

## 2C plastic adhesive Replast® ME 210 sec.

### 2C adhesive for repairing and connecting plastic parts

#### An adhesive for virtually every type of plastic

- Easy to handle various adhesive types
- Can be used for repairs and structural bonding

#### Isocyanate-free and thus H351 (R40) marking-free

#### Certified in accordance with NSF P1 and EMICODE EC1+

#### Special shorter positive mixer

- Optimum mixing with minimum volumes
- Little adhesive wastage

#### Repair compound cures quickly, is flexible and can be sanded in a very short amount of time

#### Excellent chemical resistance to a range of liquids, such as petrol, a large number of lubricating oils and ethyl acetate



Contents	50 ml
Container	Double cartridge
Chemical basis	Two-component polyurethane
Colour	Black
Working life	210 s
Min. skin-formation time	210 s
Conditions for skin-formation time	at 23 °C and 50% relative humidity
Full curing speed/conditions	0.5 m/min/23 °C and 50% relative humidity
Min./max. processing temperature	15 to 25 °C
Min./max. temperature resistance	-40 to 100 °C
Shelf life from production/conditions	24 Month/at 23 °C and 50% relative humidity

#### Art. no. 0893 500 052

P. Qty.: 1 / 6

### Details/Application

For easy repair and connection of plastic parts such as spoilers, radiator grilles, trim clips, brackets on headlights, aprons, bumpers, wheel arches etc. Suitable for use in the food industry (NSF P1).

### Instructions

The substrate must be capable of bearing loads and must be clean, dry and free from grease and rust. Old adhesive residues must also be removed. To do so, clean the surface with the plastic cleaner and apply the primer. The flash-off time must be

observed. Discard some adhesive before screwing on the mixer nozzle. The first 2 cm of adhesive from the mixer nozzle should also not be used. When applying the adhesive, the mixer should remain in the adhesive to prevent bubbles forming.

### Proof of Performance



NSF = internationally recognised organisation for the supervision and registration of products used in the food processing sector

### Notice

Not suitable for PE (polyethylene), PP (polypropylene) or PTFE (polytetrafluoroethylene). There may be adhesion problems in individual cases due to the coatings and release agents used in some cases in the plastic production process. Check material compatibility on a non-visible area if necessary.

The usage instructions are recommendations based on the tests we have conducted and on our experience; carry out your own tests before each application. Due to the large number of applications and storage and processing conditions, we do not assume any liability for a specific application result. If our free customer service provides technical information or acts as an advisory service, no responsibility is assumed by this service except where the advice or information given falls within the scope of our specified, contractually agreed service or the advisor was acting deliberately. We guarantee the consistent quality of our products. We reserve the right to make technical changes and further develop products.

#### Contents for art. no. 0893 500 052

Designation	Art. no.	Quantity
Static mixing tube	<b>0891 486</b>	2

#### Related products

	Art. no.
Static mixing tube	<b>0891 486</b>
Double cartridge gun	<b>0891 893 485</b>
Plastic cleaner REPLAST	<b>0893 500 1</b>
Plastic primer REPLAST	<b>0893 500 2</b>
Reinforcement tape	<b>0893 500 6</b>
Contour film	<b>0893 500 7</b>
Disposable nitrile glove Size S	<b>0899 470 00</b>
Disposable nitrile glove Size M	<b>0899 470 01</b>
Disposable nitrile glove Size L	<b>0899 470 02</b>
Disposable nitrile glove Size XL	<b>0899 470 03</b>
Disposable nitrile glove Size XXL	<b>0899 470 04</b>
Disposable nitrile glove Size S	<b>0899 470 100</b>
Disposable nitrile glove Size M	<b>0899 470 101</b>
Disposable nitrile glove Size L	<b>0899 470 102</b>
Disposable nitrile glove Size XL	<b>0899 470 103</b>
Disposable nitrile glove Size XXL	<b>0899 470 104</b>