











Type L-MDF according to EN 622-5

#### **Scope**

High quality lightweight MDF board for non load-bearing applications in dry conditions.

## **Description**

MDF board with a hard, fine and smoothly sanded surface. MDF Fibrabel\* is has low formaldehyde emission (E1 class). Moreover, MDF Fibrabel\* meets the requirements set by the California Air Resource Board (CARB - phase 2). According to ASTM E 1333-96, formaldehyde emission is less than 0,11 ppm, which corresponds to CARB, phase 2 as set by the ACTM. Upon request, this MDF board can be supplied with PEFC, FSC or FSC Controlled Wood certificate.

### **Use of the product**

MDF Fibrabel® is suitable for interior decoration, industrial processing and furniture production.

The board can be lacquered or finished with paper, foil, melamine, veneer or high-pressure laminate. The board must be applied in service class 1 (restrictions in temperature and ambient humidity) and can only be used in biological hazard class 1 of EN 335-3. The boards must be protected from any direct contact with water. They must be stacked flat, on a pallet or using a sufficient number of cross members. Boards should not be stored vertically, unless ground contact can be avoided. The board will expand or shrink under variable humidity conditions. Use suitable sawing, milling and drilling tools.

#### **Dimensions**

Thickness: 8 to 40 mm. Maximum width 255 cm. Maximum length 630 cm. Standard thicknesses and dimensions are listed in our extensive stock program. Furthermore, Spanolux has high-capacity saws that support all sawing dimensions. In principle, all thicknesses and lengths/widths are available within the press capabilities. Contact our sales team or send an e-mail to sales.spanolux@unilin.com for further details.













# **Technical specifications**

Property	Test method	Unit	Ranges of nominal thickness (mm)				
			> 6 to 9	> 9 to 12	> 12 to 19	> 19 to 30	> 30 to 45
Swelling in thickness 24 h	EN 317	%	20	16	14	12	11
Internal bond	EN 319	N/mm²	0,45	0,45	0,45	0,45	0,40
Bending strength	EN 310	N/mm²	20	20	18	15	14
Modulus of elasticity in bending	EN 310	N/mm²	1700	1700	1600	1500	1400



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