

Grading Solid Planks

	Noblesse	Country
Healthy sapwood	no	up to 1/3 of plank width
Discolored sapwood	no	occasional
Sound knots	up to 20 mm, max. 2 per linear meter	yes
Open knots	up to 5 mm	filled up to 30 mm
Knots unfilled	no	up to 5 mm
Filled parts	Fissures from the branches, holes < 5 mm	holes up to 20 mm
Color variations	natural	yes
Water marks	no	occasional
Shakes on the surface vertical	no	yes, up to 10 cm
Splits on the end joints	no	no
Splintering shakes	no	no
Grain	yes	yes
Coars grain	no	yes
Heartwood	no	yes
Infestation with insects	no	fumo only

5 % of the quantity can be of following grading.