

## ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Flügger Norway AS
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-2670-1373-EN
Registration number:	NEPD-2670-1373-EN
ECO Platform reference number:	-
Issue date:	08.02.2021
Valid to:	08.02.2026

### Flügger Flutex Pro 5™

Flügger Norway AS

**Flügger**

[www.epd-norge.no](http://www.epd-norge.no)



## General information

**Product:**

Flügger Flutex Pro 5™

**Program operator:**

The Norwegian EPD Foundation  
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**Declaration number:**

NEPD-2670-1373-EN

**ECO Platform reference number:**
**This declaration is based on PCR:**

NS-EN 15804:2012+A1:2013 serves as core PCR.  
 Product descriptions based on "IBU PCR Part B for coatings with organic binders". This also applies to products with inorganic binders.

**Statement of liability:**

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

**Declared unit:**

1 kg Flügger Flutex Pro 5 delivered to market

**Declared unit with option:**
**Functional unit:**
**Verification:**

Independent verification of data, other environmental information and the declaration according to ISO14025:2010, § 8.1.3 and § 8.1.4

 internal

 external

Third party verifier:

Erik Svanes, Senior Researcher  
 (Independent verifier approved by EPD Norway)

**Owner of the declaration:**

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**Manufacturer:**

Flügger Denmark A/S

**Place of production:**

Vejlevej 150  
 6000 Kolding, Denmark

**Management system:**

ISO 14001:2015 (DK011198)  
 ISO 9001:2015 (DK0012451)

**Org. no.:**

45240118

**Issue date:**

08.02.2021

**Valid to:**

08.02.2026

**Year of study:**

2020

**Comparability:**

EPD of construction products may not be comparable if they do not comply with NS-EN 15804 and seen in a building context.

**Author of the Life Cycle Assessment:**

Mafalda Silva  
 NORSUS

Approved

Håkon Hauan  
 Managing Director of EPD-Norway

## Product

### Product description:

Flutex Pro 5 is a waterbased, 100% acrylic wall paint for indoor use. The paint gives a matt surface with visible gloss, uniform finish and an even structure. Flutex Pro 5 is recommended for premises with high functional requirements, where the surface is exposed to some dirt and wear and tear. Withstands cleaning, including spot cleaning with soft brush, water and cloth.

Flutex Pro 5 is ecolabelled with the Nordic Swan and EU Ecolabel.

For information on Green Building Standard credits and Ecolabels, see "Additional Information" on page 4.

### Product specification:

Life cycle analysis carried out for the white variant, which is estimated to have the greatest environmental impact.

The material composition of the declared product:

Materials	%
Water	20-30
Binder	20-30
Extender	15-25
Titanium dioxide	20-25
Pigment	< 0.1
Solvent	< 0.1
Additive	< 3
Biocide	< 0.5

Packaging	kg
Wooden packaging - pallet	3,35E-02
Plastic packaging - pallet	1,17E-03
Plastic packaging	2,53E-02

### Technical data:

Density: 1,49 kg/l  
 Solids by volume: 42,3%  
 EU VOC limit value for product (Cat. A/a): 30 g/l  
 Product VOC max. 10 g/l

Nominal spreading rate: 8 m<sup>2</sup>/l  
 Wet film thickness: 125 µm  
 Dry film thickness: 53 µm

The most representative and worst case formulation is chosen for this EPD. For products with a selection of colours, this will be the formulation with the highest content of titanium dioxide.

The product packaging is based on an average sized plastic packaging and is reported in the A1-phase.

For information on technical data, application and use of the product, see the Technical Data Sheet and FDV (Forvaltning, Drift og Vedlikehold) for the declared product on [www.flugger.no](http://www.flugger.no)

For safety, health and environmental conditions, see the Safety Data Sheet for the declared product on [www.flugger.no](http://www.flugger.no).

### Market:

Scandinavia and Europe

### Reference service life, product

The reference service life of the product is highly dependent on the conditions of use.

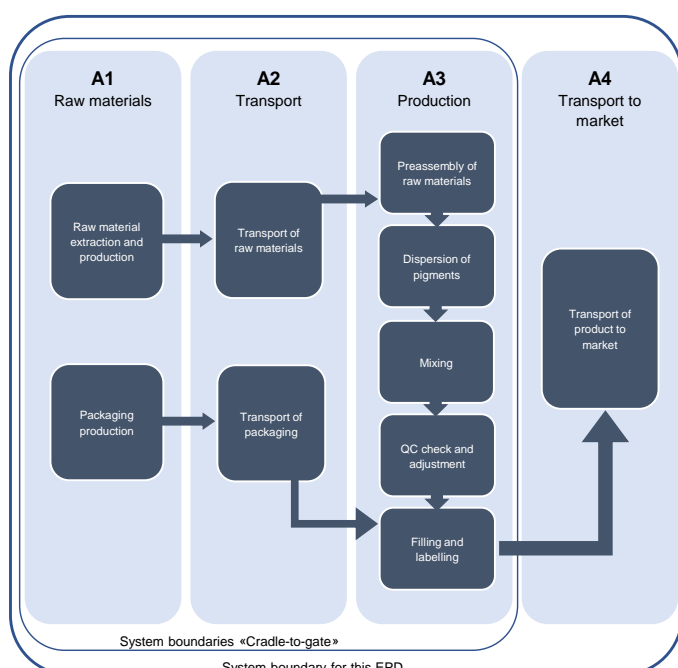
### Estimated service life, object

The coated object is not declared.

## LCA: Calculation rules

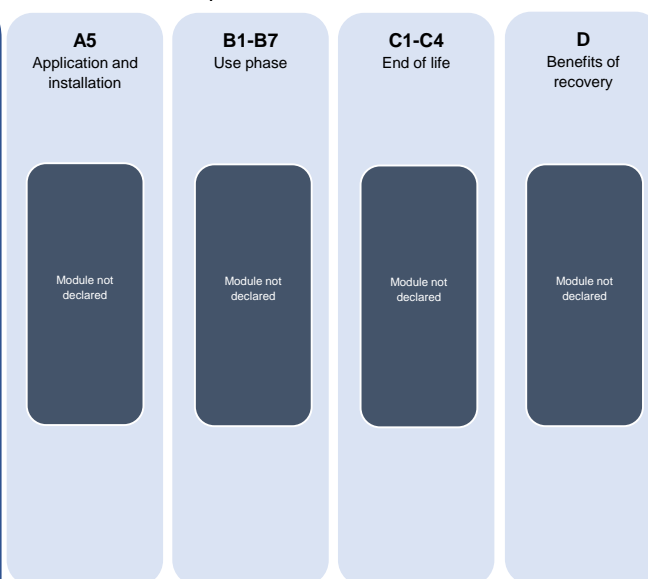
### Declared unit:

1 kg Flügger Flutex Pro 5 delivered to market



### System boundary:

The flow chart below illustrates the system boundaries for the analysis according to the module principle in NS-EN 15804. The analysis is carried out from cradle-to-gate (A1-A3), including module A4 transport to market.



**Data quality:**

The CEPE database is used as basis for the raw material composition. Specific data for the product composition and raw material amounts has been provided by the manufacturer and represents the production of the declared product. Production site data was collected in 2020 from January 1<sup>st</sup> to October 31<sup>st</sup>, and extrapolated to cover the entire year. Remaining data is based on Ecoinvent v3.6, but adjusted to improve representativeness. All energy consumption in the database is assumed not to be used as raw material.

**Cut-off criteria:**

All major raw materials and essential energy is included. The production process for raw materials and energy flows with very small amounts (<1%), such as consumables in production and administration and employee travel, are not included. These cut-off criteria do not apply for hazardous materials and substances.

**Allocation:**

The allocation is made in accordance with the provisions of NS-EN 15804. Incoming energy, water and waste production in-house is primarily allocated equally among all products through volume allocation. The recycling process and transportation of the material is allocated to this analysis.

**Additional information:**

The declared product contributes to Green Building Standard credits by meeting the following specific requirements:

- Emission criteria according to *"M1 Emission Classification of Building Materials: Protocol for Chemical and Sensory Testing of Building Materials"*
- Nordic Swan Ecolabel (3096 0024)
- EU Ecolabel (SE/044/002)
- Properties criteria in BASTA (2020:A2)

BREEAM®NOR (2016)

Hea 02: VOC content for Interior matt walls and ceilings (30 g/l) (EU Directive 2004/42/CE) and emission criteria (ISO 16000-series).

Mat 01: The product contains no substances on the Norwegian Technical Check List (A20), which exceeds the limit value for health and environment.

Additional certificates and approvals may be available on request.

## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

The only declared module after the factory gate is A4 transport to market.

### Transport from production place to user (A4)

Type	Capacity utilisation incl. return [%]	Type of vehicle	Distance km	Fuel/Energy consumption	Unit
Truck	53	>32t, EURO 6	537	1,92E-02	kg/tkm
Truck	53	>32t, EURO 6	338	1,92E-02	kg/tkm
Truck	26	16-32t, EURO 6	30	4,80E-02	kg/tkm
Other					

### Construction/Installation (A5)

	Unit	Value
Auxiliary	kg	
Water consumption	m <sup>3</sup>	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
Dust in the air	kg	
VOC emissions	kg	

### Use (B1)

	Unit	Value
Relevant emissions during use	kg	

### Maintenance (B2)/Repair (B3)

	Unit	Value
Maintenance cycle*		
Auxiliary	kg	
Other resources	kg	
Water consumption	m <sup>3</sup>	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
VOC emissions	kg	

### Replacement (B4)/Refurbishment (B5)

	Unit	Value
Replacement cycle*	stk	
Electricity consumption	kWh	
Replacement of worn parts	0	

\* Value or reference shelf-life

### Operational energy (B6) and water consumption (B7)

	Unit	Value
Water consumption	m <sup>3</sup>	
Electricity consumption	kWh	
Other energy carriers	MJ	
Power output of equipment	kW	

### End of life (C1, C3, C4)

	Unit	Value
Hazardous waste disposed	kg	
Collected as mixed construction waste	kg	
Reuse	kg	
Recycling	kg	
Energy recovery	kg	
Til landfill	kg	

### Transport to waste processing (C2)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck						
Railway						
Boat						
Other						

## LCA: Results

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction/ installation stage		User stage							End of life stage				Beyond the system boundaries	
Raw materials	Transport	Manufacturing	Transport	Construction/ installation stage	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Waste disposal	Reuse/recovery/recycling- potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND

## Environmental impact

Parameter	Unit	A1	A2	A3	A4
GWP	kg CO <sub>2</sub> -eq.	1,82E+00	4,04E-02	1,13E-01	8,03E-02
ODP	kg CFC11-eq.	1,74E-07	7,32E-09	7,28E-09	1,58E-08
POCP	kg C <sub>2</sub> H <sub>4</sub> -eq.	1,04E-03	5,91E-06	4,84E-05	1,01E-05
AP	kg SO <sub>2</sub> -eq.	1,23E-02	1,61E-04	9,92E-04	2,10E-04
EP	kg PO <sub>4</sub> <sup>3-</sup> -eq.	1,49E-03	2,61E-05	9,80E-05	2,82E-05
ADPM	kg Sb -eq.	4,92E-06	9,51E-07	2,46E-05	1,49E-06
ADPE	MJ	2,82E+01	5,99E-01	1,12E+00	1,29E+00

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

### Resource use

Parameter	Unit	A1	A2	A3	A4
RPEE	MJ	1,85E+00	9,12E-03	5,87E-01	1,67E-02
RPEM	MJ	0,00E+00	0,00E+00	1,33E-02	0,00E+00
TPE	MJ	1,85E+00	9,12E-03	6,00E-01	1,67E-02
NRPE	MJ	1,85E+01	6,12E-01	1,41E+00	1,31E+00
NRPM	MJ	1,28E+01	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	3,13E+01	6,12E-01	1,41E+00	1,31E+00
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
W	m <sup>3</sup>	2,90E-01	1,19E-04	1,35E-03	2,70E-04

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

### End of life - Waste

Parameter	Unit	A1	A2	A3	A4
HW	kg	3,62E-05	1,54E-06	5,52E-06	3,20E-06
NHW	kg	5,82E-01	3,96E-02	1,66E-01	1,18E-01
RW	kg	1,65E-04	4,16E-06	5,61E-06	8,96E-06

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

### End of life - Output flow

Parameter	Unit	A1	A2	A3	A4
CR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MR	kg	0,00E+00	0,00E+00	7,38E-03	0,00E+00
MER	kg	0,00E+00	0,00E+00	1,71E-05	0,00E+00
EEE	MJ	0,00E+00	0,00E+00	1,27E-03	0,00E+00
ETE	MJ	0,00E+00	0,00E+00	1,36E-02	0,00E+00

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009

## Additional requirements

### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3). Background data is presented in the table below. Characterisation factors from NS-EN 15804:2012+A1:2013 is used.

Electricity mix	Data source	Value	Unit
Electricity, Denmark (kWh)	ecoinvent 3.6	329	g CO <sub>2</sub> -eq./kWh

### Dangerous substances

- The product contains no substances given by the REACH Candidate list or the Norwegian priority list
- The product contains substances given by the REACH Candidate list <0,1 weight%
- The product contains substances given by the REACH Candidate list or the Norwegian priority list, see table above
- The product contains no substances given by the REACH Candidate list or the Norwegian priority list. The product is characterised as hazardous waste (acc. to the Waste Directive, Appendix III), see table above.




### Indoor environment

The declared product is emission tested according to the ISO-16000 series (2006).



## Bibliography

BASTA (2020)	Properties criteria - BASTA - in accordance with Regulation (EC) No 1272/2008 (CLP), ed. A2
BREEAM@NOR (2016)	BREEAM-NOR for new constructions 2016, SD 5075NOR, version 1.1. The Norwegian Green Building Council
Building Information Foundation (2017)	M1 Emission Classification of Building Materials :Protocol for Chemical and Sensory Testing of Building Materials", v. 15.11.2017.
CEPE (2016)	Raw materials LCI database for the European coatings and printing ink industries, v3.0
Ecoinvent (2019)	Ecoinvent version 3.6, Swiss Centre of Life Cycle Inventories, Dübendorf, Switzerland
EU Directive 2004/42/CE	The limitation of emissions of volatile organic compounds due to the use of organic solvents in certain paints and varnishes and vehicle refinishing products
EU Ecolabel	SE/044/002 - Flutex Pro 5
IBU PCR Part B	Requirements on the EPD for Coatings with organic binders. v1.7, January 2019
ISO 16000-series	Indoor air standards for VOCs sampling and determination, i.e. 9 (2006)
ISO 14025:2010	Environmental labels and declarations - Type III environmental declarations - Principles and procedures
ISO 21930:2017	Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products and services
NS-EN 15804:2012+A1:2013	Environmental product declaration - Core rules for the product category of construction products
REACH Candidate List (2018)	Candidate List of substances of very high concern for Authorisation IAW Article 59(10) of the REACH Regulation
Nordic Ecolabel	3096 0024 - Flutex Pro 5
Technical Check List (A20) and Norwegian Priority List (2018)	Miljøgiftlisten, The Norwegian Environment Agency

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