

British Board of Agrément

P O Box 195
Bucknalls Lane
Garston, Watford
Herts WD25 9BA

Tel: + 44 (0)1923 665300

Fax: + 44 (0)1923 665301

e-mail: mail@bba.star.co.uk

website: www.bbacerfs.co.uk

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Authorised and
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to Article 10 of
the Council Directive
(89/106/EEC) of
21 December
1988 on the
approximation of
laws, regulations
and administrative
provisions of
Member States
relating to
construction products.



Designated by Government
to issue
European Technical
Approvals

Member of EOTA

European Technical Approval ETA-06/0238

Trade name:

STEICOjoist and STEICOwall

Holder of approval:

STEICO Aktiengesellschaft
Hans-Riedl-Straße 21
85622 Feldkirchen
Germany

Tel: + 49 (0)89 99 1551-0

Fax: + 49 (0)89 99 1551-99

e-mail: info@steico.com

website: www.steico.com

Generic type and use of construction product:

Light composite wood-based beams and columns for structural use

Valid from: to:

2nd October 2006

31st October 2011

Manufacturing plant:

STEICO S.A.
ul. Przemyslowa 2
64-700 Czarnkow
Poland

This European Technical Approval contains:

Eight pages including four Annexes which form an integral part of the document



European Organisation for Technical Approvals

I LEGAL BASES AND GENERAL CONDITIONS

1 This European Technical Approval is issued by the British Board of Agrément in accordance with:

- Council Directive 89/106/EEC of 21 December 1988 [Construction Products Directive (CPD)] on the approximation of laws, regulations and administrative provisions of Member States relating to construction products⁽¹⁾, modified by the Council Directive 93/68/EEC of 22 July 1993⁽²⁾
- UK implementation of CPD Statutory Instruments 1991, No 1620. The Building and Building Construction Products Regulations 1991 — made 15 July 1991, laid before Parliament 22 July 1991, coming into force 27 December 1991, and amended by the Construction Products (Amendment) Regulations 1994 (Statutory Instruments 1994, No 3051)
- Common Procedural Rules for Requesting, Preparing and the Granting of European Technical Approvals set out in the Annex to Commission Decision 94/23/EC⁽³⁾
- EOTA Guideline for European Technical Approval ETAG 011 *Light Composite Wood-based Beams and Columns*, January 2002.

2 The British Board of Agrément is authorised to check whether the provisions of this European Technical Approval are met. Checking may take place in the manufacturing plant. Nevertheless, the responsibility for the conformity of the products to the European Technical Approval and for their fitness for the intended use remains with the holder of the European Technical Approval.

3 This European Technical Approval is not to be transferred to manufacturers or agents of manufacturers other than those indicated on page 1, or manufacturing plants other than those indicated on page 1 of this European Technical Approval.

4 This European Technical Approval may be withdrawn by the British Board of Agrément, in particular after information by the Commission on the basis of Article 5(1) of Council Directive 89/106/EEC.

5 Reproduction of this European Technical Approval, including transmission by electronic means, shall be in full. However, partial reproduction can be made with the written consent of the British Board of Agrément. In this case partial reproduction has to be designated as such. Texts and drawings of advertising brochures shall not contradict or misuse the European Technical Approval.

6 The European Technical Approval is issued by the approval body in its official language. This version should correspond to the version circulated within EOTA. Translations into other languages have to be designated as such.

II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

1 Definition of product and intended use

Definition of product

STEICOjoist and STEICOwall are I-joists of composite construction with solid timber flanges and hardboard webs and are available in a range of sizes (see Annex 1, Figure 1 and Table 1).

The flanges are one of strength class L17 or L36 to EN 14081-4 : 2005 and finger jointed to length, in accordance with EN 385 : 2001.

The hardboard web is in accordance with EN 622-2 : 1997 type HB.HLA1 and is placed in the beams in sections 1200 mm to 1900 mm long. Web-to-web connections consist of a tongue-and-groove joint.

The web-to-flange connection is made by glueing the web into a groove in the centre of the wide face of the flange. Phenol-resorcinol (PRF) adhesive, type 1 to EN 301, is used in the web-to-web and the web-to-flange joint.

The components are machine-assembled in one pass.

Intended use

The product is intended for use as a loadbearing component in building structures, eg construction members or frame elements for walls, roofs, floors and trusses where Essential Requirements 1, 2, 3 and 6 *Mechanical resistance and stability, Safety in case of fire, Hygiene, health and environment and Energy economy and heat retention* respectively (CPD, Annex 1), apply.

The product is for use in timber structures subject to the dry, internal conditions defined by service classes 1 and 2 of EN 1995-1-1 : 2004 (Eurocode 5) and for members subject to static or quasi-static loading.

The provisions made in this ETA are based on an assumed intended working life for the joist of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be used as a means for selecting the appropriate product in relation to the expected economically reasonable working life of the works.

2 Characteristics of product and methods of verification

The assessment of fitness for the intended use (see part II, section 1) has been made in accordance with ETAG 011.

The product is available in the range given in part II, section 1, and has the characteristics listed in Tables 1, 5 and 6 in Annex 2.

ER1 Mechanical resistance and stability

The mechanical properties, characteristic load-carrying capacities and modification factors for the products are given in Annex 2 which have been derived in accordance with ETAG 011. Details for incorporation of holes in the web and axial loading respectively are given in Annexes 3 and 4. They should be used for designs in accordance with EN 1995-1-1 : 2004 (Eurocode 5). The load-carrying capacities have been derived by calculation and calculation assisted by test.

(1) Official Journal of the European Communities No L40, 11.2.1989, p12.

(2) Official Journal of the European Communities No L220, 30.8.1993, p1.

(3) Official Journal of the European Communities No L17, 20.1.1994, p34.

The performance of structures in seismic zones has not been assessed and is outside the scope of this ETA and, therefore, No Performance Determined (NPD).

ER2 Safety in case of fire

In relation to reaction to fire, the joist materials are classified as D-s2, d0, in accordance with EN 13501-1 : 2002 by reference to EC Decisions 2000/147/EC and 2003/43/EC.

Performance in relation to fire resistance would be determined for the complete structural element with any associated finishes, hence, for this Essential Requirement there are no aspects of performance relevant to a joist and, therefore NPD.

ER3 Hygiene, health and environment

According to the manufacturer's declaration, the product specification has been compared with the dangerous substances detailed in Council Directive 76/769/EEC (as amended) and listed on the database established on the EC construction website to verify that it does not contain such substances above the acceptable limits.

The hardboard web is classified as E1 in accordance with EN 13986 : 2004 with regard to extractable formaldehyde content.

The joists are not preservative-treated nor do they contain pentachlorophenol.

In addition to the specific clauses relating to dangerous substances contained in this European Technical Approval, there may be other requirements applicable to the products falling within its scope (eg transposed European legislation and national laws, regulations and administrative provisions). To meet the provisions of the EU Construction Products Directive, these requirements need also to be complied with, when and where they apply.

ER4 Safety in use

Not relevant to this product.

ER5 Protection against noise

Not relevant to this product.

ER6 Energy economy and heat retention

Hygrothermal properties in accordance with EN 12524 : 2000, are given in Annex 2, Table 5. The natural variation of the materials has been accounted for in these values.

Aspects of durability, serviceability and identification

The joists can be used in service classes 1 and 2 as explained in Eurocode 5 and in Hazard Classes 1 and 2 as specified in EN 335-1 : 1992. The products may be exposed directly to the weather for a short time during installation.

Attack from insects such as house longhorn beetle, dry wood termites and woodworm may reduce the durability of the product.

The ability of the product to resist loads without undue deflection (serviceability) is dealt with in the section headed *ER1 Mechanical resistance and stability*.

The product bears the manufacturer's identification mark, the product type and the CE Marking as described in section 3.3.

3 Evaluation of Conformity and CE Marking

3.1 Attestation of Conformity system

The system of attestation of conformity applied to this product shall be that laid down in the CPD, Annex III, 2(i) (referred to as System 1).

3.2 Responsibilities

3.2.1 Tasks for the manufacturer, factory production control

The manufacturer continues to operate a factory production control system. All elements, requirements and provisions adopted by the manufacturer are documented to ensure that product conforms with this ETA.

The manufacturer shall only use raw materials supplied with the relevant inspection documents as laid down in the prescribed test plan⁽⁴⁾. The raw materials shall be subject to controls and tests by the manufacturer before acceptance. Checks on incoming materials, shall include control of the certificates of conformity presented by suppliers (comparison with nominal values) by verifying dimensions and determining material properties.

The manufactured joists are checked for:

- flange and web material
- dimensional accuracy
- visual quality
- glue spread
- fit of component parts
- strength of completed joist.

The frequency of controls and tests conducted during production and on the assembled joist is laid down in the prescribed test plan, taking account of the manufacturing process of the joist.

The results of factory production control are recorded and evaluated. The records include at least:

- designation of the product, basic material and components
- type of control or testing
- date of manufacture of the product and date of testing of the product or basic material and components
- result of control and testing and, if appropriate, comparison with requirements
- signature of person responsible for factory production control.

The records shall be presented to the inspection body involved in the continuous surveillance.

Details of the extent, nature and frequency of testing and controls to be performed within the factory production control shall correspond to the prescribed test plan included in the technical documentation of this European Technical Approval.

(4) The prescribed test plan has been deposited with the British Board of Agrément and is only made available to the approved bodies involved in the conformity attestation procedure.

3.2.2 Declaration of conformity

The manufacturer shall make a declaration in accordance with the requirements of this European Technical Approval.

3.2.3 Tasks for approved bodies

3.2.3.1 Initial type-testing of the product

The mechanical resistance and stiffness properties have been determined by design assisted by testing on pre-production joists. The Notified Body will therefore need to carry out initial type tests on joists from normal production for the purposes of certification of conformity.

For initial type-testing for other aspects of performance, the results of the tests performed as part of the assessment for the European Technical Approval shall be used unless there are changes in the production line or plant. In such cases the necessary type-testing has to be agreed between the British Board of Agrément and the approved body involved.

3.2.3.2 Initial inspection of factory and of factory production control

The approved body shall ascertain that, in accordance with the prescribed test plan, the factory, in particular the staff and equipment, and the factory production control, are suitable to ensure a continuous and orderly manufacturing of the joist with the specifications given in part II, section 2.

3.2.3.3 Continuous surveillance

The approved body shall visit the factory at least twice per year for routine inspections. It shall be verified that the system of factory production control and the specified manufacturing processes are maintained, taking account of the prescribed test plan.

The results of product certification and continuous surveillance shall be made available on demand by the certification body to the British Board of Agrément. Where the provisions of the European Technical Approval and the prescribed test plan are no longer fulfilled, the certificate of conformity shall be withdrawn by the certification body.

3.3 CE Marking

The CE Marking⁽⁵⁾ shall be affixed to each joist and/or the accompanying documentation. The CE symbol shall be accompanied by the following information:

- identification number of the certification body
- identification of the product
- name or identification mark of producer and the registered address of the producer
- the last two digits of the year in which the CE Marking was affixed
- number of the EC certificate of conformity
- number of the European Technical Approval.

4 Assumptions under which the fitness of the product for the intended use was favourably assessed

4.1 Manufacturing

The product is manufactured in accordance with the provisions of the European Technical Approval using the manufacturing processes as identified in the inspection of the plant by the British Board of Agrément and the approved body and laid down in the technical documentation.

4.2 Installation

A joist is deemed fit for its intended use provided:

- it is designed in accordance with Eurocode 5 or an appropriate national code using the design data given in Annex 2, Tables 1 to 5 and 7. Design and detailing of structures should be carried out by a suitably experienced person in accordance with the manufacturer's instructions and the requirements of this ETA
- verifiable calculation, notes and drawings are prepared taking account of the loads to be resisted
- the minimum end bearing length shall be 45 mm and the minimum intermediate bearing length shall be 90 mm.

4.3 Criteria

The fitness for use of the joist can be assumed if it is installed correctly in accordance with the following requirements:

- installation is carried out by personnel under the direction of supervisors, all of whom are appropriately qualified for this work
- installation is in accordance with the manufacturer's specifications and drawings prepared for that purpose, and the appropriate tools are used
- the flanges must not be drilled, notched or otherwise altered on site
- the joists should be handled and installed in a similar manner to solid timber beams. However, the strength and stiffness of joists about their minor axis is less than that of corresponding solid timber sections. Therefore, care must be exercised to ensure that joists are not damaged during handling due to bending about their minor axis. In accordance with normal good practice for timber they should be protected from wetting during installation
- the characteristic bending moments given in Annex 2, Table 1, are based on the assumption that lateral bracing to the compression flange (at a spacing not exceeding ten times the flange width) is in place. Alternative bracing will require separate analysis
- the joists should have a moisture content at the time of installation close to that attained in service
- temporary bracing should be provided to keep the joists in a straight and plumb position during installation

(5) See EU commission Guidance Paper D CE Marking under the Construction Products Directive.

- rigid service pipes can be incorporated within the floor or roof void by passing through site-cut holes in accordance with the manufacturer's literature or software as detailed in Annex 3.

5 Recommendations

5.1 Recommendations on packaging, transport and storage

Delivery and site storage must be carried out in accordance with the manufacturer's instructions.

During transportation the joists must be protected from adverse weather.

The joists should be stored clear of the ground and stacked vertically (within the plane of the spans). Precautions should be taken to minimise changes in moisture content due to the weather. Full cover should be provided but permit free passage of air.

5.2 Recommendations on use, maintenance and repair

The assessment of the fitness for use is based on the assumption that maintenance is not required during the assumed intended working life.

Should repair prove necessary, an assessment must be made in each case.

It is the responsibility of the manufacturer to ensure that the information on the specific conditions given in part II, sections 1, 2, 4.2 and 4.3, is given to those concerned. This information may be made by replicating the respective parts of the European Technical Approval. In addition, all installation data shall be shown clearly on the package and/or on an enclosed instruction sheet, preferably using illustration(s).



On behalf of the British Board of Agrément

Date of issue: 2nd October 2006

Chief Executive

ANNEX 1 PRODUCT DETAILS

Figure 1 Section (dimensions in mm)

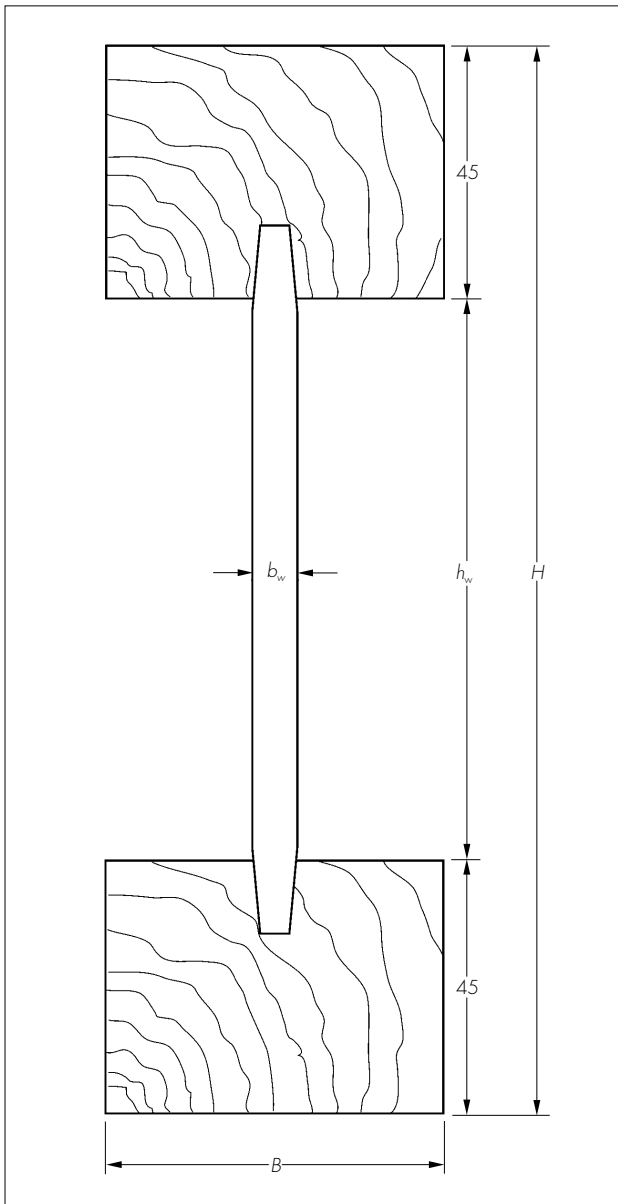


Table 1 Dimensions and information for STEICO I-joist products

Type	Depth	Width	Web thickness	Flange grade
	H (mm)	B (mm)	b_w (mm)	—
SJ 45	200	45	8,0	L 36
	220	45	8,0	L 36
	240	45	8,0	L 36
	300	45	8,0	L 36
	350	45	8,0	L 36
	360	45	8,0	L 36
SJ 60	200	60	8,0	L 36
	220	60	8,0	L 36
	240	60	8,0	L 36
	300	60	8,0	L 36
	350	60	8,0	L 36
	360	60	8,0	L 36
SJ 90	200	90	8,0	L 36
	220	90	8,0	L 36
	240	90	8,0	L 36
	300	90	8,0	L 36
	350	90	8,0	L 36
	360	90	8,0	L 36
SW 45	160	45	6,7	L 17
	200	45	6,7	L 17
	220	45	6,7	L 17
	240	45	6,7	L 17
	300	45	6,7	L 17
	350	45	6,7	L 17
SW 60	160	60	6,7	L 17
	200	60	6,7	L 17
	220	60	6,7	L 17
	240	60	6,7	L 17
	300	60	6,7	L 17
	350	60	6,7	L 17
SW 90	220	90	6,7	L 17
	240	90	6,7	L 17
	300	90	6,7	L 17
	350	90	6,7	L 17
	360	90	6,7	L 17
	400	90	6,7	L 17

ANNEX 2 PRODUCT CHARACTERISTICS

Table 1 Characteristic design properties

Type	Depth (mm)	Characteristic bending moment (kNm)	Characteristic vertical shear (kN)	EI _{joist} (Nmm ² × 10 ⁹)	GA _{joist} (MN)
SJ 45	200	7,09	10,92	327	2,09
	220	8,00	11,85	416	2,42
	240	8,92	12,75	516	2,76
	300	11,74	15,36	888	3,77
	350	13,64	17,43	1281	4,61
	360	14,01	17,84	1369	4,78
SJ 60	200	9,45	10,84	436	2,09
	220	10,66	11,75	554	2,42
	240	11,87	12,64	687	2,76
	300	15,57	15,17	1177	3,77
	350	18,03	17,16	1693	4,61
	360	18,52	17,55	1808	4,78
400	20,45	19,07	2310	5,45	
SJ 90	200	14,13	10,76	651	2,09
	220	15,96	11,65	827	2,42
	240	17,75	12,51	1025	2,76
	300	23,21	14,97	1752	3,77
	350	26,80	16,88	2513	4,61
	360	27,51	17,25	2683	4,78
400	30,30	18,71	3419	5,45	
SW 45	160	2,49	4,50	127	1,12
	200	3,56	5,47	227	1,63
	220	4,01	5,94	289	1,88
	240	4,48	6,40	359	2,13
	300	5,90	7,72	618	2,89
	350	6,86	8,77	893	3,52
360	7,05	8,98	954	3,64	
SW 60	160	3,32	4,48	169	1,12
	200	4,74	5,43	302	1,63
	220	5,34	5,89	384	1,88
	240	5,95	6,34	477	2,13
	300	7,82	7,61	818	2,89
	350	9,06	8,62	1178	3,52
360	9,30	8,75	1258	3,64	
400	10,28	8,23	1608	4,15	
SW 90	220	7,99	5,83	574	1,88
	240	8,89	6,27	711	2,13
	300	11,64	7,50	1216	2,89
	350	13,44	8,47	1746	3,52
	360	13,80	8,66	1863	3,64
	400	15,21	8,23	2376	4,15

Table 2 Values of k_{mod} to be used with Eurocode 5 when designing STEICO I-joist products

Duration of load	Bending and axial resistance		Shear resistance		Bearing resistance	
	Service class 1	Service class 2	Service class 1	Service class 2	Service class 1	Service class 2
Permanent	0,60	0,60	0,30	0,20	0,60	0,60
Long term	0,70	0,70	0,45	0,30	0,70	0,70
Medium term	0,80	0,80	0,65	0,45	0,80	0,80
Short term	0,90	0,90	0,85	0,60	0,90	0,90
Instantaneous	1,10	1,10	1,10	0,80	1,10	1,10

Table 3 Values of k_{def} to be used with Eurocode 5 when designing STEICO I-joist products

Duration of load	Bending and axial deformation		Shear deformation	
	Service class 1	Service class 2	Service class 1	Service class 2
Permanent	0,60	0,80	2,25	3,00
Long term	0,50	0,50	1,50	2,00
Medium term	0,25	0,25	0,75	1,00
Short term	0,00	0,00	0,30	0,40

Table 4 Recommended values of γ_m to be used with Eurocode 5 when designing STEICO I-joist products in absence of nationally determined parameters

Combination	STEICOjoist	STEICOwall
Fundamental	1,3	1,3
Accidental	1,0	1,0

Table 5 Hygrothermal properties

Material	Density ⁽¹⁾ (mean)	Design thermal conductivity	Specific heat capacity	Water vapour resistance factor ⁽²⁾	
	ρ_m (kgm ⁻³)	λ (Wm ⁻¹ K ⁻¹)	c_p (Jkg ⁻¹ K ⁻¹)	μ dry	μ wet
Solid timber flanges	500	0,13	1600	50	20
Hardboard webs	900	0,18	1700	10	20

(1) The density for timber- and wood-based products is the density in equilibrium with 20°C and 65% relative humidity.

(2) Water vapour resistance factors are given as dry cup and wet cup values (see EN ISO 12572 : 2001).

Table 6 Manufacturing tolerances (mm)

Description ⁽¹⁾	Tolerances (mm)
Joist depth – H	–2 to + 1
Joist width – B	–1 to + 3
Flange depth – h_f	–1 to + 3
Web thickness – b_w	–0,7 to + 0,7
Joist length – L	–0

(1) See Figure 1 of Annex 1.

Table 7 Characteristic bearing resistance

Type	Joist depth mm	End bearing capacity in kN				Intermediate bearing capacity in kN	
		45 mm		90 mm		90 mm	
		stiffeners		stiffeners		stiffeners	
		without	with	without	with	without	with
SJ 45	200	8,1	9,7	8,7	10,7	16,0	16,1
	220	8,1	10,0	8,7	11,0	16,0	16,4
	240	8,1	10,3	8,7	11,3	16,0	16,7
	300	8,1	11,2	8,7	12,2	16,0	17,6
	350	8,1	11,9	8,7	13,0	16,0	18,3
	360	8,1	12,1	8,7	13,1	16,0	18,5
	SJ 60	200	12,0	12,7	12,6	14,2	21,6
220		12,0	13,0	12,6	14,5	21,6	23,3
240		12,0	13,3	12,6	14,8	21,6	23,6
300		12,0	14,2	12,6	15,7	21,6	24,5
350		12,0	15,0	12,6	16,4	21,6	25,2
360		12,0	15,1	12,6	16,6	21,6	25,4
400		12,0	15,7	12,6	17,2	21,6	26,0
SJ 90	200	12,9	13,8	15,3	15,4	29,3	35,9
	220	12,9	14,1	15,3	15,7	29,3	36,2
	240	12,9	14,4	15,3	16,0	29,3	36,5
	300	12,9	15,3	15,3	16,9	29,3	37,4
	350	12,9	16,0	15,3	17,7	29,3	38,2
	360	12,9	16,2	15,3	17,8	29,3	38,3
	400	12,9	16,8	15,3	18,4	29,3	38,9

ANNEX 3 DESIGN RECOMMENDATIONS FOR HOLES CUT IN WEB

The characteristic shear capacity for STEICO I-joist products with round holes in the web can be calculated as follows:

$$V_{\text{hole},k} = V_k \cdot k_{\text{hole}}$$

where:

V_k is the characteristic shear capacity for STEICO I-joist products without holes in the web.

$$k_{\text{hole}} = \frac{H - h_f - 0,9 \cdot D}{H - h_f}$$

where:

- H depth of the joist
- h_f depth of the flange
- D diameter of the hole

where:

$$D \leq H - 2,2 \cdot h_f \leq 200 \text{ mm}$$

All holes have to be located in the centre of the web. Holes up to a maximum diameter of 20 mm can be positioned anywhere in the beam web if the distance between the holes edge is minimum 40 mm. Maximal three holes with a diameter of 20 mm in one row are permitted.

ANNEX 4 AXIALLY LOADED MEMBERS

The axial load-carrying capacity of STEICOwall should be calculated in accordance with the procedures given in Eurocode 5. Axial forces are to be resisted by the flanges only. The capacity should be derived from the flange cross-section and the characteristic values given

in Annex 1. Lateral restraint to prevent buckling must be provided at the spacing assumed in the design.

In the case of combined actions, eg compression and bending, the relevant interaction equations given in Eurocode 5 should be used.