



Fix Primer

- transparent primer to glue difficult plastics
- opens the pores in plastics
- improves adhesive strength
- easy to use



GENERAL INFORMATION

FIX PRIMER prevents gluing problems when gluing difficult materials such as: Polyethylene (PE), Polypropylene (PP), PMMA, bakelite, Polycarbonate, Viton rubber, polyolefins, PTFE, silicone, etc.

FIX PRIMER provides very good adhesion strength.

FIX PRIMER seldom leaves traces behind.

FIX PRIMER can be used during gluing with AL-Fix, Al-Fix Gel, Al-Fix Flexible and Al-Fix Black.

FIX PRIMER can also provide good results in combination with High Tech Tape, High Tech Tape Transparent, HCS Tape, etc.

FIX PRIMER handicaps adhesion on untreated metals and stainless steel.

TECHNICAL INFORMATION

Solvent base	: heptane
Colour	: transparent
Vaporisation time	: < 10 seconds
Viscosity	: 3-6 cps
Flash point	: -12°C
Shelf life	: 12 months at 20°C
Drying time	: < 30 seconds
Drawing strength	: depending on the material 3-10 N/mm
Optimum drawing strength	: after 24 hours

PACKAGING

Fix Primer 50 ml
Abbreviation: FIP

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APPLICATIONS

- manufacturing of plastic toys
- photographic frames
- air fresheners
- decorative panels on furniture (PP)
- handgrips on steel
- PP equipment handles on metal
- gluing polyurethane cord
- assembling polyurethane components
- plastic bearings on axles
- rubber profiles
- gluing plastic gear wheels on drive rolls on metals or plastics
- silicone rubbers
- O-rings

INSTRUCTIONS FOR USE

- Surfaces must be clean, dry and grease free.
- Degrease with Novatio Sure Clean.
- Roughening promotes adhesion.
- Apply Fix Primer thinly on both surfaces.
- Allow Fix Primer to dry before applying the glue.
- Apply glue or tape.

MATERIALS

FIX PRIMER promotes adhesion when gluing most synthetic materials: Polyethylene (PE), Polypropylene (PP), Nitrile, Neoprene, silicone rubbers, ABS, soft PVC, POM (polyoxymethylene), PET and EVA (Ethylene Vinyl Acetate), PMMA, Bakelite, Polycarbonate, Viton rubber, Polyolefins, Poly Tetra Fluor Ethylene (PTFE), the newest thermoplastic elastomers, etc.

But also wood, stone and metals on the above materials and all of these plastics synthetic materials mutually.

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