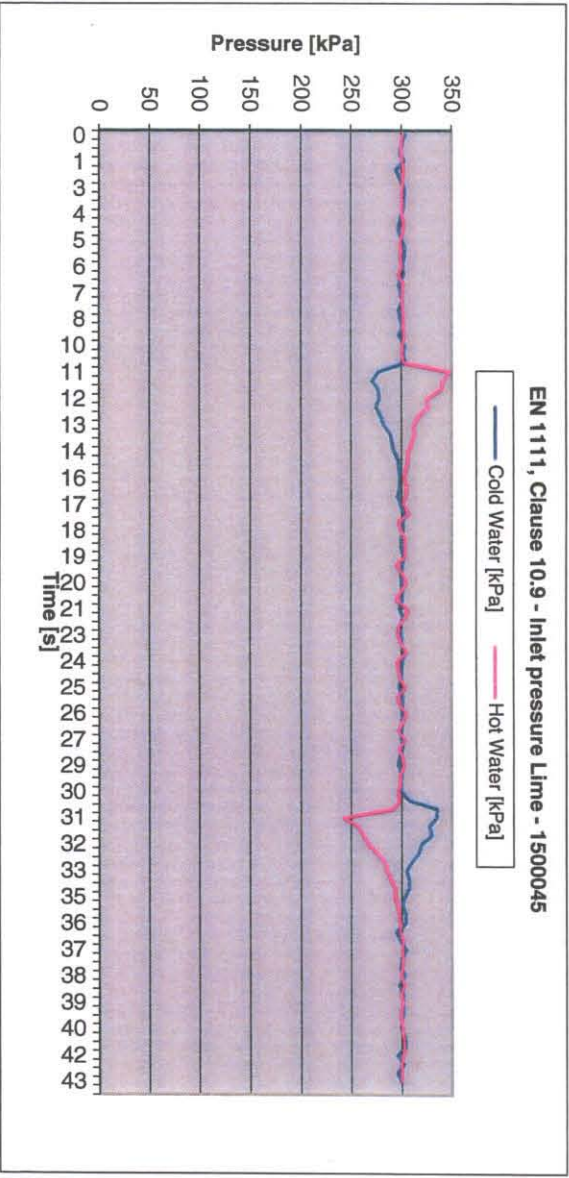
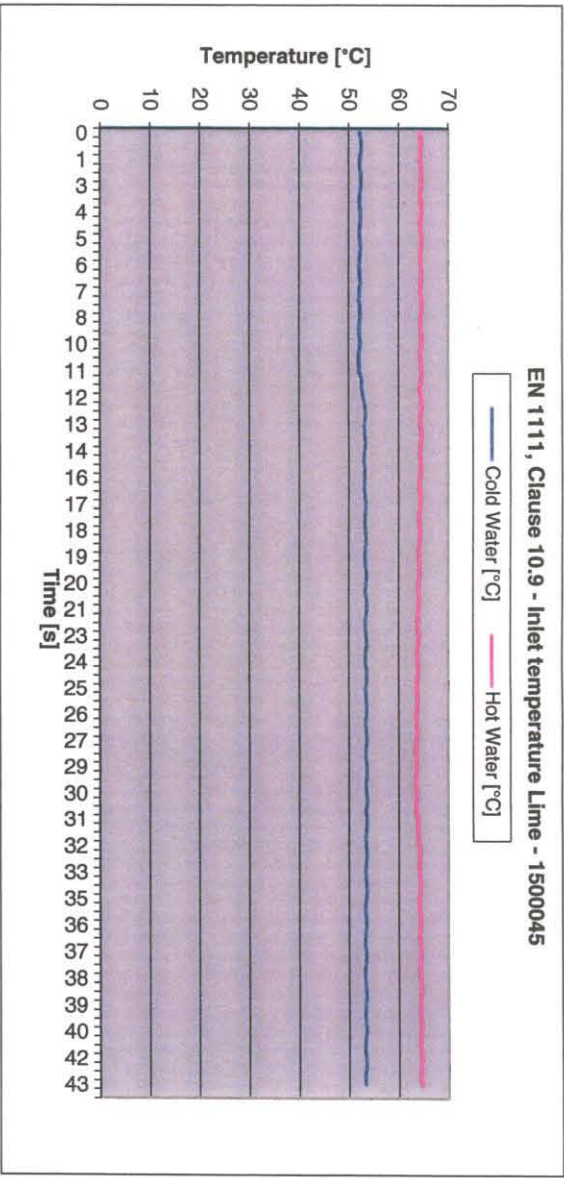




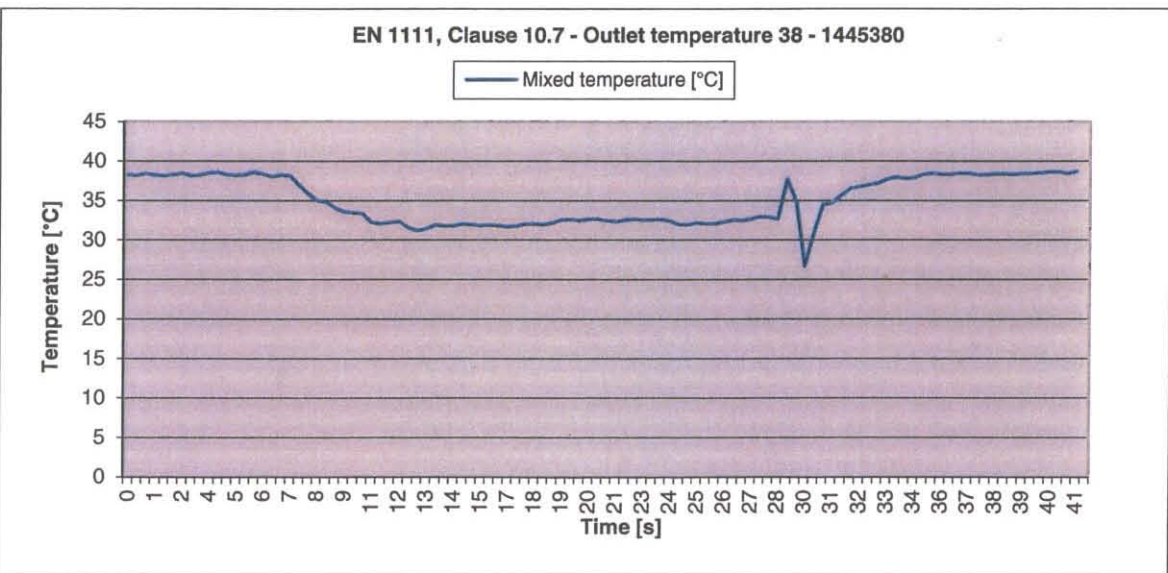
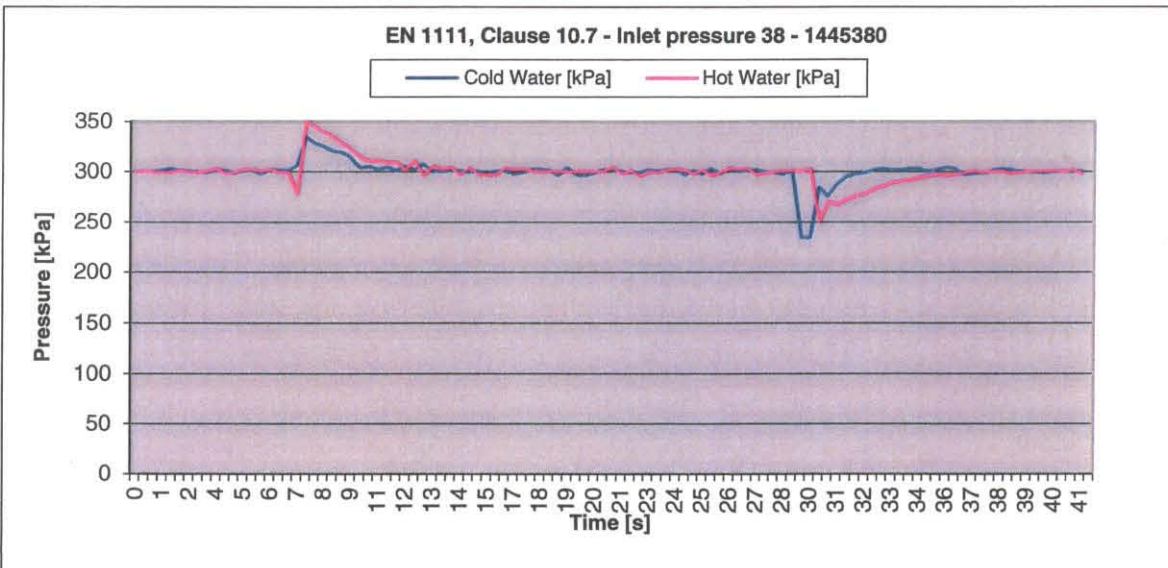
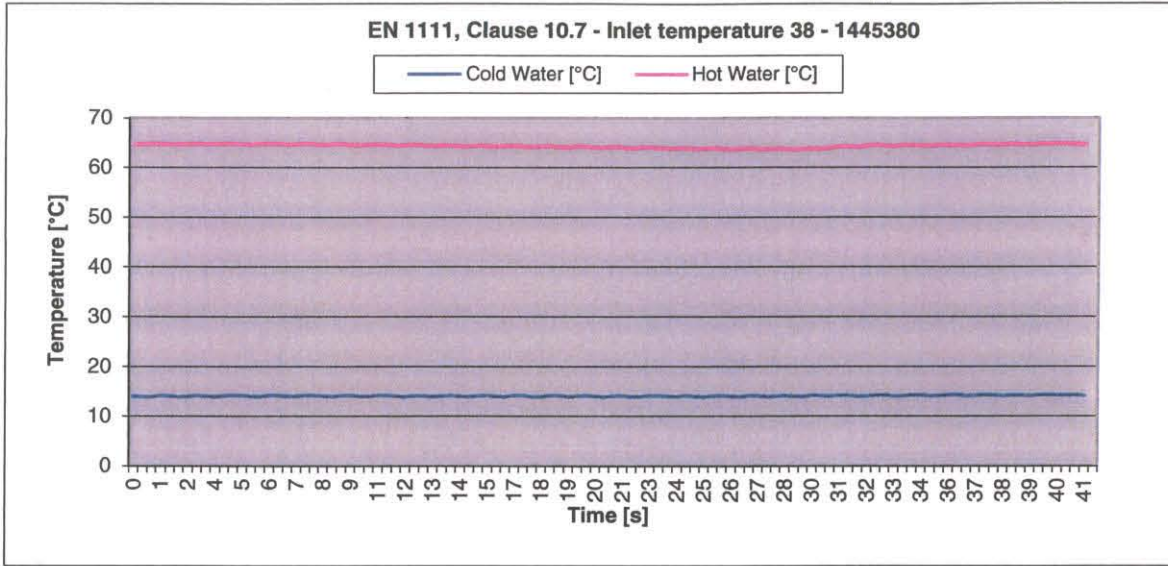
Water volume after 5 seconds: 20 ml. Water volume the next 30 seconds: 15 ml.



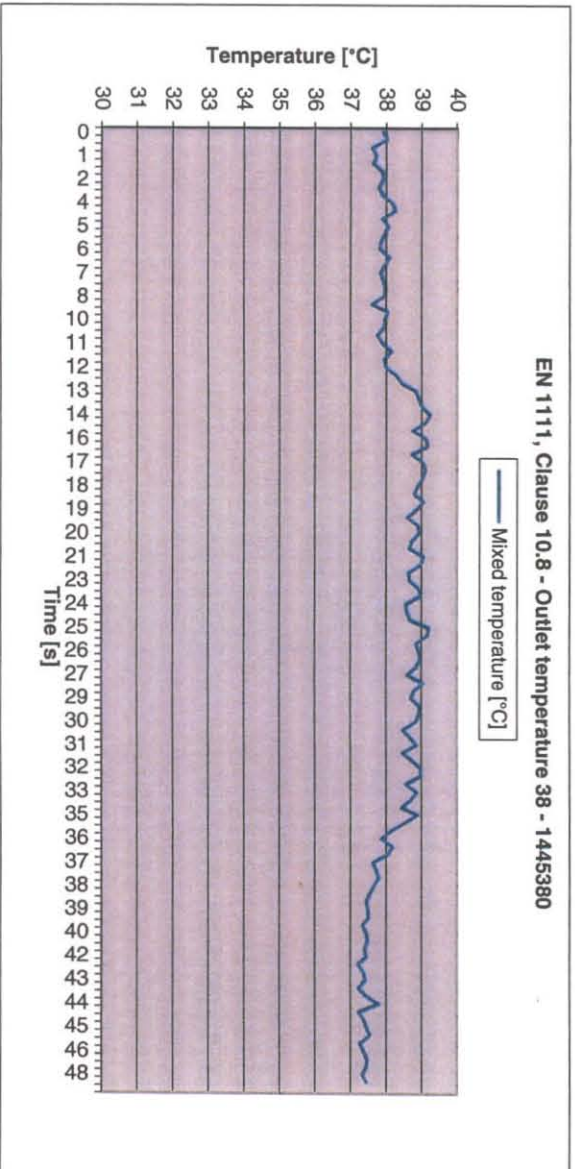
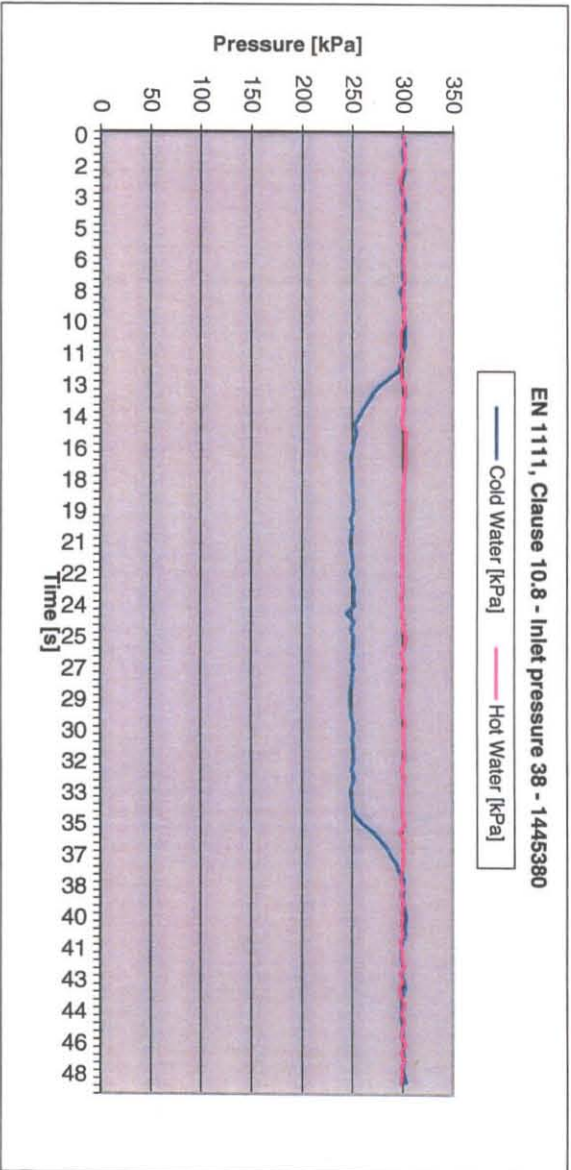
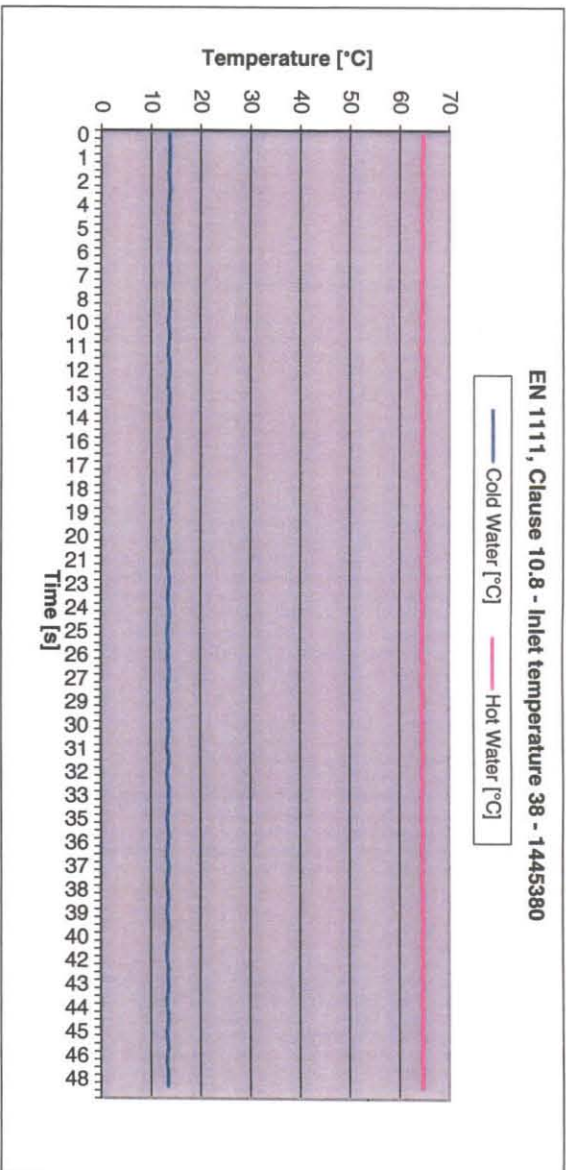




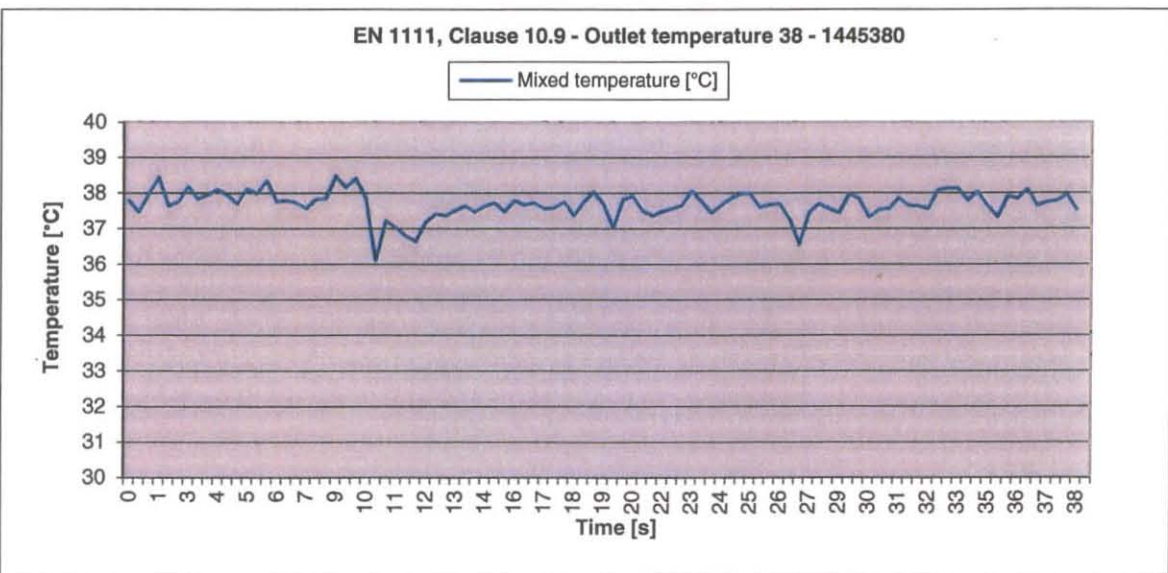
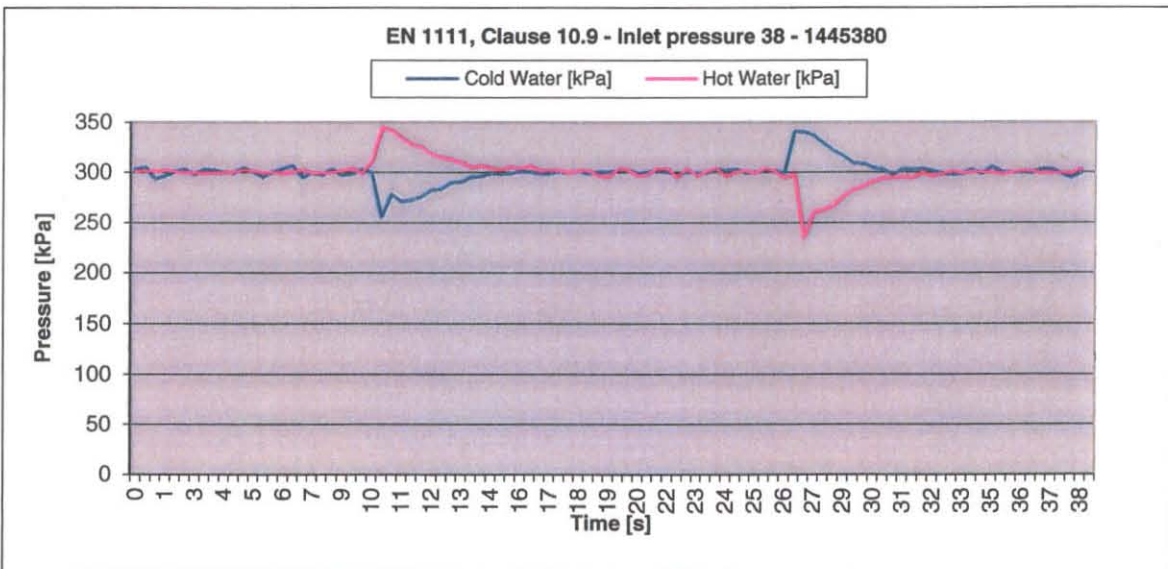
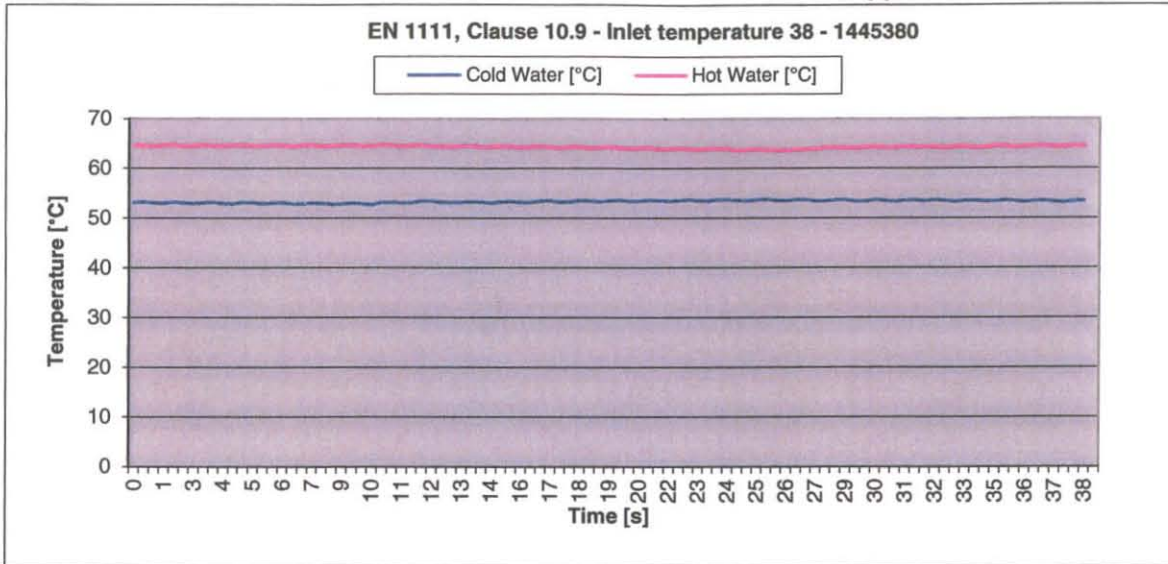




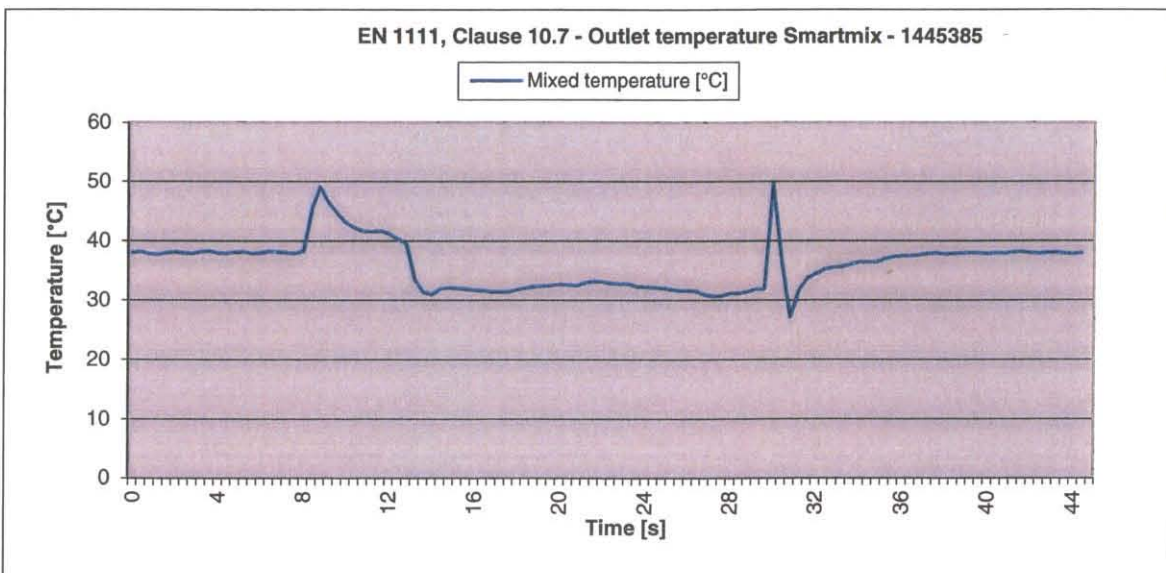
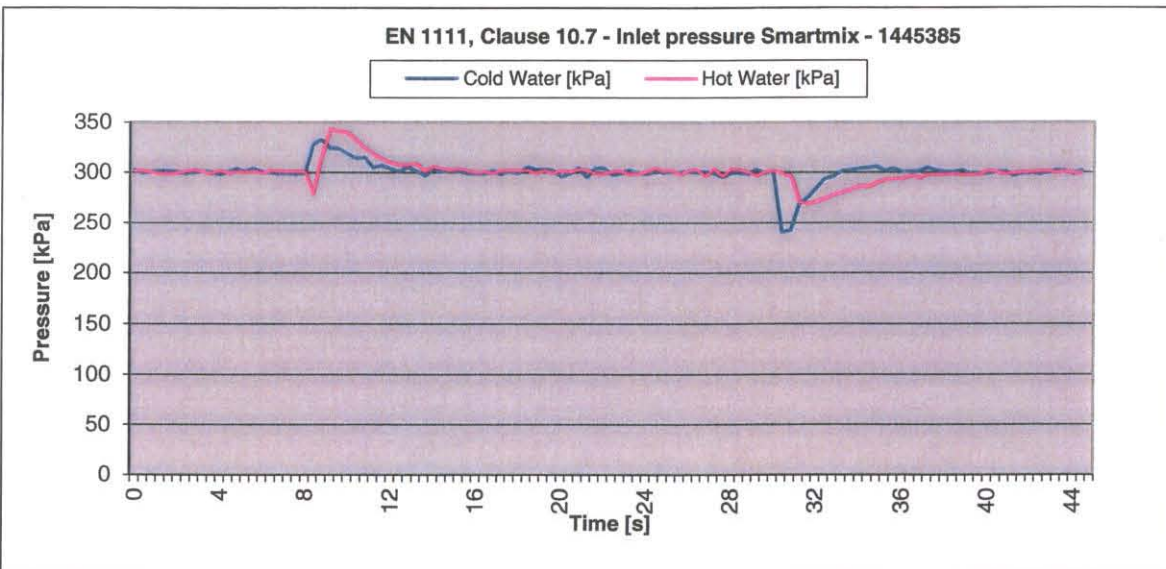
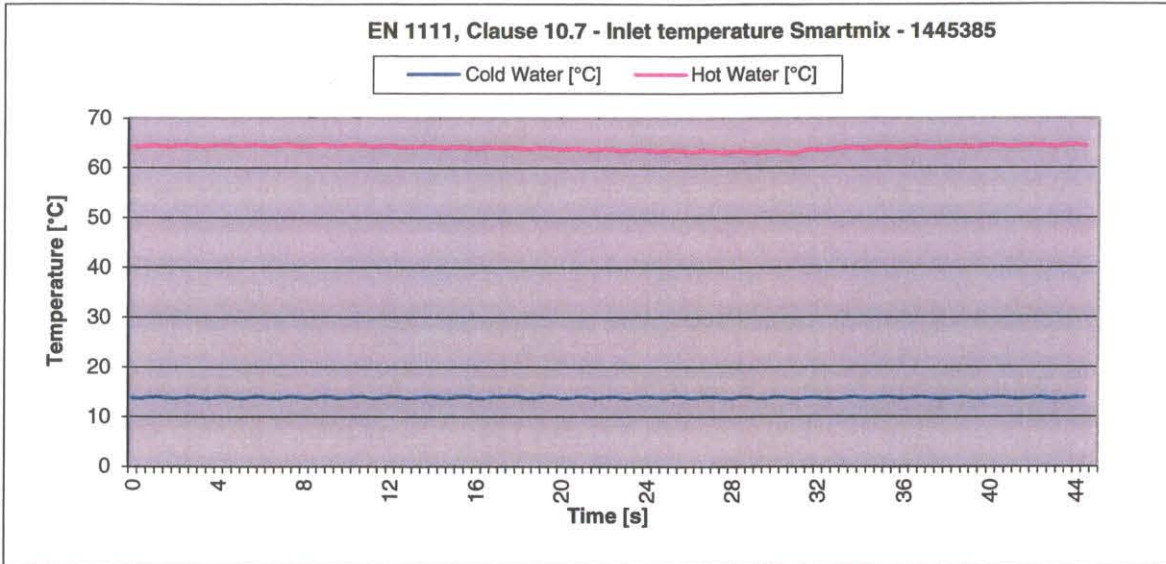
Water volume after 5 seconds: 10 ml. Water volume the next 30 seconds: 10 ml.



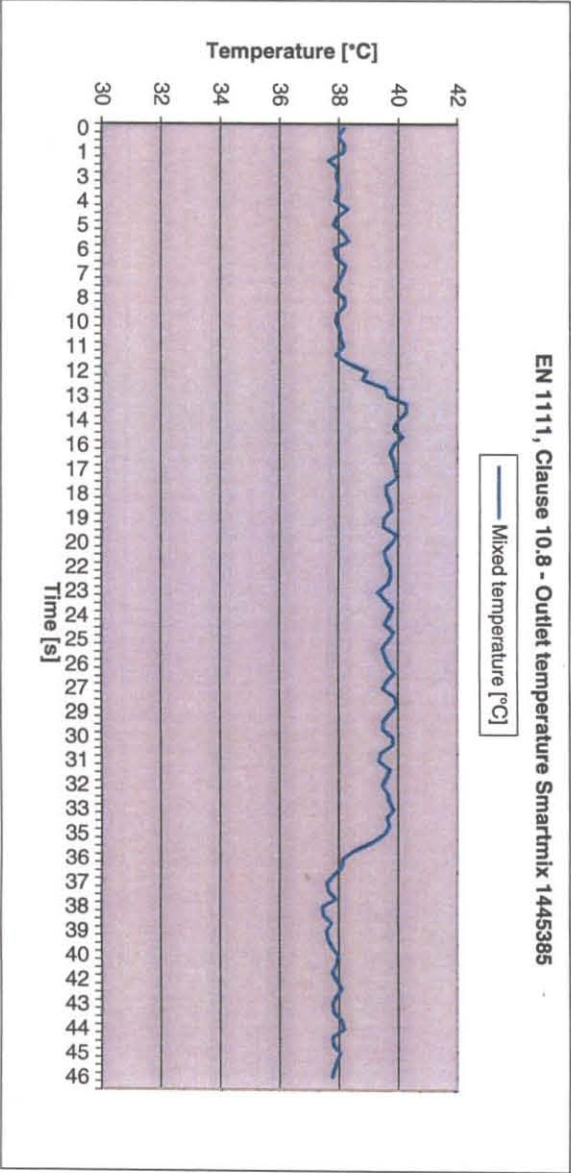
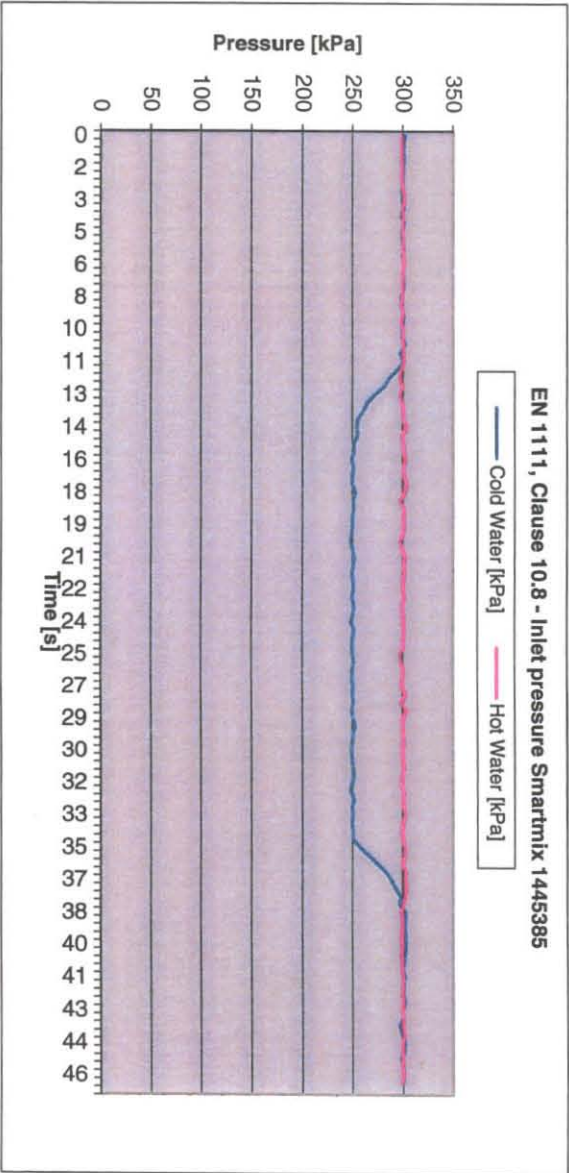
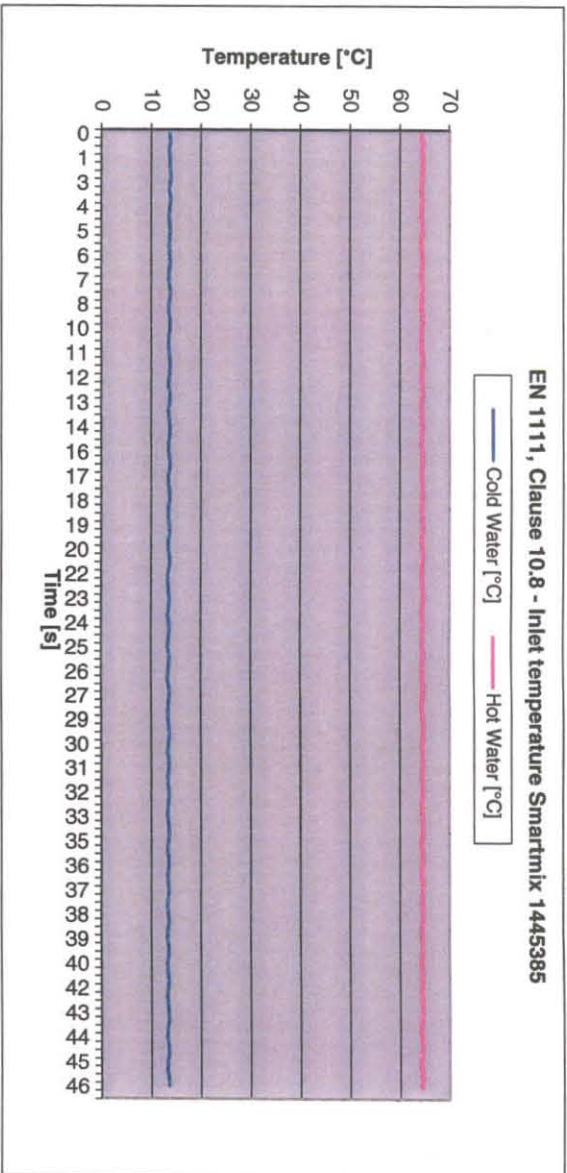




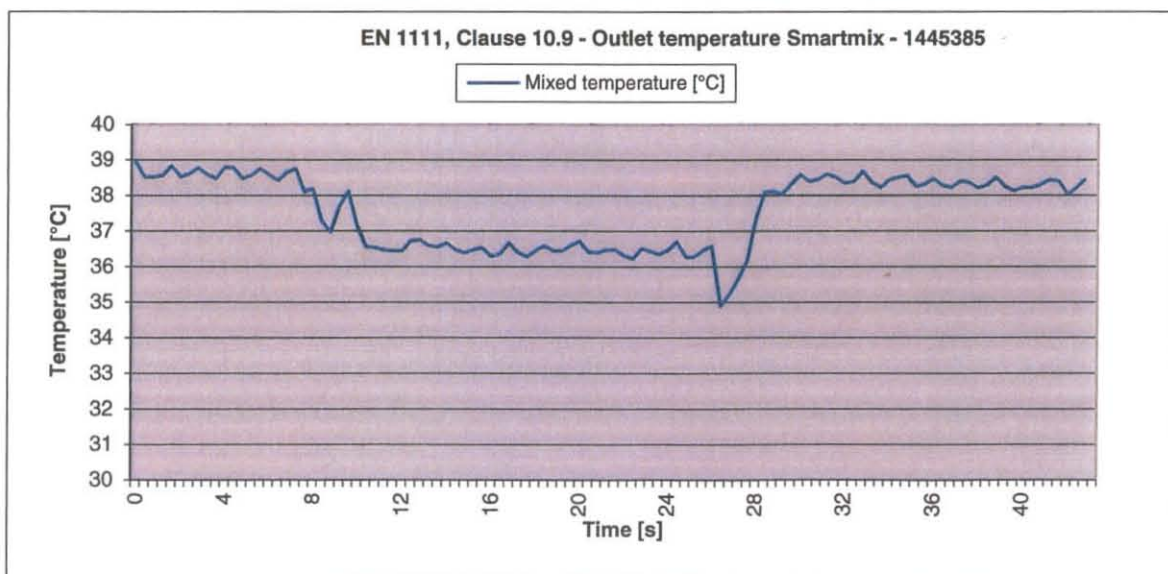
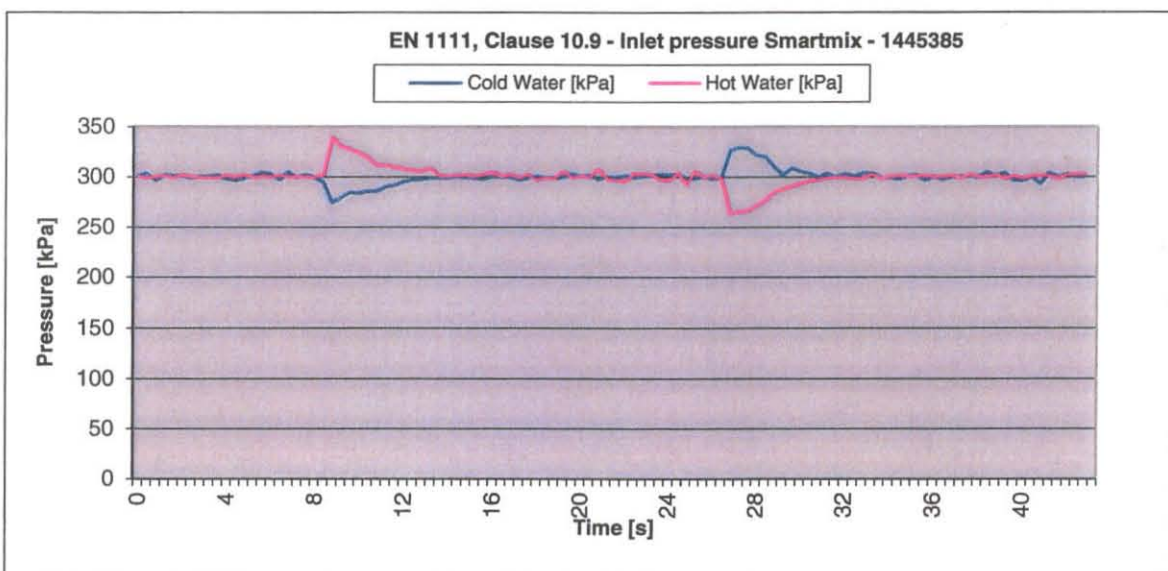
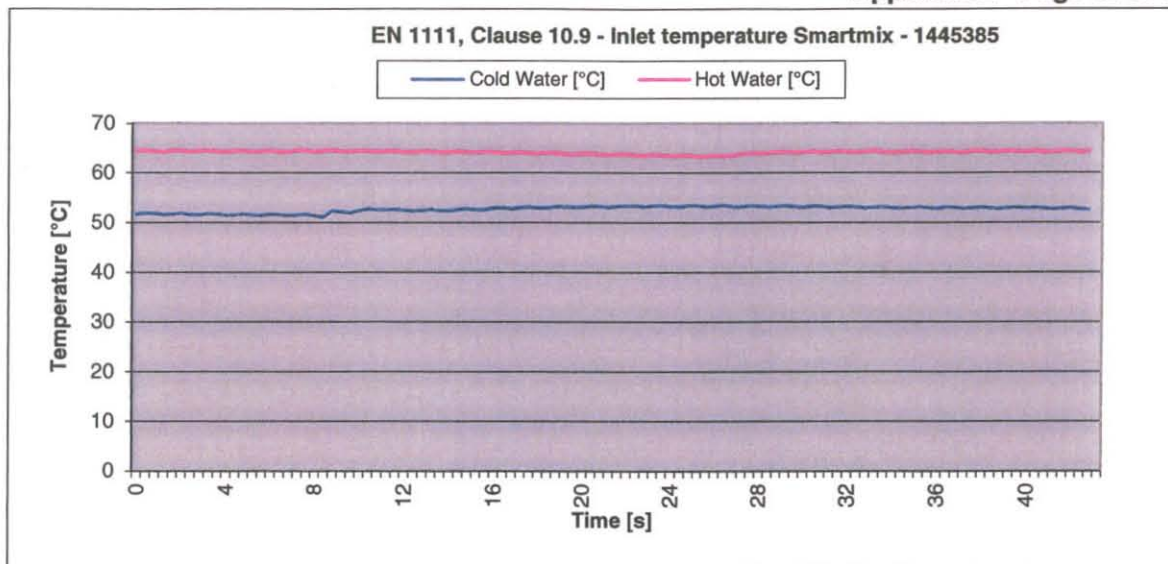




Water volume after 5 seconds: 60 ml. Water volume the next 30 seconds: 85 ml.

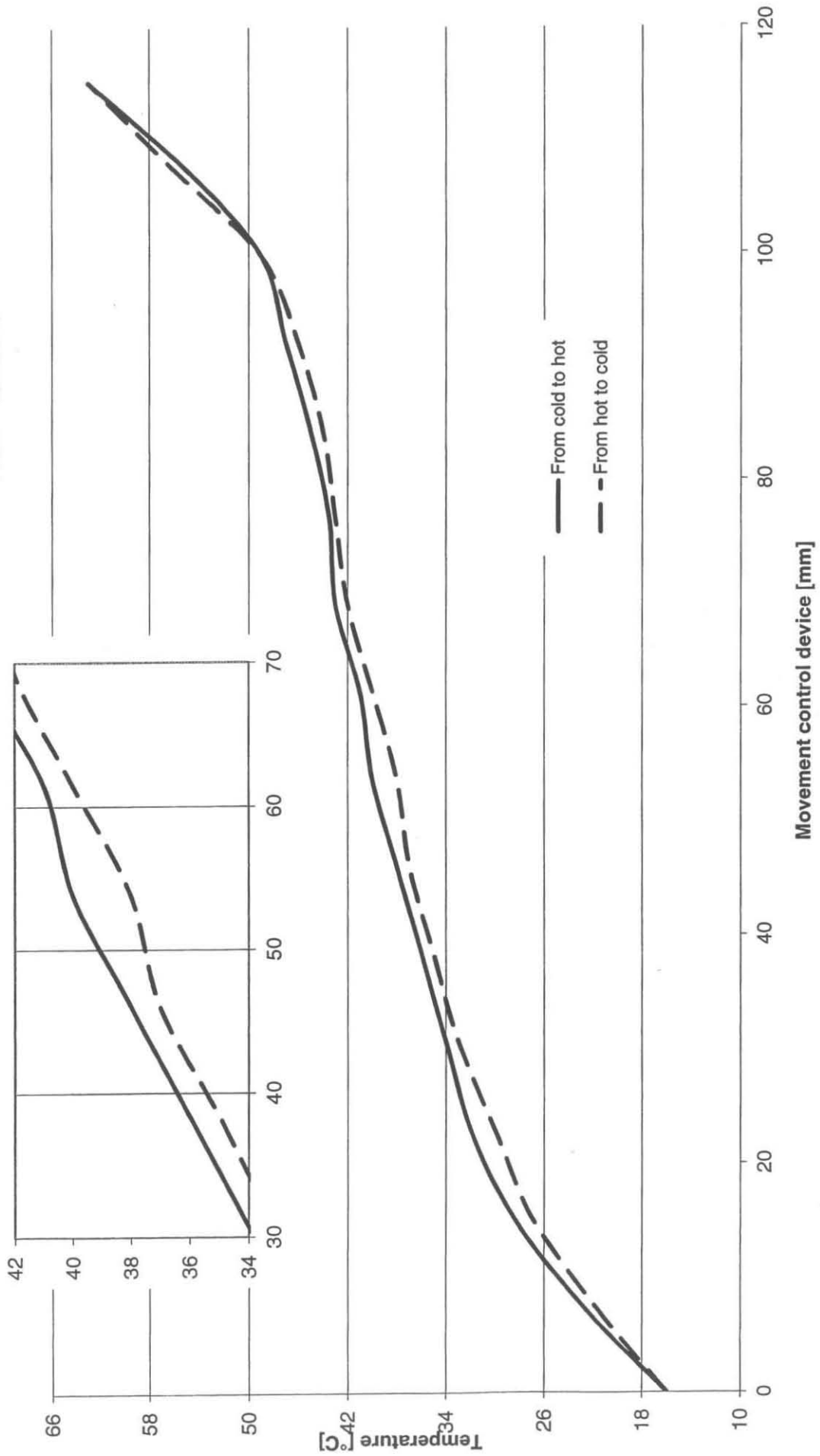




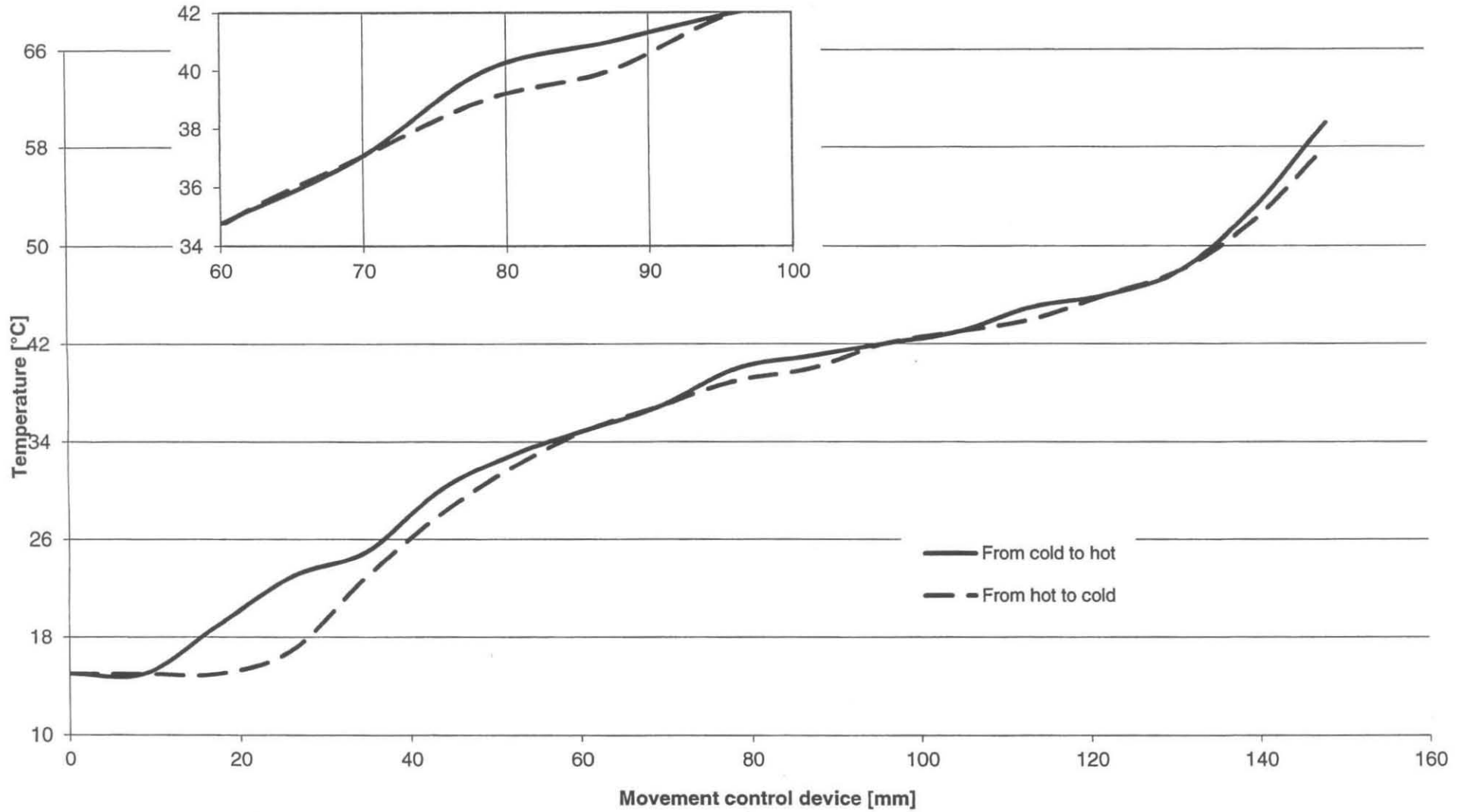




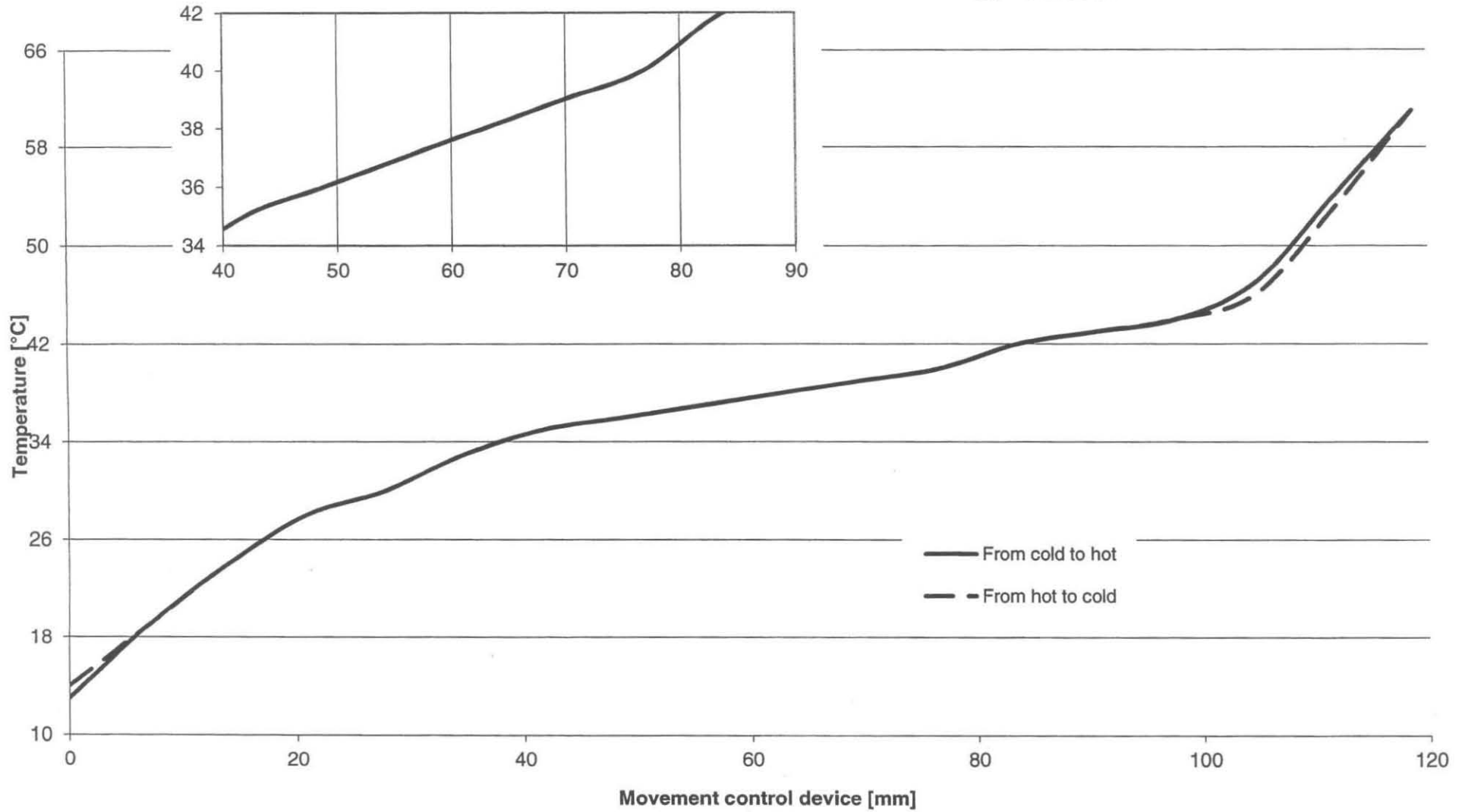
Rain - 1500121



Lime - 1500045



38 - 1445380





Smartmix - 1445385

